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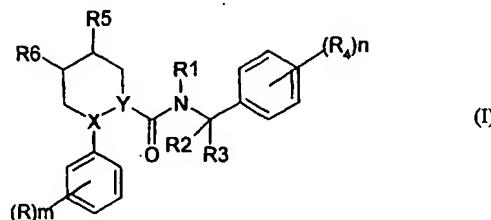
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(54) Title: PIPERIDYLCARBOXAMIDE DERIVATIVES AND THEIR USE IN THE TREATMENT OF TACHYKININ-MEDIATED DISEASES



(57) **Abstract:** The present invention relates to piperidine derivatives of formula (I) wherein R represents halogen or C₁₋₄alkyl; R₁ represents hydrogen or C₁₋₄alkyl; R₂ represents hydrogen, C₁₋₄alkyl or R₂ together with R₃ represents C₃₋₇cycloalkyl; R₃ represents hydrogen, C₁₋₄alkyl, C₃₋₇cycloalkyl or C₃₋₆alkenyl; or R₁ and R₃ together with nitrogen and carbon atom to which they are attached respectively represent a 5 to 6 membered heterocyclic group; R₄ represents trifluoromethyl, C₁₋₄alkyl, C₁₋₄alkoxy, trifluoromethoxy or halogen; R is hydrogen and R is NR₇R₈ or R₅ is NR₈R₉ and R₆ is hydrogen; R₇ represents hydrogen or C₁₋₄alkyl or R₇ and R₈ together with nitrogen to which they are attached are a saturated 5 to 7 membered heterocyclic group containing oxygen; R₈ represents hydrogen, phenyl, C₃₋₇cycloalkyl, (CH₂)_pC(O)NR₁₀R₁₁, a saturated 5 to 7 membered heterocyclic group containing 1 to 3 heteroatoms selected from oxygen, sulphur and nitrogen and optionally substituted by C₁₋₄alkyl, S(O)₂C₁₋₄alkyl or C(O)C₁₋₄alkyl, a 5 membered heteroaryl group containing 1 to 3 heteroatoms selected from oxygen, sulphur and nitrogen and optionally substituted by C₁₋₄alkyl S(O)₂C₁₋₄alkyl or C(O)C₁₋₄alkyl or R₈ represents a 6 membered heteroaryl group containing 1 to 3 nitrogen atoms and optionally substituted by C₁₋₄alkyl, S(O)₂C₁₋₄alkyl or C(O)C₁₋₄alkyl; or R₈ is a C₁₋₆alkyl group optionally substituted by one or two groups selected from fluorine, phenyl (optionally substituted by C₁₋₄alkyl, C(O)C₁₋₄alkyl or halogen), =O, C₃₋₇cycloalkyl, hydroxy, amino, dimethylamino, aminocarbonyl, C₁₋₄alkoxy or trifluoromethyl; R₉ is hydrogen, C₁₋₄alkyl or R₉ and R₈ together with nitrogen to which they are attached are a 5 to 7 membered heterocyclic group optionally containing another heteroatom selected from oxygen, sulphur and nitrogen and optionally substituted by one or two groups selected from C₁₋₄alkyl, =O, S(O)₂C₁₋₄alkyl, C(O)C₃₋₇cycloalkyl or C(O)C₁₋₄alkyl; R₁₀ and R₁₁ are independently hydrogen or C₁₋₄alkyl group; X represents a nitrogen atom and Y is CH or X represents CH and Y is nitrogen; m is zero or an integer from 1 to 3; n is an integer from 1 to 3; p is zero, 1 or 2; and pharmaceutically acceptable salts and solvates thereof; the process for their preparation and their use in the treatment of conditions mediated by tachykinins.

WO 03/066589 A1



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PIPERIDYLCARBOXAMIDE DERIVATIVES AND THEIR USE IN THE TREATMENT OF
TACHYKININ-MEDIATED DISEASES

The present invention relates to piperidine derivatives, to processes for their preparation, to pharmaceutical compositions containing them and to their medical use.

5

In particular the invention relates to novel compounds which are potent and specific antagonists of tachykinins, including substance P and other neurokinins.

10 WO 99/37304 discloses interalia some 2-aryl-1,4-disubstituted piperidine derivatives as factor Xa inhibitors. Such compounds are useful as inhibitors of blood coagulation in mammalian species.

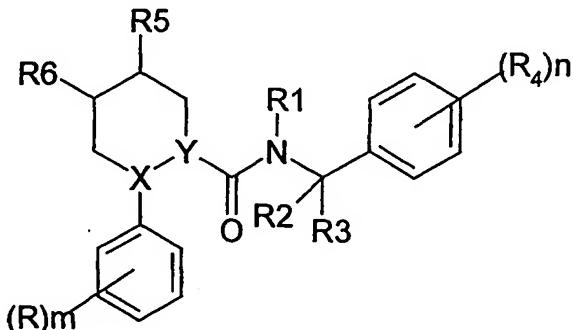
15 WO 97/16440 and WO 02/32867 disclose certain 2-aryl 1,4-disubstituted piperidines as NK1 antagonists.

15

However, in the above cited documents there is neither disclosure nor suggestion of any compound as claimed herein.

Thus, the present invention provides compounds of formula (I)

20



(I)

wherein

R represents halogen or C₁₋₄ alkyl;

25 R₁ represents hydrogen or C₁₋₄ alkyl;

R₂ represents hydrogen, C₁₋₄ alkyl or R₂ together with R₃ represents C₃₋₇ cycloalkyl;

R₃ represents hydrogen, C₁₋₄ alkyl, C₃₋₇ cycloalkyl or C₃₋₆ alkenyl; or R₁ and R₃ together with nitrogen and carbon atom to which they are attached respectively represent a 5 to 6 membered heterocyclic group;

30 R₄ represents trifluoromethyl, C₁₋₄ alkyl, C₁₋₄ alkoxy, trifluoromethoxy or halogen;

R₅ is hydrogen and R₆ is NR₇R₈ or R₅ is NR₈R₉ and R₆ is hydrogen;

R₇ represents hydrogen or C₁₋₄ alkyl or R₇ and R₈ together with nitrogen to which they are attached are a saturated 5 to 7 membered heterocyclic group containing oxygen;

35 R₈ represents hydrogen, phenyl, C₃₋₇ cycloalkyl, (CH₂)_pC(O)NR₁₀R₁₁, a saturated 5 to 7 membered heterocyclic group containing 1 to 3 heteroatoms selected from oxygen, sulphur and nitrogen and optionally substituted by C₁₋₄ alkyl, S(O)₂C₁₋₄ alkyl or C(O) C₁₋₄ alkyl, a

5 membered heteroaryl group containing 1 to 3 heteroatoms selected from oxygen, sulphur and nitrogen and optionally substituted by C_{1-4} alkyl $S(O)_{2}C_{1-4}$ alkyl or $C(O)C_{1-4}$ alkyl or R_8 represents a 6 membered heteroaryl group containing 1 to 3 nitrogen atoms and optionally substituted by C_{1-4} alkyl, $S(O)_{2}C_{1-4}$ alkyl or $C(O)C_{1-4}$ alkyl; or R_8 is a C_{1-6} alkyl group 5 optionally substituted by one or two groups selected from fluorine, phenyl(optionally substituted by C_{1-4} alkyl, $C(O)C_{1-4}$ alkyl or halogen), $=O$, C_{3-7} cycloalkyl, hydroxy, amino, dimethylamino, aminocarbonyl, C_{1-4} alkoxy or trifluoromethyl;

10 R_9 is hydrogen, C_{1-4} alkyl or R_9 and R_8 together with nitrogen to which they are attached are a 5 to 7 membered heterocyclic group optionally containing another heteroatom selected from oxygen, sulphur and nitrogen and optionally substituted by one or two groups selected from C_{1-4} alkyl, $=O$, $S(O)_{2}C_{1-4}$ alkyl, $C(O)C_{3-7}$ cycloalkyl or $C(O)C_{1-4}$ alkyl;

15 R_{10} and R_{11} are independently hydrogen or C_{1-4} alkyl group;

20 X represents a nitrogen atom and Y is CH or X represents CH and Y is nitrogen; m is zero or an integer from 1 to 3;

25 n is an integer from 1 to 3;

30 p is zero, 1 or 2;

35 and pharmaceutically acceptable salts and solvates thereof.

20 Suitable pharmaceutically acceptable salts of the compounds of general formula (I) include acid addition salts formed with pharmaceutically acceptable organic or inorganic acids, for example hydrochlorides, hydrobromides, sulphates, alkyl- or arylsulphonates (e.g. methanesulphonates or p-toluenesulphonates), phosphates, acetates, citrates, succinates, tartrates, trifluoroacetates, lactates, fumarates, malates and maleates.

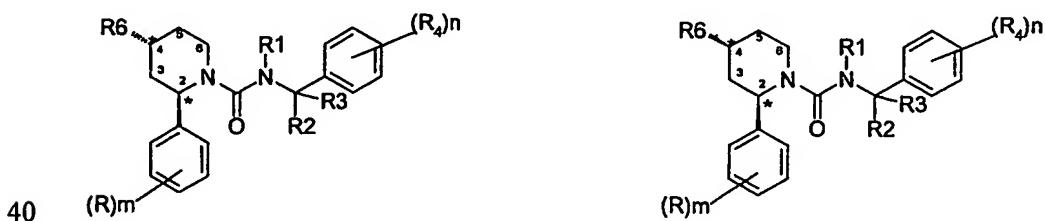
25 The solvates may, for example, be hydrates.

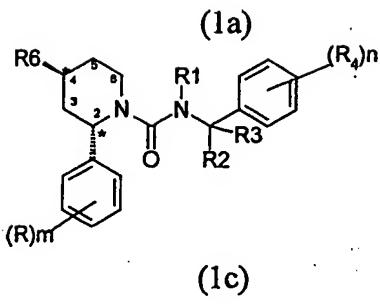
30 References hereinafter to a compound according to the invention include both compounds of formula (I) and their pharmaceutically acceptable acid addition salts together with pharmaceutically acceptable solvates.

35 Suitable pharmaceutical acceptable salts of the compounds of general formula (I) may be obtained in a crystalline form and/or in an amorphous form or as a mixture thereof.

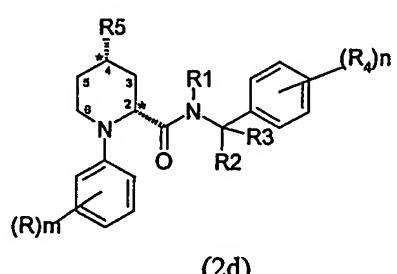
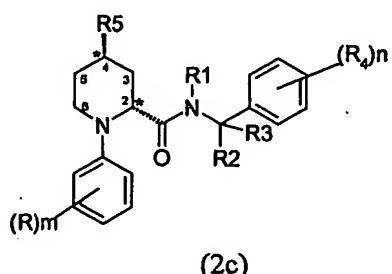
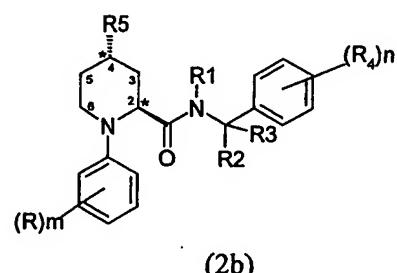
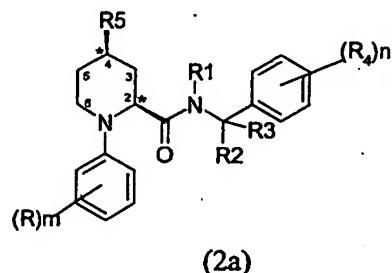
40 It will be appreciated by those skilled in the art that the compounds of formula (I) contain at least two chiral centres (namely the carbon atom shown as * in the formulae from 1a to 4h).

45 Thus, when X is CH, Y is nitrogen, R_5 is hydrogen and R_6 is NR_7R_8 , the chiral centres may be represented by the formulae (1a, 1b, 1c e 1d).



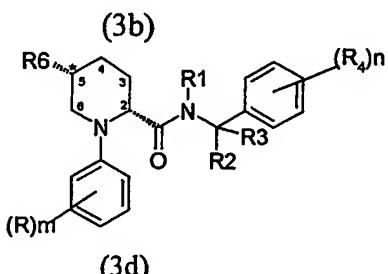
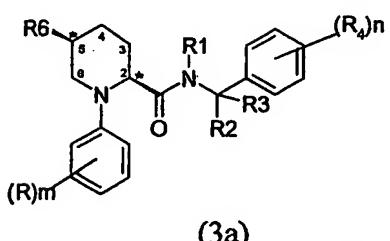


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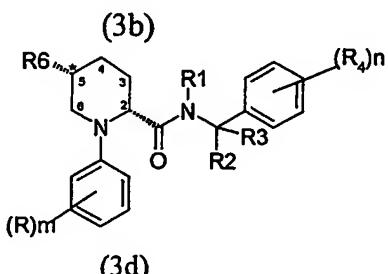
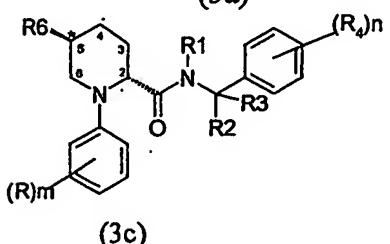


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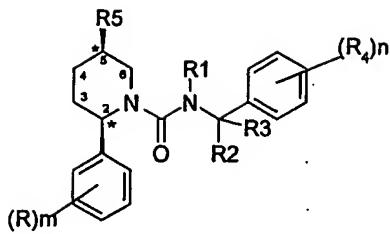
When Y is CH and X is nitrogen and R₅ is hydrogen and R₆ is NR₇R₈ the chiral centres may be represented by the formulae (3a, 3b, 3c and 3d).



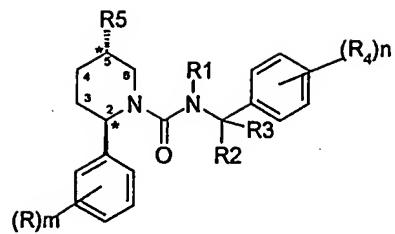
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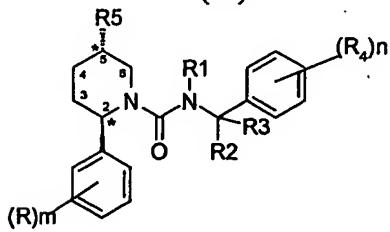
When Y is nitrogen and X is CH and R₅ is NR₇R₈ and R₆ is hydrogen the chiral centres may be represented by the formulae (4a, 4b, 4c and 4d).



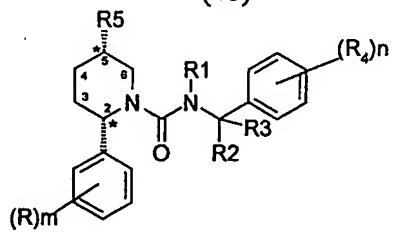
(4a)



(4b)



(4c)



(4d)

5

The wedge shaped bond indicates that the bond is above the plane of the paper and it corresponds to the β configuration. The broken bond indicates that the bond is below the plane of the paper and it corresponds to the α configuration.

10 In the specific compounds named below when Y is CH and X is nitrogen, the β configuration at the 2 position of the piperidine ring corresponds to the S configuration and the β configuration at the 4 position of the piperidine ring corresponds to the R configuration. The α configuration at the 2 position of the piperidine ring corresponds to the R configuration and the α configuration at the 4 position of the piperidine ring corresponds to the S configuration.

15

In the specific compounds named below when Y is nitrogen and X is CH, the β configuration at the 2 position of the piperidine ring corresponds to the R configuration and the β configuration at the 4 position of the piperidine ring corresponds to the S configuration. The α configuration at the 2 position of the piperidine ring corresponds to the S configuration and the α configuration at the 4 position of the piperidine ring corresponds to the R configuration.

20

The configuration of the chiral carbon atoms of the piperidine ring shown in 1a, 1c, 2b, 2c, 3b, 3c, 4b and 4c, is hereinafter referred to as anti configuration and in formulae 1b, 1d, 2a, 2d, 3a, 3d, 4a and 4d as the syn configuration.

25

The assignment of the R or S configuration at the 2 and the 4 positions has been made according to the rules of Cahn, Ingold and Prelog, Experientia 1956, 12, 81.

30 Further asymmetric carbon atoms are possible in the compounds of formula (I). Thus, when R_2 and R_3 are not the same group, the compounds of formula (I) possess at least 3 asymmetric carbon atoms.

35 It is to be understood that all stereoisomeric forms, including all enantiomers, diastereoisomers and all mixtures thereof, including racemates, are encompassed within the scope of the present invention and the reference to compounds of formula (I) includes all stereoisomeric forms unless otherwise stated.

Furthermore, some of the crystalline forms of the compounds of structure (I) may exist as polymorphs, which are included in the present invention.

5 The term C_{1-4} alkyl as used herein as a group or a part of the group refers to a straight or branched alkyl group containing from 1 to 4 carbon atoms; examples of such groups include methyl, ethyl, propyl, isopropyl, n-butyl, isobutyl, tert-butyl, dimethylpropyl, 1-methylethyl or 2-methyl propyl.

10 The term C_{1-6} alkyl is meant to include C_{1-4} alkyl and the higher homologues thereof having 5 or 6 carbon atoms such as for example pentyl, 2-methylbutyl, hexyl, 2-methylpentyl or dimethylpropyl.

15 The term C_{3-6} alkenyl group refers to a straight or branched alkenyl group containing from 3 to 6 carbon atoms; examples of such groups include 2-propenyl, 1-propenyl, isopropenyl, 2-butenyl, 2-pentenyl, 2-hexenyl and the like.

20 When R_1 and R_3 together with nitrogen and carbon atom to which they are attached respectively represent a 5 to 6 membered heterocyclic group, this group is saturated or contains a single double bond. This may be a 3,6-dihydro-2H-pyridin-1yl, a piperidin-1-yl or a pyrrolidin-1-yl group.

25 When R_5 is a 5 or 6 membered heteroaryl group according to the invention it includes furanyl, thiophenyl, imidazolyl, thiazolyl, oxazolyl, pyridyl or pyrimidinyl.

30 When R_7 and R_8 together with nitrogen to which they are attached represent a 5 to 7 membered heterocyclic group containing oxygen this group may be a morpholinyl(e.g morpholino), homomorpholinyl, 1,3-oxazolidinyl.

35 When R_9 and R_8 together with nitrogen to which they are attached is a 5 to 7 membered heterocyclic group optionally containing another heteroatom selected from oxygen, sulphur and nitrogen, this group includes piperidinyl, piperazinyl, morpholinyl, pyrazolidinyl, imidazolidinyl or pyrrolidinyl and the like.

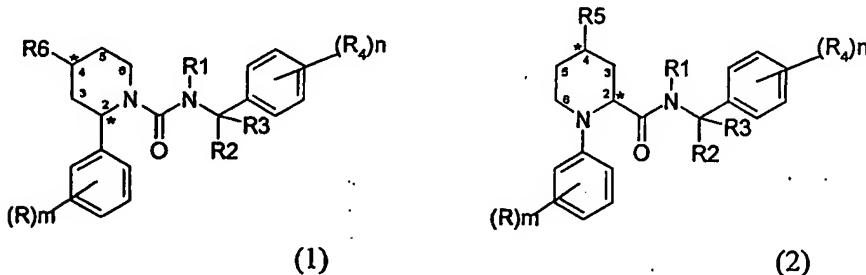
40 When R_8 is saturated 5 to 7 membered heterocyclic group according to the invention it includes piperidinyl, piperazinyl, morpholinyl, pyrazolidinyl, imidazolidinyl or pyrrolidinyl, 1,3 dioxolan-yl and the like.

45 The term C_{3-7} cycloalkyl group means a non aromatic monocyclic hydrocarbon ring of 3 to 7 carbon atoms such as, for example, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl or cycloheptyl.

40 The term halogen refers to a fluorine, chlorine, bromine or iodine atom.

45 The term C_{1-4} alkoxy group may be a straight chain or a branched chain alkoxy group, for example methoxy, ethoxy, propoxy, prop-2-oxy, butoxy, but-2-oxy or methylprop-2-oxy.

5 A group of preferred compounds of the invention is that in which R_6 is NR_7R_8 and R_5 is hydrogen, Y is nitrogen and X is CH or wherein R_6 is hydrogen and R_5 is NR_8R_9 , Y is CH and X is nitrogen. These compounds are represented by the formulae (1) and (2) respectively, wherein R, R_1 , R_2 , R_3 , R_4 , R_5 , R_6 , m and n have the meanings defined for compounds of formula (I).



10 When Y is nitrogen and X is CH, a preferred group of compounds of formula (I) is that in which the carbon atom at the 2-position of the piperidine ring is in the β configuration.

15 A preferred group of compounds of formula (I) is that in which the substituents of the piperidine ring are in the syn configuration.

R is preferably a halogen (e.g. fluorine) and/or a C_{1-4} alkyl (e.g. methyl) group and m is preferably zero or an integer from 1 to 2.

20 R_1 is preferably a methyl group.

R_2 is preferably a hydrogen atom or a methyl group.

R_3 is preferably a hydrogen atom or a methyl group.

25 R_4 is preferably a trifluoromethyl group and/or halogen (i.e chlorine) and n is preferably 2.

30 R_5 is preferably hydrogen, $NH(C_{3-7}$ cycloalkyl), $NH(C_{1-4}$ alkyl C_{3-7} cycloalkyl), 1-piperazinyl (optionally substituted by one or two groups selected from C_{1-4} alkyl, $=O$, $S(O)_2C_{1-4}$ alkyl, $C(O)C_{3-7}$ cycloalkyl or $C(O)C_{1-4}$ alkyl); piperidyl (optionally substituted by one or two groups selected from C_{1-4} alkyl, $=O$,) or morpholino.

35 R_6 is preferably hydrogen, $N(C_{1-6}$ alkyl)₂, $NH(C_{1-6}$ alkyl), $NH(CH_2)pC(O)NR_{10}R_{11}$ wherein p is 1 or 2 and R_9 and R_{10} are independently hydrogen or methyl, $NH(C_{1-6}$ alkyltrifluoromethyl), $NH(C_{1-6}$ alkyl C_{1-4} alkoxy), $NH(C_{1-6}$ alkylfluorine), $N(C_{1-6}$ alkyl)(C_{1-6} alkylfluorine), $NH(C_{1-6}$ alkylphenyl), $NH(C_{3-7}$ cycloalkyl), NH (piperidyl), NH (C_{1-6} alkyl aminocarbonyl), $NH(C_{1-6}$ alkyl-1,3 dioxolan-yl) or morpholino.

R_7 is preferably a hydrogen atom or a methyl group.

R₈ is preferably hydrogen, C₁₋₆ alkyl, C₃₋₇ cycloalkyl, CH₂C(O)NH₂, C₁₋₆ alkyl trifluoromethyl, C₁₋₆ alkylC₁₋₄ alkoxy, C₁₋₆ alkylfluorine, C₁₋₆ alkylphenyl, piperidyl, C₁₋₆ alkyl aminocarbonyl, C₁₋₆ alkyl 1,3 dioxolanyl.

5 R₉ is preferably a hydrogen atom or a methyl group.

R₁₀ is preferably a hydrogen atom or a methyl group.

R₁₁ is preferably a hydrogen atom or a methyl group.

10 A preferred class of compounds of formula (I) is that wherein each R is independently a halogen (e.g. fluorine) or a C₁₋₄ alkyl (e.g. methyl) group, wherein m is 0, 1 or 2. More preferably m is 1 or 2. Within this class, those wherein R is at the 2 and/or 4 position in the phenyl ring are particularly preferred.

15 Compounds of formula (I), wherein n is 2, represent a preferred class of compounds and within this class the groups R₄ are preferably at the 3 and 5 position in the phenyl ring.

Further preferred compounds of formula(I) are those wherein

20 R₆ is NR₇R₈ and R₅ is hydrogen, Y is nitrogen and X is CH or wherein R₆ is hydrogen and R₅ is NR₈R₉, Y is CH and X is nitrogen;

R₇ is hydrogen or methyl;

R₈ is methyl, ethyl, dimethylpropyl, cyclopropyl, cyclobutyl, CH₂C(O)NH₂, piperidinyl, 1-methyl-piperidinyl, methyl substituted by a group selected from phenyl, cyclopropyl, 4-

25 acetyl-piperazino, fluorine, methoxy, trifluoromethyl and 1,3 dioxolanyl;

R₉ is hydrogen or methyl;

R₉ and R₈ together with nitrogen to which they are attached is 1-piperazinyl, acetyl-1-piperazinyl, morpholino;

R₇ and R₈ together with nitrogen to which they are attached is morpholino;

30 R is independently fluorine or methyl;

R₄ is trifluoromethyl and/or chlorine;

m is 1 or 2;

n is 2.

35 Preferred compounds according to the invention are:

4-(2,2-Dimethyl-propylamino)-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid, [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide;

-Ethylamino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide;

40 4-Dimethylamino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide;

4-Dimethylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide;

4-(2-Fluoroethyl)-amino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide;

45

4-(2-Fluoro-ethylamino)-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide;

4-(N-2-Fluoroethyl-N-methylamino)-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid, (3,5-bis-trifluoromethyl-benzyl)-methylamide;

5 2-(4-Fluoro-2-methyl-phenyl)-4-(2-methoxyethylamino)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide;

2-(4-Fluoro-2-methyl-phenyl)-4-methylamino-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide;

10 2-(4-Fluoro-2-methyl-phenyl)-4-methylamino-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide;

2-(4-Fluoro-2-methyl-phenyl)-4-methylamino-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide;

4-Amino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide;

15 4-Cyclobutylamino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide;

4-Cyclopropylamino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide;

2-(4-Fluoro-2-methyl-phenyl)-4-[methyl-(1-methyl-piperidin-4-yl)-amino]-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methyl-amide;

20 4-Benzylamino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide;

4-[(1,3-Dioxolan-2-yl)-methyl]-amino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid, (3,5-bis-trifluoromethyl-benzyl)-methylamide;

25 4-(N-2-Fluoroethyl-N-methylamino)-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide;

4-(Carbamoylmethyl-amino)-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide;

2-(4-Fluoro-2-methyl-phenyl)-4-morpholino-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide ;

30 2-(4-Fluoro-2-methyl-phenyl)-4-morpholino-piperidine-1-carboxylic acid 1-[(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide;

2-(4-Fluoro-2-methyl-phenyl)-4-morpholino-piperidine-1-carboxylic acid 1-[(S)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide;

35 4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid (3,5-dichloro-benzyl)-methylamide;

4-(4-Acetyl-piperazin-1-yl)-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid (3,5-dichloro-benzyl)-methylamide;

40 4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid [1-(R)-3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide;

4-Cyclopropylmethylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid (3,5-ditrifluoromethyl-benzyl)-methylamide;

1-(4-Fluoro-2-methyl-phenyl)-4-morpholino-piperidine-2-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide;

4-(4-Acetyl-piperazinyl)-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid, (3,5-bis-trifluoromethyl-benzyl)-methylamide; diastereoisomers and acceptable pharmaceutical salts thereof.

5 Particularly preferred compounds of the invention are:

4-(S)-Dimethylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride;

4-(S)-Dimethylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride;

10 4-(S)-(2-Fluoroethyl)-amino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride;

4-(S)-(2-Fluoro-ethylamino)-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride. 4-(S)-Dimethylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride;

15 4-(S)-Dimethylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride;

4-(S)-(2-Fluoroethyl)-amino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride;

20 4-(S)-(2-Fluoro-ethylamino)-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride.

25 The compounds of the invention are antagonists of tachykinins, including substance P and other neurokinins, both *in vitro* and *in vivo* and are thus of use in the treatment of conditions mediated by tachykinins, including substance P and other neurokinins.

The compounds of the present invention have also activity as serotonin re-uptake inhibitors.

30 Tachykinins are a family of peptides that share a common carboxyl-terminal sequence (Phe-X-Gly-Leu-Met-NH₂). They are actively involved in the physiology of both lower and advanced lifeforms. In mammalian lifeforms, the main tachykinins are substance P (SP), Neurokinin A (NKA) and Neurokinin B (NKB) which act as neurotransmitters and neuromodulators. Mammalian tachykinins may contribute to the pathophysiology of a number of human diseases.

35 Three types of tachykinins receptors have been identified, namely NK1(SP-preferring), NK2 (NKA-preferring) and NK3 (NKB-preferring) which are widely distributed throughout the central nervous (CNS) and peripheral nervous system.

Particularly, the compounds of the invention are antagonists of the NK1 receptor.

40 By virtue of their efficacy as tachykinins receptor (especially NK1 receptor) antagonists, the compounds of the present invention are particularly useful for the treatment of CNS disorders and psychotic disorders, in particular in the treatment or prevention of depressive states and /or in the treatment of anxiety.

NK₁-receptor binding affinity has been determined in vitro by measuring the compounds' ability to displace [³H] - substance P (SP) from recombinant human NK₁ receptor expressed in Chinese Hamster Ovary (CHO) cell membranes and from gerbil and marmoset brain cortex homogenates.

5 Membrane preparation from hNK1-CHO cells were performed essentially as described by Beattie et al. (Br. J. Pharmacol, 116:3149-3157, 1995).
hNK1-CHO cells were harvested in phosphate buffered saline (PBS) containing 5mM EDTA and centrifuged at 913g for 8 min at 4°C. Cells were then re-suspended in 10 volumes of membrane-preparation buffer (HEPES 50mM, pH 7.4, containing 0.1mM leupeptin, 40µg/ml
10 bacitracin, 1mM EDTA, 1mM Pefabloc and 2µM pepstatin A) and homogenised. The suspension was centrifuged at 48,000g for 20 minutes at 4°C. The final pellet was re-suspended in 10 volumes of membrane preparation buffer and re-homogenised. Suspensions of membrane were then frozen at -80°C until required.
15 The assay volume of 200 µl consisted of 2µl of DMSO or increasing concentrations of test compound dissolved in DMSO (1pM-1µM final concentration), 100µl of [³H]-SP (0.5nM final concentration), and 100µl of membrane suspension (8 µg of protein per well) in incubation buffer (containing 50mM HEPES, pH 7.4, 3mM MnCl₂, and 0.02% BSA). The incubation was carried out at room temperature for 40min. Non-specific binding was defined by the addition of cold SP (1µM). The reaction was stopped by rapid filtration. Filters were
20 washed 5 times with 200µl of ice-cold 0.9% w/v NaCl, and radioactivity was counted in a microplate scintillation counter. In each experiment, every concentration of displacer was tested in duplicate.

25 Mongolian gerbil (60g, Charles River) and common marmoset (Callithrix jacchus, 300-400g, GSK colony, Verona, Italy) brain cortex homogenates were prepared as follows: fresh tissues were weighed, crumbled and homogenised in 10 volumes of membrane-preparation buffer. The homogenate was then centrifuged at 48,000g for 20 minutes, and the pellet was washed once more by resuspension in 10 volumes of membrane preparation buffer and centrifugation at 48,000g for 20 minutes. The final pellet was re-suspended in 7-10 volumes of membrane
30 preparation buffer and subdivided in aliquots frozen at -80°C until use.
The assay volume of 400 µl consisted of 100µl of incubation buffer (containing 50mM HEPES, pH 7.4, 3mM MnCl₂, and 0.02% BSA), 4µl of DMSO or increasing concentrations of test compound dissolved in DMSO (1 pM-1µM final concentration), 100µl of [³H]-SP (0.5nM-0.8nM final concentration) in incubation buffer and 200µl of membrane suspension (0.6 mg protein for gerbil, and 0.8 mg protein for marmoset) in incubation buffer containing 2 µg/ml leupeptin, 20 µg/ml bacitracin and 0.5µM phosphoramidon. The incubation proceeded at room temperature for 60 min. Non-specific binding was defined by the addition of cold SP (1µM). The reaction was stopped by rapid filtration. Filters were washed 3 times with 1ml ice cold wash buffer (containing 50mM HEPES, pH 7.4, and 3mM MnCl₂), and
35 40 radioactivity was counted in a liquid scintillation counter.

The potency of test compounds to inhibit SP or GR73632-induced increase of [Ca²⁺]_i in hNK1/CHO cells was determined in functional experiments by using FLIPR (fluorimetric imaging plate reader) technology.

hNK1/CHO cells were seeded at a density of 60,000 cells per well and cultured overnight in Ham's F-12 medium supplemented with 10% (v/v) heat-inactivated foetal bovine serum and 2 mM glutamine. The cells were then incubated for the labelling in the culture medium containing the fluorescent calcium indicator Fluo-4 AM (2 μ M), the organic anions transport blocker probenecid (5mM), and HEPES (20mM) for 30 min in a humidified atmosphere of 5% CO₂. After washing with Hanks' Balanced Salts Solution (HBSS) containing 20mM HEPES and 2.5mM probenecid, the cells were incubated for 60min at 37C in wash buffer containing 0.02%BSA either in the absence (control) or in the presence of test compounds. The plates were then placed into a FLIPR to monitor cell fluorescence (ex=488 nm, em=510-570 nm) before and after the addition of different concentrations of SP or GR73632 in assay buffer. Experiments were carried out by using a laser setting of 1.0 W and a 0.4 sec charge coupled device (CCD) camera shutter speed.

Compounds of the invention have also been found to exhibit anxiolytic activity in conventional tests. For example in marmoset human threat test (Costall et al., 1988).

Human Serotonin Transporter (hSERT) binding affinity has been determined in vitro by the compounds' ability to displace [³H]- Imipramine from human serotonin transporter expressed in Human Embryonic Kidney HEK293 cell membranes (Receptor Biology Inc.). For the binding reaction, 4 nM of [³H]- Imipramine (703 GBq/mmol, Amersham) were incubated with 0.02 mg/ml of cell membrane and the compound to be tested at different concentrations (7 concentration points) in 50 mM Tris HCl, pH 7.5, 120 mM of NaCl and 5 mM KCl. The reaction was performed for 60 min at 4°C and was terminated by filtration through GF/B Unifilters 96 wells/case (presoaked in 0.5 % PEI) using a Cell Harvester (Packard). Scintillation fluid was added to each filtered spot and radioactivity was determined using a scintillation counter (TopCount (Packard)). Non-specific binding was determined using Imipramine (100 μ M) and represents about 5% of the total binding. Competition experiments were conducted with duplicate determination for each point. Msat601 software package was used to elaborate the competition binding data. IC₅₀ values were converted to K_i values using Cheng-Prusoff equation.

The inhibitory activity of the compounds at the rat serotonin transporter has been determined in vitro using rSERT-LLCPK cells (LLCPK cells tranfected with the rat SERT). The cells have been plated onto 96-well plates (60000 cells/well). After 24 hr, cells have been washed in uptake buffer (Hank's balanced salt solution + 20 mM Hepes) and pre-incubated for 10 min at RT with 50 μ l of buffer containing the test compounds. 50 μ l of 50 nM [³H] Serotonin (5HT) solution (final concentration: 25 nM [³H] 5HT) have been added and plates have been incubated for 7 min at RT, during which cells take up radiolabelled 5HT. Aspirating the solution and rapidly washing the cells with cold buffer has terminated the uptake. The amount of radioactive 5HT incorporated in the cells has been then measured by adding the scintillation cocktail directly onto the cells and reading the plate in the Top Count. The data have been digitally processed to obtain the pIC₅₀ values of the antagonists. The pKi values have been calculated using the Chen-Prusoff equation.

The action of the compounds of the invention at the NK₁ receptor may be determined by using conventional tests. Thus, the ability to penetrate the central nervous system and to bind at the NK₁ receptor was demonstrated in vivo by their inhibitory effect on the change in the behaviour induced by intracerebroventricular applied substance P in the gerbil, according to the gerbil foot tapping model as described by Rupniak & Williams, Eur. J. of Pharmacol., 265, 179-183, 1994.

Compounds of the invention are useful in the treatment of CNS disorders and psychotic disorders, in particular in the treatment or prevention of depressive states and /or in the treatment of anxiety as defined in, but not restricted to, Diagnostic Statistical of Mental Disorder (DSM) IV edition edit by American Psychiatric Association and International Classification Diseases 10th revision (ICD10).

Thus, for example, depressive states include Major Depressive Disorders (MDD), including bipolar depression, unipolar depression, single or recurrent major depressive episodes, recurrent brief depression, with or without psychotic features, catatonic features, melancholic features including anorexia, weight loss, atypical features, anxious depression, cyclothymic or postpartum onset.

Other mood disorders encompassed within the term major depressive disorders include dysthymic disorders with early or late onset and with or without atypical features, neurotic depression, post-traumatic stress disorders and social phobia; dementia of the Alzheimer's type, with early or late onset, with depressed mood; vascular dementia with depressed mood; mood disorders induced by alcohol, amphetamines, cocaine, hallucinogens, inhalants, opioids, phencyclidine, sedatives, hypnotics, anxiolytics and other substances; schizoaffective disorder of the depressed type; and adjustment disorder with depressed mood. Major depressive disorders may also result from a general medical condition including, but not limited to, myocardial infarction, diabetes, miscarriage or abortion, etc.

The term anxiety includes anxiety disorders, such as panic disorders with or without agoraphobia, agoraphobia, phobias, for example, social phobias or agoraphobia, obsessive-compulsive disorder, stress disorders including post-traumatic stress disorders, generalised anxiety disorders, acute stress disorders and mixed anxiety-depression disorders.

Compounds of the invention are useful as analgesics. In particular, they are useful in the treatment of traumatic pain such as postoperative pain; traumatic avulsion pain such as brachial plexus; chronic pain such as arthritic pain such as occurring in osteo-, rheumatoid or psoriatic arthritis; neuropathic pain such as post-herpetic neuralgia, trigeminal neuralgia, segmental or intercostal neuralgia, fibromyalgia, causalgia, peripheral neuropathy, diabetic neuropathy, chemotherapy-induced neuropathy, AIDS related neuropathy, occipital neuralgia, geniculate neuralgia, glossopharyngeal neuralgia, reflex sympathetic dystrophy, phantom limb pain; various forms of headache such as migraine, acute or chronic tension headache, temporomandibular pain, maxillary sinus pain, cluster headache; odontalgia; cancer pain; pain of visceral origin; gastrointestinal pain; nerve entrapment pain; sport's injury pain; dysmenorrhoea; menstrual pain; meningitis; arachnoiditis; musculoskeletal pain; low back

1 pain e.g. spinal stenosis; prolapsed disc; sciatica; angina; ankylosing spondylitis; gout; burns; scar pain; itch and thalamic pain such as post stroke thalamic pain.

5 Compounds of the invention are also useful in the treatment of sleep disorders including dysomnia, insomnia, sleep apnea, narcolepsy, and circadian ritmic disorders.

10 Compounds of the invention are also useful in the treatment or prevention of the cognitive disorders. Cognitive disorders include dementia, amnestic disorders and cognitive disorders not otherwise specified.

15 Furthermore, compounds of the invention are also useful as memory and/or cognition enhancers in healthy humans with no cognitive and/or memory deficit.

20 Compounds of the invention are also useful in the treatment of tolerance to and dependence on a number of substances. For example, they are useful in the treatment of dependence on nicotine, alcohol, caffeine, phencyclidine (phencyclidine like compounds) or in the treatment of tolerance to and dependence on opiates (e.g. cannabis, heroin, morphine) or benzodiazepines; in the treatment of addiction to cocaine, sedative ipnotic, amphetamine or amphetamine-related drugs (e.g. dextroamphetamine, methylamphetamine) or a combination thereof.

25 Compounds of the invention are also useful as anti-inflammatory agents. In particular, they are useful in the treatment of inflammation in asthma, influenza, chronic bronchitis and rheumatoid arthritis; in the treatment of inflammatory diseases of the gastrointestinal tract such as Crohn's disease, ulcerative colitis, inflammatory bowel disease and non-steroidal anti-inflammatory drug induced damage; inflammatory diseases of the skin such as herpes and eczema; inflammatory diseases of the bladder such as cystitis and urge incontinence; and eye and dental inflammation.

30 Compounds of the invention are also useful in the treatment of allergic disorders, in particular allergic disorders of the skin such as urticaria, and allergic disorders of the airways such as rhinitis.

35 Compounds of the invention are also useful in the treatment or prevention of schizophrenic disorders including paranoid schizophrenia, disorganised schizophrenia, catatonic schizophrenia, undifferentiated schizophrenia, residual schizophrenia.

40 Compounds of the invention are also useful in the treatment of emesis, i.e. nausea, retching and vomiting. Emesis includes acute emesis, delayed emesis and anticipatory emesis. The compounds of the invention are useful in the treatment of emesis however induced. For example, emesis may be induced by drugs such as cancer chemotherapeutic agents such as alkylating agents, e.g. cyclophosphamide, carmustine, lomustine and chlorambucil; cytotoxic antibiotics, e.g. dactinomycin, doxorubicin, mitomycin-C and bleomycin; anti-metabolites, e.g. cytarabine, methotrexate and 5- fluorouracil; vinca alkaloids, e.g. etoposide, vinblastine

and vincristine; and others such as cisplatin, dacarbazine, procarbazine and hydroxyurea; and combinations thereof; radiation sickness; radiation therapy, e.g. irradiation of the thorax or abdomen, such as in the treatment of cancer; poisons; toxins such as toxins caused by metabolic disorders or by infection, e.g. gastritis, or released during bacterial or viral

5 gastrointestinal infection; pregnancy; vestibular disorders, such as motion sickness, vertigo, dizziness and Meniere's disease; post-operative sickness; gastrointestinal obstruction; reduced gastrointestinal motility; visceral pain, e.g. myocardial infarction or peritonitis; migraine; increased intracranial pressure; decreased intracranial pressure (e.g. altitude sickness); opioid analgesics, such as morphine; and gastro-oesophageal reflux disease

10 (GERD) such as erosive GERD and symptomatic GERD or non erosive GERD, acid indigestion, over-indulgence of food or drink, acid stomach, sour stomach, waterbrash/regurgitation, heartburn, such as episodic heartburn, nocturnal heartburn, and meal-induced heartburn, dyspepsia and functional dyspepsia.

15 Compounds of the invention are also useful in the treatment of gastrointestinal disorders such as irritable bowel syndrome, gastro-oesophageal reflux disease (GERD) such as erosive GERD and symptomatic GERD or non erosive GERD, acid indigestion, over-indulgence of food or drink, acid stomach, sour stomach, waterbrash/regurgitation, heartburn, such as episodic heartburn, nocturnal heartburn, and meal-induced heartburn, dyspepsia and

20 functional dyspepsia (such as ulcer-like dyspepsia, dysmotility-like dyspepsia and unspecified dyspepsia) chronic constipation; skin disorders such as psoriasis, pruritis and sunburn; vasospastic diseases such as angina, vascular headache and Reynaud's disease; cerebral ischaemia such as cerebral vasospasm following subarachnoid haemorrhage; fibrosing and collagen diseases such as scleroderma and eosinophilic fascioliasis; disorders related to immune enhancement or suppression such as systemic lupus erythematosus and rheumatic diseases such as fibrositis; and cough.

25

The compounds of the invention are also useful in premenstrual dysphoric disorder (PMDD), in chronic fatigue syndrome and Multiple sclerosis.

30 Compounds of the invention have been found to exhibit anxiolytic and antidepressant activity in conventional tests. For example, in Guinea pig pups separation-induced vocalisations (Molewijk et al., 1996).

35 Compounds of the invention are also useful in the treatment of convulsions and epilepsy.

Compounds of the invention may be administered in combination with other active substances such as 5HT3 antagonists, serotonin agonists, selective serotonin reuptake inhibitors (SSRI), noradrenaline re-uptake inhibitors (SNRI), tricyclic antidepressants or 40 dopaminergic antidepressants.

Suitable 5HT3 antagonists which may be used in combination with the compounds of the inventions include for example ondansetron, granisetron and metoclopramide.

Suitable serotonin agonists which may be used in combination with the compounds of the invention include sumatriptan, rauwolscine, yohimbine and metoclopramide.

5 Suitable SSRI which may be used in combination with the compounds of the invention include fluoxetine, citalopram, femoxetine, fluvoxamine, paroxetine, indalpine, sertraline and zimeldine.

10 Suitable SNRI which may be used in combination with the compounds of the invention include venlafaxine and reboxetine.

Suitable tricyclic antidepressants which may be used in combination with a compound of the invention include imipramine, amitriptyline, chlomipramine and nortriptyline.

15 Suitable dopaminergic antidepressants which may be used in combination with a compound of the invention include bupropion and amineptine.

It will be appreciated that the compounds of the combination may be administered simultaneously (either in the same or different pharmaceutical formulations) or sequentially.

20 The invention therefore provides a compound of formula (I) or a pharmaceutically acceptable salt or solvate thereof for use in therapy, in particular in human medicine.

25 There is also provided as a further aspect of the invention the use of a compound of formula (I) or a pharmaceutically acceptable salt or solvate thereof in the preparation of a medicament for use in the treatment of conditions mediated by tachykinins, including substance P and other neurokinins.

30 In an alternative or further aspect there is provided a method for the treatment of a mammal, including man, in particular in the treatment of conditions mediated by tachykinins, including substance P and other neurokinins, comprising administration of an effective amount of a compound of formula (I) or a pharmaceutically acceptable salt thereof.

35 It will be appreciated that reference to treatment is intended to include prophylaxis as well as the alleviation of established symptoms. Compounds of formula (I) may be administered as the raw chemical but the active ingredient is preferably presented as a pharmaceutical formulation.

40 Accordingly, the invention also provides a pharmaceutical composition which comprises at least one compound of formula (I) or a pharmaceutically acceptable salt thereof and formulated for administration by any convenient route. Such compositions are preferably in a form adapted for use in medicine, in particular human medicine, and can conveniently be formulated in a conventional manner using one or more pharmaceutically acceptable carriers or excipients.

Thus, compounds of formula (I) may be formulated for oral, buccal, parenteral, topical (including ophthalmic and nasal), depot or rectal administration or in a form suitable for administration by inhalation or insufflation (either through the mouth or nose).

5 For oral administration, the pharmaceutical compositions may take the form of, for example, tablets or capsules prepared by conventional means with pharmaceutically acceptable excipients such as binding agents (e.g. pregelatinised maize starch, polyvinylpyrrolidone or hydroxypropyl methylcellulose); fillers (e.g. lactose, microcrystalline cellulose or calcium hydrogen phosphate); lubricants (e.g. magnesium stearate, talc or silica); disintegrants (e.g. 10 potato starch or sodium starch glycollate); or wetting agents (e.g. sodium lauryl sulphate). The tablets may be coated by methods well known in the art. Liquid preparations for oral administration may take the form of, for example, solutions, syrups or suspensions, or they may be presented as a dry product for constitution with water or other suitable vehicle before use. Such liquid preparations may be prepared by conventional means with pharmaceutically acceptable additives such as suspending agents (e.g. sorbitol syrup, cellulose derivatives or hydrogenated edible fats); emulsifying agents (e.g. lecithin or acacia); non-aqueous vehicles (e.g. almond oil, oily esters, ethyl alcohol or fractionated vegetable oils); and preservatives (e.g. methyl or propyl-p-hydroxybenzoates or sorbic acid). The preparations may also contain buffer salts, flavouring, colouring and sweetening agents as appropriate.

15

20 Preparations for oral administration may be suitably formulated to give controlled release of the active compound.

25 For buccal administration the composition may take the form of tablets or lozenges formulated in a conventional manner.

30 The compounds of the invention may be formulated for parenteral administration by bolus injection or continuous infusion. Formulations for injection may be presented in unit dosage form e.g. in ampoules or in multi-dose containers, with an added preservative. The compositions may take such forms as suspensions, solutions or emulsions in oily or aqueous vehicles, and may contain formulatory agents such as suspending, stabilising and/or dispersing agents. Alternatively, the active ingredient may be in powder form for constitution with a suitable vehicle, e.g. sterile pyrogen-free water, before use.

35 The compounds of the invention may be formulated for topical administration in the form of ointments, creams, gels, lotions, pessaries, aerosols or drops (e.g. eye, ear or nose drops). Ointments and creams may, for example, be formulated with an aqueous or oily base with the addition of suitable thickening and/or gelling agents. Ointments for administration to the eye may be manufactured in a sterile manner using sterilised components.

40

45 Lotions may be formulated with an aqueous or oily base and will in general also contain one or more emulsifying agents, stabilising agents, dispersing agents, suspending agents, thickening agents, or colouring agents. Drops may be formulated with an aqueous or non-aqueous base also comprising one or more dispersing agents, stabilising agents, solubilising agents or suspending agents. They may also contain a preservative.

The compounds of the invention may also be formulated in rectal compositions such as suppositories or retention enemas, e.g. containing conventional suppository bases such as cocoa butter or other glycerides.

5

The compounds of the invention may also be formulated as depot preparations. Such long acting formulations may be administered by implantation (for example subcutaneously or intramuscularly) or by intramuscular injection. Thus, for example, the compounds of the invention may be formulated with suitable polymeric or hydrophobic materials (for example as an emulsion in an acceptable oil) or ion exchange resins, or as sparingly soluble derivatives, for example, as a sparingly soluble salt.

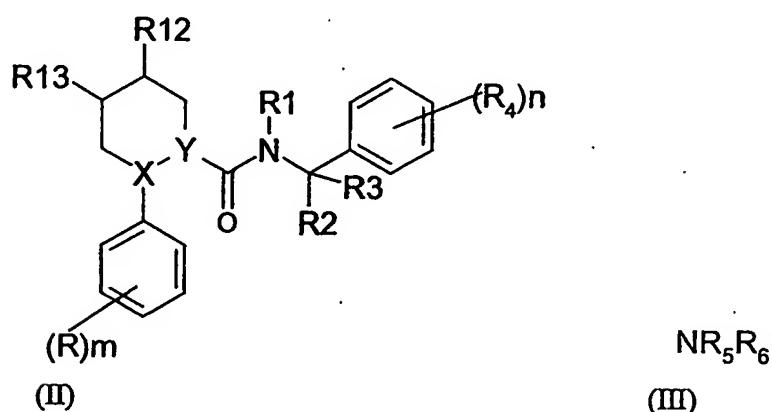
15 For intranasal administration, the compounds of the invention may be formulated as solutions for administration via a suitable metered or unitary dose device or alternatively as a powder mix with a suitable carrier for administration using a suitable delivery device.

A proposed dose of the compounds of the invention is 1 to about 1000mg per day. It will be appreciated that it may be necessary to make routine variations to the dosage, depending on the age and condition of the patient and the precise dosage will be ultimately at the discretion of the attendant physician or veterinarian. The dosage will also depend on the route of administration and the particular compound selected.

Compounds of formula (I), and salts and solvates thereof, may be prepared by the general methods outlined hereinafter. In the following description, the groups R, R₁, R₂, R₃, R₄, R₅, R₆, R₇, R₈, R₉, R₁₀ or R₁₁ m, n and p have the meaning as previously defined for compounds of formula (I) unless otherwise stated.

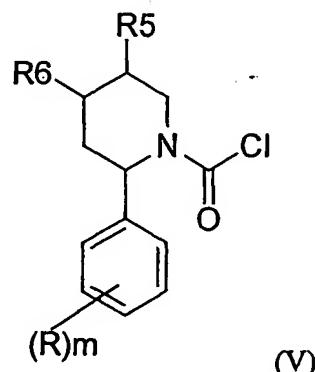
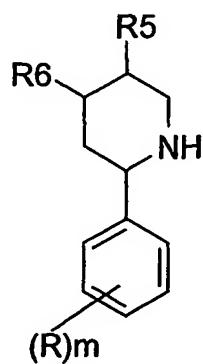
Compounds of formula (I) may be prepared by reductive N-alkylation of a compound of formula (II), wherein R_{12} is $=O$ and R_{13} is hydrogen or R_{12} is hydrogen and R_{13} is $=O$.

30

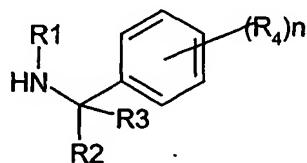


35 with an amine derivative (III) or salts thereof. The reaction is conveniently carried out in an aprotic solvent such as dichloroethane and in the presence of a suitable metal reducing agent such as sodium borohydride or sodium triacetoxyborohydride.

In a further embodiment of the invention, compounds of formula (I), wherein X is CH, Y is nitrogen may be prepared by reaction of a compound of formula (IV)



5 with triphosgene in an aprotic solvent such as dichloromethane and in the presence of an organic base such triethylamine to form the intermediate compound (V) which may be isolated if required, followed by reaction of compound (V) with the amine compound (VI).



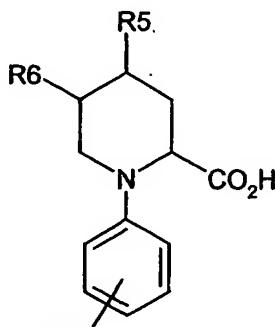
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(VI)

The reaction conveniently takes place in an aprotic solvent such as a hydrocarbon, a halohydrocarbon such as dichloromethane or an ether such as tetrahydrofuran optionally in the presence of a base such as a tertiary amine e.g. diisopropylethylamine.

15

In a further embodiment of the invention, compounds of formula (I) wherein X is nitrogen and Y is CH may be prepared by reaction of an activated derivative of the carboxylic acid of formula (VII), with amine (VI) or salts thereof, optionally in the presence of a suitable base.



20

(VII)

Suitable activated derivatives of the carboxyl group include the corresponding acyl halide, mixed anhydride, activated ester such as a thioester or a derivative formed between the

carboxylic acid group and a coupling agent such as that used in peptide chemistry, for example O-(benzotriazol-1-yl)-N,N,N',N'-tetramethyluronium tetrafluoroborate.

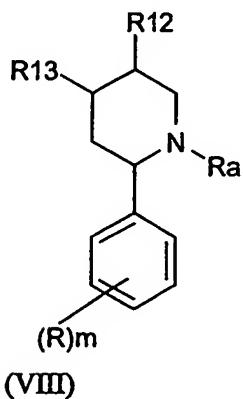
The reaction is preferably carried out in an aprotic solvent such as an ether, e.g. tetrahydrofuran, a halohydrocarbon, e.g. dichloromethane, N,N-dimethylformamide or acetonitrile.

Suitable base for use in this reaction includes organic base such as triethylamine or N,N diisopropylethylamine.

The activated derivatives of the carboxylic acid (VII) may be prepared by conventional means. A particularly suitable activated derivative for use in this reaction is obtained by

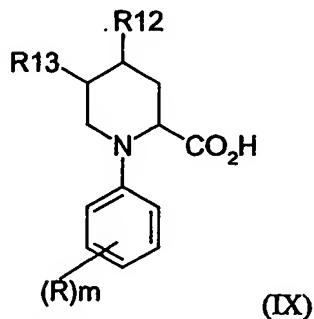
10 reaction of the carboxylic acid (II) with O-(benzotriazol-1-yl)-N,N,N',N'-tetramethyluronium tetrafluoroborate in a suitable aprotic solvent such as an ether e.g. tetrahydrofuran, a halohydrocarbon e.g. dichloromethane, an amide e.g. N,N-dimethylformamide or acetonitrile.

15 Compounds of formula (II), in which X is CH, Y is nitrogen may be prepared by treating compounds of formula (VIII), wherein R₁₂ and R₁₃ have the meanings defined for compounds of formula (II) wherein Ra is a nitrogen protective group,



20 using the same procedures described above for the preparation of compounds of formula (I) from compounds of formula (IV) after removal of nitrogen protecting group Ra.

25 Compounds of formula (II), wherein R₁₂ and R₁₃ have the meanings defined for compounds of formula (II) and in which Y is nitrogen, X is CH, may be prepared by treating compounds of formula (IX)



using the same procedures described above for the preparation of compounds of formula (II) from compounds of formula (VII).

Compounds of formulae (IV) and (VII) may be prepared by reductive N-alkylation of a piperidine of formula (VIII) and a carboxylic acid (IX) or esters thereof (such as methyl, ethyl and the like) respectively with an amine derivative (III) or salts thereof. The reaction is conveniently carried out in an aprotic solvent such as dichloroethane and in the presence of a suitable metal reducing agent such as sodium borohydride or sodium triacetoxyborohydride.

5 Compounds of formula (VIII) are either known compounds or may be prepared by analogous methods to those used for known compounds.

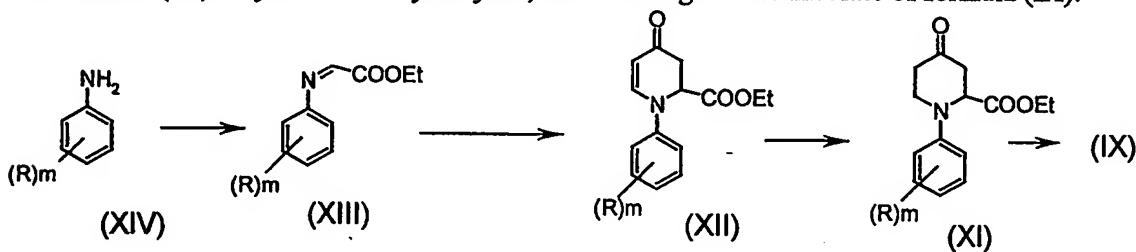
10 Thus, for example, compound (VIII) and enantiomers thereof may be prepared using Comins reaction as described in Journal American Chemical Society 1994, 116, 4719-4728, followed by reduction of 2,3 dihydro-1H-pyridin-4-one derivative to piperidine-4-one derivative. The reduction may be effected using hydrogen and metal catalyst e.g. palladium on a suitable support e.g. carbon or alumina. The reaction is carried out in a solvent such as ester e.g. ethyl acetate.

15

Compounds of formula (IX) wherein R₁₃ is =O and R₉ is hydrogen are known compounds and they may be prepared according to the procedures as described in Bioorganic & Medicinal Chemistry Letters, Vol 2, N°11, pp 1357-1360, 1992.

20 Compounds of formula (IX) wherein R₁₂ is =O and R₈ is hydrogen are novel compounds and they may be prepared for example by reaction of an amine (XIV) with ethyl glyoxalate to obtain the intermediates (XIII) which may be converted into 4-oxo-tetrahydropyridine intermediates (XII) which in turn may be reduced to an intermediate of formula (XI). Said intermediate (XI) may be in turn hydrolysed, thus forming an intermediate of formula (IX).

25



30 Compounds of formula (III) are known compounds or may be prepared by analogous methods to those used for known compounds.

Where it is desired to isolate a compound of formula (I) as a salt, for example a pharmaceutically acceptable salt, this may be achieved by reacting the compound of formula (I) in the form of the free base with an appropriate amount of suitable acid and in a suitable solvent such as an alcohol (e.g. ethanol or methanol), an ester (e.g. ethyl acetate) or an ether (e.g. diethyl ether or tetrahydrofuran).

Pharmaceutically acceptable salts may also be prepared from other salts, including other pharmaceutically acceptable salts of the compounds of formula (I) using conventional methods.

5 The compounds of formula (I) may readily be isolated in association with solvent molecules by crystallisation from or evaporation of an appropriate solvent to give the corresponding solvates.

10 When a specific enantiomer of a compound of general formula (I) is required, this may be obtained for example by resolution of a corresponding enantiomeric mixture of a compound of formula (I) using conventional methods.

Thus, for example, specific enantiomers of the compounds of formula (I) may be obtained from the corresponding enantiomeric mixture of a compound of formula (I) using chiral HPLC procedure.

15 Alternatively, enantiomers of a compound of general formula (I) may be synthesised from the appropriate optically active intermediates using any of the general processes described herein.

20 Thus, for example the required enantiomer may be prepared by the corresponding chiral piperidin-4-one of formula (IV) using the process described above for preparing compounds of formula (I) from compounds (IV), followed by separation of the diastereomeric mixture of a compound of formula (I) using conventional procedure.

25 The chiral compounds (IV) may be prepared from the corresponding racemic compound (IV) using conventional procedures such as salt formation with a suitable optically active acid, separating the resultant diastereoisomeric salts by conventional means e.g. chromatography and crystallisation followed by hydrolysis of the diastereoisomeric salts.

A suitable optically active acid for use in the process is L(+)mandelic acid.

30 In a further embodiment of the invention the enantiomers of the compound of formula (I) may be prepared by reaction of a chiral amine (VI) using any of the processes described above for preparing compounds of formula (I) from amine (V).

The chiral amine (III) may be prepared from the corresponding racemic amine (III) using any conventional procedures such as salt formation with a suitable optically active acid.

35 The invention is further illustrated by the following Intermediates and Examples which are not intended as a limitation of the invention.

In the Intermediates and Examples unless otherwise stated:

40 Melting points (m.p.) were determined on a Buchi m.p. apparatus and are uncorrected. All temperatures refer to 0°C.

Infrared spectra (IR) were measured in chloroform or nujol solutions on a FT-IR instrument.

Proton Magnetic Resonance (NMR) spectra were recorded on Varian instruments at 400 or 500 MHz, chemical shifts are reported in ppm (δ) using the residual solvent line as internal

standard. Splitting patterns are designed as s, singlet; d, double; t, triple; q, quartet; m, multiplet; b, broad. Mass spectra (MS) were taken on a VG Quattro mass spectrometer. Optical rotations were determined at 20°C with a Jasco DIP 360 Instrument ($l=10$ cm, cell volume= 1mL, $\lambda=589$ nm).

5 Flash silica gel chromatography was carried out over silica gel 230-400 mesh supplied by Merck AG Darmstadt, Germany. T.l.c. refers to thin layer chromatography on 0.25 mm silica gel plates (60F-254 Merck) and visualised with UV light.
Solutions were dried over anhydrous sodium sulphate.
Methylene chloride was redistilled over calcium hydride and tetrahydrofuran was redistilled over sodium.

10 The following abbreviation are used in the text: AcOEt = ethyl acetate, CH = cyclohexane; DCM = methylene chloride, DMF = N,N'-dimethylformamide, DIPEA = N,N-diisopropylethylamine, Et₂O = diethyl ether, EtOH = ethanol, MeOH = methanol, TEA = triethylamine, THF = tetrahydrofuran.

15 Diastereoisomer A refers to a mixture of compounds having anti configuration as defined above.
Diastereoisomer B refers to a mixture of compounds having syn configuration as defined above.
Diastereoisomer 1 refers to a single diastereoisomer whose absolute configuration has not determined.
20 Diastereoisomer 2 refers to a single diastereoisomer whose absolute configuration has not determined.

Intermediate 1

25 1-(Benzylloxycarbonyl)-2-(4-fluoro-2-methyl-phenyl)-2,3-dihydro-4-pyridone

A small amount of iodine was added to a suspension of magnesium turnings (13.2 g) in dry THF (300 mL), at r.t., under a nitrogen atmosphere, then the mixture was vigorously refluxed for 20 minutes. To this suspension, a 15% of a solution of 2-bromo-5-fluoro-toluene (52.5 mL) in anhydrous THF (300 mL) was added. The suspension was heated under vigorous reflux until the brown colour disappeared. The remaining part of the bromide solution was added drop-wise over 1 hour to the refluxing suspension which was then stirred for a further 1 hour. This solution of Grignard reagent was then added drop-wise to the pyridinium salt obtained from benzyl chloroformate (48.7 mL) and 4-methoxypyridine (25 mL) in dry THF (900 mL) at -23°C.

35 The obtained solution was stirred 1 hour at -20°C then it was warmed up to 20°C, a 10% hydrochloric acid solution (560 mL) was added and the aqueous layer was extracted with AcOEt (2 x 750 mL).

40 The combined organic extracts were washed with 5% sodium hydrogen carbonate solution (600 mL) and brine (600 mL) then partially concentrated *in vacuo*.

CH (400 mL) was added drop-wise over 1 hour at 20°C and the resulting mixture was stirred 30 minutes and then filtered to give the title compound as a white solid (66 g).

IR (nujol): 1726 and 1655 (C=O), 1608(C=C) cm⁻¹.

45 NMR (d₆-DMSO): δ (ppm) 8.19 (d, 1H); 7.31-7.18 (m, 5H); 7.08 (m, 2H); 6.94 (dt, 1H); 5.77 (d, 1H); 5.36 (d, 1H); 5.16 (2d, 2H); 3.26 (dd, 1H); 2.32 (d, 1H); 2.26 (s, 3H).

MS (ES/+): m/z=340 [MH]⁺.

Intermediate 2

2-(4-Fluoro-2-methyl-phenyl)-piperidine-4-one

5 **Method A:**

2-Fluoro-4-methyl-benzaldehyde (4 g) was added to a solution of 4-aminobutan-2-one ethylene acetal (3.8 g) in dry benzene (50 mL) and the solution was stirred at r.t. under a nitrogen atmosphere. After 1 hour the mixture was heated at reflux for 16 hours and then 10 allowed to cool to r.t. This solution was slowly added to a refluxing solution of p-toluenesulphonic acid (10.6 g) in dry benzene (50 mL) previously refluxed for 1 hour with a Dean-Stark apparatus. After 3.5 hours the crude solution was cooled and made basic with a saturated potassium carbonate solution and taken up with AcOEt (50 mL). The aqueous phase was extracted with AcOEt (3 x 50 mL) and Et₂O (2 x 50 mL). The organic layer was dried 15 and concentrated *in vacuo* to a yellow thick oil as residue (7.23 g). A portion of the crude mixture (3 g) was dissolved in a 6N hydrochloric acid solution (20 mL) and stirred at 60°C for 16 hours. The solution was basified with solid potassium carbonate and extracted with DCM (5 x 50 mL). The combined organic phases were washed with brine (50 mL), dried and concentrated *in vacuo* to give the title compound (2.5 g) as a thick yellow oil.

20 **Method B**

L-selectride (1M solution in dry THF, 210 mL) was added drop-wise, over 80 minutes, to a solution of intermediate 1 (50 g) in dry THF (1065 mL) previously cooled to -72°C under a nitrogen atmosphere. After 45 minutes, 2% sodium hydrogen carbonate solution (994 mL) 25 was added drop-wise and the solution was extracted with AcOEt (3 x 994 mL). The combined organic phases were washed with water (284 mL) and brine (568 mL). The organic phase was dried and concentrated *in vacuo* to get 1-benzyloxycarbonyl-2-(4-fluoro-2-methyl-phenyl)-piperidine-4-one as a pale yellow thick oil (94 g) which was used as a crude.

This material (94 g) was dissolved in AcOEt (710 mL), then 10% Pd/C (30.5 g) was added 30 under a nitrogen atmosphere. The slurry was hydrogenated at 1 atmosphere for 30 minutes. The mixture was filtered through Celite and the organic phase was concentrated *in vacuo* to give the crude 2-(4-fluoro-2-methyl-phenyl)-piperidine-4-one as a yellow oil. This material was dissolved in AcOEt (518 mL) at r.t. and racemic camphorsulphonic acid (48.3 g) was added. The mixture was stirred at r.t for 18 hours, then the solid was filtered off, washed with AcOEt (2 x 50 mL) and dried *in vacuo* for 18 hours to give 2-(4-fluoro-2-methyl-phenyl)-piperidine-4-one, 10-camphorsulfonic acid salt as a pale yellow solid (68.5 g). (M.p.: 167- 35 169°C - NMR (d₆-DMSO): δ (ppm) 9.43 (bs, 1H); 9.23 (bs, 1H); 7.66 (dd, 1H); 7.19 (m, 2H); 4.97 (bd, 1H); 3.6 (m, 2H); 2.87 (m, 3H); 2.66 (m, 1H); 2.53 (m, 2H); 2.37 (s + d, 4H); 2.22 (m, 1H); 1.93 (t, 1H); 1.8 (m, 2H); 1.26 (m, 2H); 1.03 (s, 3H); 0.73 (s, 3H).

40 This material (68.5 g) was suspended in AcOEt (480 mL) and stirred with a saturated sodium hydrogen carbonate (274 mL). The organic layer was separated and washed with further water (274 mL). The organic phase was dried and concentrated *in vacuo* to give the title compound (31 g) as a yellow-orange oil.

NMR (d_6 -DMSO): δ (ppm) 7.49 (dd, 1H); 7.00 (m, 2H); 3.97 (dd, 1H); 3.27 (m, 1H); 2.82 (dt, 1H); 2.72 (bm, 1H); 2.47 (m, 1H); 2.40 (m, 1H); 2.29 (s, 3H); 2.25 (dt, 1H); 2.18 (m, 1H).
MS (ES/+): m/z=208 [MH]⁺.

5 **Intermediate 3**

2-(4-Fluoro-2-methyl-phenyl)-4-oxo-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide

A solution of triphosgene (1.43 g) dissolved in dry DCM (10 mL) was added to a solution of intermediate 2 (2.5 g) and DIPEA (8.4 mL) in dry DCM (20 mL) previously cooled to 0°C under a nitrogen atmosphere. The solution was stirred at 0°C for 2 hours; then (3,5-bis-trifluoromethyl-benzyl)-methylamine hydrochloride (5.63 g) and DIPEA (3.34 mL) were added. The mixture was stirred under nitrogen at r. t. for 14 hours. The mixture was taken up with AcOEt (50 mL), washed with cold 1N hydrochloric acid solution (3 x 20 mL) and brine (10 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/CH 3:7) to give the title compound as a white foam (3.85 g).

IR (nujol): 1721 and 1641 (C=O) cm⁻¹.

NMR (d_6 -DMSO): δ (ppm) 7.96 (s, 1H); 7.76 (s, 2H); 7.25 (dd, 1H); 6.97 (dd, 1H); 6.90 (dt, 1H); 5.22 (t, 1H); 4.59 (d, 1H); 4.43 (d, 1H); 3.63-3.49 (m, 2H); 2.79 (s, 3H); 2.69 (m, 2H); 2.49 (m, 2H); 2.26 (s, 3H).

MS (ES/+): m/z = 491 [MH]⁺.

Intermediate 4

25 **2-(R)-(4-Fluoro-2-methyl-phenyl)-4-oxo-piperidine-1-carboxylic acid [1-(R)-3,5-bis-trifluoromethyl-phenyl]-ethyl]-methylamide (4a)**

and

2-(S)-(4-Fluoro-2-methyl-phenyl)-4-oxo-piperidine-1-carboxylic acid [1-(R)-3,5-bis-trifluoromethyl-phenyl]-ethyl]-methylamide (4b)

30 **Method A:**

A solution of triphosgene (147 mg) dissolved in dry DCM (5 mL) was added drop-wise to a solution of intermediate 2 (250 mg) and DIPEA (860 μ L) in dry DCM (15 mL) previously cooled to 0°C under a nitrogen atmosphere. After 2 hours, [1-(R)-3,5-bis-trifluoromethyl-phenyl]-ethyl]-methylamine hydrochloride (503 mg) and DIPEA (320 μ L) in dry acetonitrile (20 mL) were added and the mixture was heated to 70°C for 16 hours. Further [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamine hydrochloride (170 mg) and DIPEA (100 μ L) were added and the mixture was stirred at 70°C for further 4 hours. Next, the mixture was allowed to cool to r.t., taken up with AcOEt (30 mL), washed with a 1N hydrochloric acid cold solution (3 x 15 mL) and brine (2 x 10 mL). The organic layer was dried and concentrated *in vacuo* to a residue, which was purified by flash chromatography (CH/AcOEt 8:2) to give:

1. intermediate 4a (230 mg) as a white foam,
2. intermediate 4b (231 mg) as a white foam.

45 **Intermediate 4a:**

NMR (d_6 -DMSO): δ (ppm) 7.98 (bs, 1H); 7.77 (bs, 2H); 7.24 (dd, 1H); 6.97 (dd, 1H); 6.89 (m, 1H); 5.24 (t, 1H); 5.14 (q, 1H); 3.61 (m, 1H); 3.55 (m, 1H); 2.71 (m, 2H); 2.56 (s, 3H); 2.50 (m, 2H); 2.26 (s, 3H); 1.57 (d, 3H).

MS (ES+): m/z = 505 [MH]⁺.

5 **Intermediate 4b:**

NMR (d_6 -DMSO): δ (ppm) 7.96 (bs, 1H); 7.75 (bs, 2H); 7.24 (dd, 1H); 6.98 (dd, 1H); 6.93 (dt, 1H); 5.29 (q, 1H); 5.24 (t, 1H); 3.56 (m, 1H); 3.48 (m, 1H); 2.70 (s, 3H); 2.50 (m, 4H); 2.26 (s, 3H); 1.54 (d, 3H).

MS (ES+): m/z = 505 [MH]⁺.

10 **Intermediate 4a**

Method B

A saturated sodium hydrogen carbonate solution (324 mL) was added to a solution of intermediate 9 (21.6 g) in AcOEt (324 mL) and the resulting mixture was vigorously stirred for 15 minutes. The aqueous layer was back-extracted with further AcOEt (216 mL) and the combined organic extracts were dried and concentrated *in vacuo* to give intermediate 8 as a yellow oil, which was treated with TEA (19 mL) and AcOEt (114 mL). The solution obtained was added drop-wise over 40 minutes to a solution of triphosgene (8 g) in AcOEt (64 mL) previously cooled to 0°C under a nitrogen atmosphere, maintaining the temperature between 0°C and 8°C.

20 After stirring for 1 hours at 0°C and for 3 hours at 20°C, [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamine hydrochloride (29.7 g), AcOEt (190 mL) and TEA (38 mL) were added to the reaction mixture which was then heated to reflux for 16 hours.

The solution was washed with 10% sodium hydroxide solution (180 mL), 1% hydrochloric acid solution (4 x 150 mL), water (3 x 180 mL) and brine (180 mL). The organic layer was

25 dried and concentrated *in vacuo* to a residue, which was purified through a silica pad (CH/AcOEt 9:1) to give the title compound (21.5 g) as a brown thick oil.

NMR (d_6 -DMSO): δ (ppm) 7.97-7.77 (bs + bs, 3H); 7.24 (dd, 1H); 6.97 (dd, 1H); 6.88 (td, 1H); 5.24 (m, 1H); 5.14 (q, 1H); 3.58 (m, 2H); 2.7 (m, 2H); 2.56 (s, 3H); 2.49 (m, 2H); 2.26 (s, 3H); 1.57 (d, 3H).

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Intermediate 5

2-(S)-(4-Fluoro-2-methyl-phenyl)-4-oxo-piperidine-1-carboxylic acid [1-(S)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide (5a)

and

35 2-(R)-(4-Fluoro-2-methyl-phenyl)-4-oxo-piperidine-1-carboxylic acid [1-(S)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide (5b)

A solution of triphosgene (147 mg) dissolved in dry DCM (5 mL) was added to a solution of intermediate 2 (250 mg) and DIPEA (860 μ L) in dry DCM (15 mL) previously cooled to 0°C under a nitrogen atmosphere. After 2 hours, a solution of [1-(S)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamine hydrochloride (510 mg) and DIPEA (320 μ L) in dry acetonitrile (20 mL) was added and the mixture was heated to 70°C for 16 hours. Then, further [1-(S)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamine hydrochloride (170 mg) and DIPEA (105 μ L) were added. After further 4 hours at 70°C, the mixture was allowed to cool to r.t., taken up with AcOEt (30 mL), washed with a 1N hydrochloric acid cold solution (3 x 15 mL)

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45

and brine (2 x 10 mL). The organic layer was dried and concentrated *in vacuo* to a residue, which was purified by flash chromatography (CH/AcOEt 8:2) to give:

1. intermediate 5a (234 mg) as a white foam,
2. intermediate 5b (244 mg) as a white foam.

5 **Intermediate 5a:**

NMR (d_6 -DMSO): δ (ppm) 7.98 (bs, 1H); 7.77 (bs, 2H); 7.24 (dd, 1H); 6.97 (dd, 1H); 6.89 (m, 1H); 5.24 (t, 1H); 5.14 (q, 1H); 3.61 (m, 1H); 3.55 (m, 1H); 2.71 (m, 2H); 2.56 (s, 3H); 2.50 (m, 2H); 2.26 (s, 3H); 1.57 (d, 3H).

MS (ES+): m/z = 505 [MH]⁺.

10 **Intermediate 5b:**

NMR (d_6 -DMSO): δ (ppm) 7.96 (bs, 1H); 7.75 (bs, 2H); 7.24 (dd, 1H); 6.98 (dd, 1H); 6.93 (dt, 1H); 5.29 (q, 1H); 5.24 (t, 1H); 3.56 (m, 1H); 3.48 (m, 1H); 2.70 (s, 3H); 2.50 (m, 4H); 2.26 (s, 3H); 1.54 (d, 3H).

MS (ES+): m/z = 505 [MH]⁺.

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Intermediates 6

2-(S)-(4-Fluoro-2-methyl-phenyl)-4-oxo-3,4-dihydro-2H-pyridine-1-carboxylic acid (1R, 2S, 5R)-2-isopropyl-5-methyl-cyclohexyl ester (6a)

and

20 **2-(R)-(4-Fluoro-2-methyl-phenyl)-4-oxo-3,4-dihydro-2H-pyridine-1-carboxylic acid (1R, 2S, 5R)-2-isopropyl-5-methyl-cyclohexyl ester (6b)**

A solution of 2-bromo-5-fluoro-toluene (3.68 g) in dry THF (10 mL) was dropped over 30 minutes, into a mixture of magnesium (525 mg) and iodine (1 crystal) in dry THF (5 mL) previously heated to 70°C under a nitrogen atmosphere. The mixture was stirred at 70°C for 1.5 hours, then allowed to cool to r.t..

A solution of (-)-mentyl chloroformate (3.53 mL) in dry THF (15 mL) was added to a solution of 4-methoxypyridine (1.52 mL) in dry THF (35 mL) previously cooled to -78°C under a nitrogen atmosphere. After 15 minutes, the solution containing the 4-fluoro-2-methyl-

30 phenyl magnesium bromide was added drop-wise, and the mixture was stirred at -78°C for 1 hour. The reaction was quenched by the addition of 1M hydrochloric acid solution (20 mL), warmed to r.t. and stirred at 23°C for 30 minutes. After extraction with AcOEt (2 x 150 mL), the combined organic extracts were washed with brine (50 mL), dried and concentrated *in vacuo* to a residue, which was purified by flash chromatography (CH/THF/toluene 8:1:1) to give:

1. intermediate 6a (3.44g - yellow oil)
2. intermediate 6b (530 mg- white solid).

Intermediate 6a:

T.l.c.: cyclohexane/THF/toluene 7:2:1, Rf=0.59.

40 IR (nujol): 1718 and 1675 (C=O) cm⁻¹.

NMR (d_6 -DMSO): δ (ppm) 8.14 (d, 1H); 7.08 (dd, 1H); 7.02 (dd, 1H); 6.95 (m, 1H); 5.68 (d, 1H); 5.34(d, 1H); 4.47 (m, 1H); 3.26 (dd, 1H); 2.30 (m, 4H); 1.7 (m, 4H); 1.33 (m, 2H); 0.8 (m, 11H).

MS (ES+): m/z=388 [MH]⁺.

45 **Intermediate 6b:**

M.p.: 117-120°C.

T.l.c.: cyclohexane/THF/toluene 7:2:1, R_f=0.56.

IR (nujol): 1718 and 1669 (C=O) cm⁻¹.

NMR (d₆-DMSO): δ (ppm) 8.17 (d, 1H); 7.04-6.94 (m, 3H); 5.70 (d, 1H); 5.35 (d, 1H); 4.42

5 (m, 1H); 3.26 (dd, 1H); 2.30 (m, 4H); 1.58-1.40 (m, 3H); 1.2-0.7 (m, 8H); 0.51-0.34 (bs, 6H);
MS (ES/+): m/z=388 [MH]⁺.

Intermediate 7

2-(R)-(4-Fluoro-2-methyl-phenyl)-2,3-dihydro-1H-pyridin-4-one

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Sodium methoxide (100 mg) was added to a solution of intermediate 6b (170 mg) in MeOH (15 mL) under a nitrogen atmosphere. The mixture was refluxed for two hours, and the solvent was removed *in vacuo*. The residue was partitioned between water (10 mL) and AcOEt (15 mL). The layers were separated, and the aqueous phase was extracted with further

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AcOEt (4 x 10 mL). The combined organic extracts were washed with brine (10 mL), dried and concentrated *in vacuo* to give the title compound (145 mg) as a light yellow oil.

NMR (d₆-DMSO): δ (ppm) 7.71 (bd, 1H); 7.45 (dd, 1H); 7.38 (t, 1H); 7.03 (m, 2H); 4.86 (dd, 1H); 4.77 (d, 1H); 2.42 (dd, 1H); 2.31 (m, 4H)

MS (ES/+): m/z=206 [M+H]⁺.

20

Intermediate 8

2-(R)-(4-Fluoro-2-methyl-phenyl)-piperidin-4-one

Palladium over charcoal (10% - 74 mg) was added to a solution of intermediate 7 (145 mg) in

25

MeOH (8 mL) and THF (2 mL). The mixture was allowed to react with hydrogen in a pressure reactor (2 atm) overnight. After flushing with nitrogen, the solution was filtered and the solvent removed *in vacuo*. The crude product was purified by flash chromatography (AcOEt/MeOH 9:1) to give the title compound (26 mg) as a yellow oil.

The enantiomeric excess (90-95%) was detected by chiral HPLC.

30

T.l.c.:AcOEt/MeOH 9:1, R_f=0.2.

NMR (d₆-DMSO): δ (ppm) 7.49 (dd, 1H); 7.00 (m, 2H); 3.97 (dd, 1H); 3.27 (m, 1H); 2.82 (dt, 1H); 2.72 (bm, 1H); 2.47 (m, 1H); 2.40 (m, 1H); 2.29 (s, 3H); 2.25 (dt, 1H); 2.18 (m, 1H).

MS (ES/+): m/z=208 [MH]⁺.

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Intermediate 9

2-(R)-(4-Fluoro-2-methyl-phenyl)-piperidin-4-one L-(+)-mandelate

A solution of L-(+)-mandelic acid (22.6 g) in AcOEt (308 mL) was added to a solution of intermediate 2 (31 g) in AcOEt (308 mL). Then isopropanol (616 mL) was added and the

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solution was concentrated *in vacuo* to 274 mL. The solution was then cooled to 0°C and further cold isopropanol (96 mL) was added. The thick precipitate was stirred under nitrogen for 5 hours at 0°C, then filtered and washed with cold Et₂O (250 mL) to give the title compound as a pale yellow solid (20.3 g).

M.p.: 82-85°C.

5 NMR (d_6 -DMSO): δ (ppm) 7.51 (dd, 1H); 7.40 (m, 2H); 7.32 (m, 2H); 7.26 (m, 1H); 7.0 (m, 2H); 4.95 (s, 1H); 4.04 (dd, 1H); 3.31 (m, 1H); 2.88 (m, 1H); 2.49-2.2 (m, 4H); 2.29 (s, 3H). Chiral HPLC: HP 1100 HPLC system; column Chiralcel OD-H, 25 cm x 4.6 mm; mobile phase: n-hexane/isopropanol 95:5 + 1% diethylamine; flow=1.3 ml/min; λ =240/215nm; retention time: 12.07 minutes.

Intermediate 10

2-(R)-4-Fluoro-2-methyl-phenyl)-4-oxo-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide

10

Method A

15 A solution of triphosgene (17 mg) in dry DCM (2 mL) was added to a solution of intermediate **8** (26 mg) and DIPEA (65 mg) in dry DCM (3 mL) previously cooled to 0°C under a nitrogen atmosphere. After two hours acetonitrile (10 mL) was added, the temperature was allowed to reach r.t. and the DCM evaporated under a nitrogen flush. Then, a solution of 3,5-(bis-trifluoromethyl-benzyl)-methylamine hydrochloride (74 mg) and DIPEA (130 mg) in acetonitrile (3 mL) was added and the mixture was stirred at 23°C overnight. The solvent was concentrated *in vacuo*. The residue was dissolved in AcOEt (10 mL) and washed 20 with 1N hydrochloric acid solution (3 x 5 mL), 5% sodium hydrogen carbonate (5 mL) and brine (10 mL). The organic layer was dried and concentrated *in vacuo* to a residue, which was purified by flash chromatography (CH/AcOEt 1:1) to give the title compound (50 mg) as a white solid.

Method B

25

30 A saturated sodium hydrogen carbonate solution (348 mL) was added to a solution of intermediate 9 (23.2 g) in AcOEt (348 mL) and the resulting mixture was vigorously stirred for 15 minutes. The aqueous layer was back-extracted with further AcOEt (230 mL) and the combined organic extracts were dried and concentrated *in vacuo* to give intermediate 8 (12.31 g) as a yellow oil, which was treated with TEA (20.5 mL) and AcOEt (123 mL). The solution obtained was added drop-wise over 40 minutes to a solution of triphosgene (8 g) in AcOEt (61 mL) previously cooled to 0°C under a nitrogen atmosphere, maintaining the temperature between 0°C and 8°C.

35 After stirring for 2 hours at 20°C, 3,5-(bis-trifluoromethyl-benzyl)-methylamine hydrochloride (28.1 g), AcOEt (184 mL) and TEA (33 mL) were added to the reaction mixture which was then further stirred for 2 hours at 20°C.

The solution was washed with 10% sodium hydroxide solution (3 x 185 mL) and 1% hydrochloric acid solution (3 x 185 mL). The organic layer was dried and concentrated *in vacuo* to a crude (38 g), which was purified through a silica pad (CH₂Cl₂/AcOEt from 9:1 to 1:1) to give the title compound (24.7 g) as a colourless oil.

NMR ($\text{d}_6\text{-DMSO}$): δ (ppm) 7.96 (s, 1H); 7.76 (s, 2H); 7.26 (dd, 1H); 6.98 (dd, 1H); 6.90 (td, 1H); 5.23 (t, 1H); 4.61 (d, 1H); 4.41 (d, 1H); 3.60 (m, 2H); 2.69 (m, 2H); 2.79 (s, 3H); 2.50 (m, 2H); 2.27 (s, 3H).

MS (ES/+): $m/z=491$ $[\text{MH}]^+$.

Intermediate 11

2-(4-Fluoro-2-methyl-phenyl)-4-hydroxy-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide

5 A solution of intermediate 3 (150 mg) and sodium borohydride (13 mg) in dry MeOH (5 mL) was stirred at 0°C for 2 hours under a nitrogen atmosphere. The crude solution was washed with a saturated ammonium chloride solution (4 mL) and taken up with AcOEt (5 mL). The aqueous phase was extracted with AcOEt (3 x 5 mL) and the combined organic phases were washed with brine (5 mL). The organic layer was dried and concentrated *in vacuo* to a residue
10 which was purified by flash chromatography (AcOEt/CH 7:3) to give:
1. intermediate 11a (4 mg)
2. intermediate 11b (30 mg).

Intermediate 11a (diastereoisomer A)

NMR (d₆-DMSO): δ (ppm) 7.94 (bs, 1H); 7.63 (bs, 2H); 7.22 (bs, 1H); 6.88 (dd, 1H); 6.77 (dt, 1H); 4.69 (d, 1H); 4.60 (d, 1H); 4.36 (d, 1H); 4.13 (dd, 1H); 3.94 (m, 1H); 3.57 (m, 1H); 2.88 (s, 3H); 2.65 (m, 1H); 2.48 (s, 3H); 1.83 (m, 1H); 1.62 (m, 2H); 1.22 (m, 1H).
MS (ES/+): m/z = 493 [MH]⁺, 475 [M-OH]⁺

Intermediate 11b (diastereoisomer B)

NMR (d₆-DMSO): δ (ppm) 7.93 (bs, 1H); 7.58 (bs, 2H); 7.21 (dd, 1H); 6.88 (dd, 1H); 6.77 (dt, 1H); 4.78 (d, 1H); 4.62 (d, 1H); 4.33 (d, 1H); 4.13 (dd, 1H); 3.58 (m, 1H); 3.37 (m, 1H); 2.90 (s, 3H); 2.67 (m, 1H); 2.32 (s, 3H); 1.89 (m, 1H); 1.83 (m, 1H); 1.52 (dq, 1H); 1.29 (q, 1H).
MS (ES/+): m/z = 493 [MH]⁺, 475 [M-OH]⁺.

25 **Intermediate 12**

(4-Fluoro-2-methyl-phenylimino)-acetic acid ethyl ester

A solution of ethyl glyoxalate (50% solution in toluene – 40.8 mL) in toluene (180 mL) was heated to reflux for 1.5 hours under a Nitrogen atmosphere, in a flask equipped with a Dean Stark apparatus. Then, a solution of 4-fluoro-2-methyl-aniline (10 g) in dry toluene (20 mL) was slowly added. The mixture was heated to reflux for 3 hours, then it was concentrated *in vacuo*. The residue was purified by flash chromatography (toluene/CH/AcOEt 4:4:2) to give the title compound (13.06 g) as a yellow oil.

T.l.c.: toluene/CH/AcOEt 4:4:2, R_f=0.67.
35 NMR (CDCl₃): δ (ppm) 7.8 (s, 1H); 6.95 (d, 1H); 6.85 (d, 2H); 4.4 (q, 2H); 2.35 (s, 3H); 3.3 (t 3H).
MS (ES/+): m/z=210 [M+H]⁺.

Intermediate 13

40 **1-(4-Fluoro-2-methyl-phenyl)-4-oxo-1,2,3,4-tetrahydro-pyridine-2-carboxylic acid ethyl ester**

Boron trifluoride etherate (1.22 mL) was added to a solution of intermediate 12 (2 g) in anhydrous DCM (20 mL) previously cooled to -78°C under a Nitrogen atmosphere. After stirring for 15 minutes at -78°C, the 1-methoxy-3-trimethylsiloxy-1,3-butadiene (2.67 mL) was dropped over 45 minutes. The resulting solution was stirred at -78°C for 2 hours, then

TFA (0.74 mL) was added. The mixture was stirred at 0°C for 15 minutes, then a saturated sodium hydrogen carbonate solution was added and the mixture was extracted with AcOEt (3 x 50 mL). The combined organic extracts were dried and concentrated *in vacuo* to give a residue, which was purified by flash chromatography (CH/AcOEt from 8:3 to 7:3) to give the title compound (1.5 g) as a pale yellow solid.

T.l.c.: CH/AcOEt 6:4, R_f=0.2.
NMR (CDCl₃): δ (ppm) 7.4 (dd, 1H); 7.1 (d, 1H); 7.0-6.8 (m, 2H); 5.15 (d, 1H); 4.4 (m, 1H); 4.1 (m, 2H); 3.1-2.85 (m, 2H); 2.4 (s, 3H); 1.15 (t, 3H).

10 **Intermediate 14**

1-(4-Fluoro-2-methyl-phenyl)-4-oxo-piperidine-2-carboxylic acid ethyl ester L-selectride (1M solution in dry THF, 3.96 mL) was added drop-wise, over 1 hour, to a solution of intermediate 13 (1 g) in dry THF (30 mL) previously cooled to -78°C under a Nitrogen atmosphere. After 1 hour, a saturated sodium hydrogen carbonate solution (20 mL) was added drop-wise and the solution was extracted with AcOEt (3 x 50 mL). The combined organic extracts were dried and concentrated *in vacuo* to a residue, which was purified by flash chromatography (CH/AcOEt 8:2) to give the title compound (810 mg) as a white solid.

T.l.c.: CH/AcOEt 6:4, R_f=0.6.
NMR (CDCl₃): δ (ppm) 7.4 (dd, 1H); 7.1 (dd, 1H); 6.9 (dd, 1H); 6.8 (dt, 1H); 4.2 (q, 2H); 4.15 (m, 1H); 3.6 (m, 1H); 3.2 (m, 1H); 2.8-2.7 (dd, 2H); 2.6 (m, 2H); 2.4 (s, 3H); 1.2 (t, 3H).

Intermediate 15

1-(4-Fluoro-2-methyl-phenyl)-4-oxo-piperidine-2-carboxylic acid

Lithium hydroxide monohydrate (241 mg) was added to a solution of intermediate 14 (300 mg) in MeOH (15 mL) and water (3 mL) and the resulting solution was stirred at 80°C for 1 hour. The solution was allowed to cool to r.t. and extracted with Et₂O. The aqueous layer was acidified until pH=6 with acetic acid and extracted with AcOEt (3 x 15 mL). The combined organic extracts were dried and concentrated *in vacuo* to give the title compound (230 mg) as yellow solid, which was used without any further purification in the next step.

30 MS (ES+): m/z=252 [M+H]⁺.

Intermediate 16

1-(4-Fluoro-2-methyl-phenyl)-4-oxo-piperidine-2-carboxylic acid (3,5-dichloro-benzyl)-methylamide

35 DIPEA (0.47 mL) and O-(benzotriazol-1-yl)-N,N,N',N'-tetramethyluronium tetrafluoroborate (385.3 mg) were added to a solution of intermediate 16 (230 mg) in anhydrous DMF (20 mL) under a Nitrogen atmosphere. After stirring for 15 minutes, (3,5-dichlorobenzyl)-methylamine hydrochloride (225 mg) was added and the mixture was stirred at r.t. for 4 hours. The solution was diluted with water (30 mL) and extracted with AcOEt (3 x 60 mL).
40 The combined organic extracts were washed with cold water (50 mL) and brine (3 x 80 mL), then concentrated *in vacuo*. The residue was purified by flash chromatography (CH/AcOEt 1:1) to give the title compound (176 mg) as a pale yellow solid.

T.l.c.: CH/AcOEt 3:7, R_f=0.52.

NMR (d₆-DMSO): δ (ppm) 7.5-7.45 (2t, 1H); 7.14-6.88 (2d, 2H); 7.05 (dd, 1H); 6.92 (dd, 1H); 6.82 (dt, 1H); 4.66-4.51 (2m, 1H); 4.59 (d, 1H); 4.15 -4.1 (d+m, 1H); 3.83-3.57 (2m,

1H); 3.05 (m, 1H); 2.73 (m, 1H); 2.51 (m, 1H); 2.4-2.25 (m, 2H); 2.66-2.37 (2s, 3H); 2.37-2.24 (2s, 3H).

MS (ES+): m/z=423 [M+H]⁺.

5 **Intermediate 17**

1-(4-Fluoro-2-methyl-phenyl)-4-oxo-piperidine-2-carboxylic acid [1-(R)-3,5-bis-trifluoromethyl-phenyl]-ethyl]-methylamide (17a - diastereoisomer 1)
and

1-(4-Fluoro-2-methyl-phenyl)-4-oxo-piperidine-2-carboxylic acid [1-(R)-3,5-bis-trifluoromethyl-phenyl]-ethyl]-methylamide (17b - diastereoisomer 2)

DIPEA (0.531 mL) and O-(benzotriazol-1-yl)-N,N,N',N'-tetramethyluronium tetrafluoroborate (423 mg) were added to a solution of intermediate 15 (298 mg) in anhydrous DMF (15 mL) under a Nitrogen atmosphere and the resulting solution was stirred at r.t for 15 minutes.

15 At the same time, [1-(R)-3,5-bis-trifluoromethyl-phenyl]-ethyl]-methylamine maleate (500 mg) was treated with a saturated sodium hydrogen carbonate solution (10mL) and extraction with AcOEt (2 x 30 mL); the organic layer was dried and concentrated *in vacuo* to give [1-(R)-3,5-bis-trifluoromethyl-phenyl]-ethyl]-methylamine (303 mg). This intermediate was added to the previous solution and the mixture was stirred at 23°C for 36 hours.

20 The solution was diluted with water (30 mL) and extracted with AcOEt (3 x 60 mL). The combined organic extracts were washed with cold water (2 x 50 mL) and brine (2 x 50 mL), dried and concentrated *in vacuo*. The residue was purified by flash chromatography (CH₂Cl₂/AcOEt 1:1) to give:

1. intermediate 17a (56 mg) as yellow oil.

25 2. intermediate 17b (36 mg) as yellow oil.

Intermediate 17a

T.l.c.: CH₂Cl₂/AcOEt 1:1, R_f=0.6.

NMR (d₆-DMSO): δ (ppm) 7.95 (s, 1H); 7.72 (s, 2H); 7.02 (m, 2H); 6.94 (m, 1H); 5.71 (q, 1H); 4.62 (m, 1H); 3.55 (m, 1H); 3.01 (m, 1H); 2.67 (m, 1H); 2.34-2.17 (m, 4H); 2.04 (s, 3H); 1.33 (d, 3H).

Intermediate 17b

T.l.c.: CH₂Cl₂/AcOEt 1:1, R_f=0.4.

NMR (d₆-DMSO): δ (ppm) 8.02 (bs, 1H); 7.76 (bs, 2H); 6.95 (dd, 1H); 6.69 (dt, 1H); 6.46 (dt, 1H); 5.76 (q, 1H); 4.56 (m, 1H); 3.52 (m, 1H); 3.0 (m, 1H); 2.68 (m, 1H); 2.44 (m, 1H); 2.26 (m, 5H); 2.15 (s, 3H); 1.4 (d, 3H).

Intermediate 18

1-(4-Fluoro-2-methyl-phenyl)-4-oxo-piperidine-2-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide

40 DIPEA (2.6 mL) and O-(benzotriazol-1-yl)-N,N,N',N'-tetramethyluronium hexafluorophosphate (2.48 g) were added to a solution of intermediate 15 (1.259 g) in anhydrous DMF (25 mL) under a Nitrogen atmosphere. After stirring 30 minutes, (3,5-bis-trifluoromethyl-benzyl)-methylamine hydrochloride (1.62 g) was added and the mixture was stirred at r.t. for 16 hours. The reaction mixture was diluted with AcOEt (50 mL) and washed with a saturated ammonium chloride solution (30 mL), a saturated sodium hydrogen

carbonate solution (30 mL) and brine (3 x 50 mL). The organic extracts were dried and concentrated *in vacuo*. The residue was purified by flash chromatography (CH/AcOEt 9:1) to give the title compound (1.59 g) as a dark yellow oil.

T.l.c.: CH/AcOEt 1:1, R_f=0.25.

5 NMR (d₆-DMSO): δ (ppm) 8.03 (bs, 1H); 7.84 (bs, 2H); 7.03 (dd, 1H); 6.79 (dd, 1H); 6.64 (td, 1H); 4.80 (d, 1H); 4.67 (m, 1H); 4.29 (d, 1H); 3.55 (m, 1H); 3.04 (m, 1H); 2.74 (m, 1H); 2.5 (m, 1H); 2.4-2.2 (m, 2H); 2.40 (s, 3H); 2.38 (s, 3H).

MS (ES/+): m/z=491 [M+H]⁺.

10 **Example 1**

4-(R,S)-(2,2,2-Trifluoroethyl)-amino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride

A solution of intermediate 4a (120 mg), 2,2,2-trifluoroethylamine (190 μL) in dry 1,2-dichloroethane (10 mL) was stirred at 23°C for 1 hours under a nitrogen atmosphere, then

15 sodium triacetoxyborohydride (75.7 mg) was added. The mixture was stirred at 23°C for 18 hours, then further 2,2,2-trifluoroethylamine (190 μL) and few drops of acetic acid were added and the solution was stirred for further 24 hours. The solution was washed with a 5% sodium hydrogen carbonate solution (10 mL) and brine (10 mL). The organic layer was dried

20 and concentrated *in vacuo* to a residue that was purified by flash chromatography (CH/AcOEt 6:4) to give the 4-(2,2,2-trifluoroethyl)amino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide (27 mg - T.l.c.: CH/AcOEt 1:1 R_f=0.77) as an enantiomeric mixture in ratio C-2 and C-4 anti/syn 4:6.

This material (25 mg) was dissolved in dry Et₂O (5 mL) and treated with hydrochloric acid

25 (1M in Et₂O – 1 mL). The resulting mixture was stirred at 23°C for 30 minutes, then concentrated *in vacuo* to give the title compound as a whitish solid (25 mg).

M.p.: 116-7°C

IR (nujol): 1659 and 1651 (C=O) cm⁻¹.

NMR (d₆-DMSO): δ (ppm) 7.91 (s, 1H); 7.73 (s, 1H); 7.68 (s, 1H); 7.23 and 7.17 (2dd, 1H);

30 6.74-6.76 (m, 2H); 5.3 and 5.18 (2q, 1H); 4.9 and 4.18 (m and dd, 1H); 3.5-3.1 (m, 3H); 2.74 and 2.65 (2s, 3H); 2.35 and 2.28 (2s, 3H); 2.1-1.5 (m, 4H); 1.5 and 1.46 (2d, 3H).

MS (ES/+): m/z=588 [MH-HCl]⁺.

Example 2

4-(R)-(2,2-Dimethyl-propylamino)-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid, [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (2a)

4-(S)-(2,2-Dimethyl-propylamino)-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid, [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (2b)

A solution of intermediate 4a (120 mg), 2,2-dimethyl-propylamine (20.9 mg) and sodium triacetoxyborohydride (78.2 mg) in dry 1,2-dichloroethane (5 mL) was stirred at 23°C for 2 hours under a nitrogen atmosphere. The solution was washed with a 5% sodium hydrogen carbonate solution (10 mL) and brine (10 mL). The organic layer was dried and concentrated

in vacuo to a residue that was purified by flash chromatography (AcOEt/MeOH 85:15) to give three fractions:

1. diastereoisomer 1 (65.4 mg - T.l.c.: AcOEt/MeOH 7:3 R_f =0.41),
2. a mixture of the two diastereoisomers (15.0 mg)
- 5 3. diastereoisomer 2 (22.0 mg - T.l.c.: AcOEt/MeOH 7:3 R_f =0.39).

Example 2a

A solution of diastereoisomer 1 (64.0 mg) in Et₂O (5 mL) was treated with hydrochloric acid (1M in Et₂O – 1 mL). The resulting solution was stirred at 23°C for 30 minutes, then it was concentrated *in vacuo* to give the title compound as a white solid (67.4 mg).

10 IR (nujol): 3376 (NH₂⁺), 1627 (C=O) cm⁻¹.
NMR (d₆-DMSO): δ (ppm) 8.16, 8.10 (2bm, 2H); 7.99 (s, 1H); 7.78 (s, 2H); 7.39 (dd, 1H); 7.00 (dd, 1H); 6.93 (dt, 1H); 5.24 (t, 1H); 5.09 (q, 1H); 3.54 (m, 2H); 3.05 (t, 1H); 2.81 (m, 2H); 2.60 (s, 3H); 2.31 (m, 1H); 2.20 (s, 3H); 2.13 (m, 2H); 1.57 (d, 3H); 1.62 (m, 1H); 0.98 (s, 9H).

15 MS (ES+): m/z=576 [MH-HCl]⁺.

Example 2b

A solution of diastereoisomer 2 (21.0 mg) in dry Et₂O (5 mL) was treated with hydrochloric acid (1M in Et₂O – 1 mL). The resulting mixture was stirred at 23°C for 15 minutes, then filtered and further treated with dry Et₂O to give the title compound as a whitish solid (11 mg).

20 NMR (d₆-DMSO): δ (ppm) 7.99 (bs, 3H); 7.67 (bs, 1H); 7.16 (m, 1H); 6.96 (m, 1H); 6.95 (m, 1H); 5.29 (m, 1H); 4.20 (m, 1H); 3.5-2.7 (m, 5H); 2.62 (s, 3H); 2.35 (s, 3H); 2.7-2.0 (m, 4H); 1.45 (d, 3H); 0.95 (s, 9H).

MS (ES+): m/z=576 [MH-HCl]⁺.

25

Example 3

4-(R)-Ethylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (3a)
and

30 **4-(S)-Ethylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (3b)**

A suspension of intermediate 4a (100 mg), ethylamine hydrochloride (326 mg), TEA (613 μ L) and sodium triacetoxyborohydride (63 mg) in dry 1,2-dichloroethane (2.5 mL) was stirred at 23°C for 6 hours under a nitrogen atmosphere. The solution was diluted with DCM (10 ml) washed with 5% sodium hydrogen carbonate solution (10 mL) and brine (10 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/MeOH 9:1) to give two fractions:

1. diastereoisomer 1 (50 mg – T.l.c. AcOEt/MeOH 8:2 R_f =0.2)
2. diastereoisomer 2 (10 mg – T.l.c. AcOEt/MeOH 8:2 R_f =0.13)

40

Example 3a

A solution of diastereoisomer 1 (50 mg) in dry Et₂O (5 mL) was treated with hydrochloric acid (1M in Et₂O – 2 mL) and the resulting solution was stirred at 23°C for 30 minutes, then it was concentrated *in vacuo*. The residue was triturated with Et₂O to give the title compound as a white solid (24 mg).

NMR (d₆-DMSO): δ (ppm) 8.56 (bs, 2H); 7.99 (s, 1H); 7.75 (s, 2H); 7.32 (dd, 1H); 6.98 (dd, 1H); 6.90 (m, 1H); 5.12 (q, 1H); 5.04 (t, 1H); 3.6-3.4 (m, 2H); 3.13 (t, 1H); 2.97 (m, 2H); 2.61 (s, 3H); 2.25 (s, 3H); 2.10 (m, 2H); 1.98 (m, 1H); 1.65 (m, 1H); 1.55 (d, 3H); 1.19 (t, 3H).

5 MS (ES/+): m/z=534 [MH-HCl]⁺.

Example 3b

A solution of diastereoisomer 2 (10 mg) in dry Et₂O (2 mL) was treated with hydrochloric acid (1M in Et₂O – 0.5 mL). The resulting mixture was stirred at 23°C for 30 minutes, then it was concentrated *in vacuo*. The residue was triturated with Et₂O to give the title compound as a white solid (7 mg).

NMR (d₆-DMSO): δ (ppm) 8.60 (bs, 2H); 7.99 (s, 1H); 7.67 (s, 2H); 7.15 (dd, 1H); 6.94 (dd, 1H); 6.83 (dt, 1H); 5.29 (q, 1H); 4.19 (dd, 1H); 3.43 (bd, 1H); 3.30 (m, 1H); 2.97 (bm, 2H); 2.80 (t, 1H); 2.74 (s, 3H); 2.35 (s, 3H); 2.11 (bd, 1H); 2.06 (bd, 1H); 1.68 (m, 1H); 1.57 (m, 1H); 1.45 (d, 3H); 1.17 (t, 3H).

15 MS (ES/+): m/z=534 [MH-HCl]⁺.

Example 4

4-(R)-Dimethylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (4a)

20 and

4-(S)-Dimethylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (4b)

25 A solution of intermediate 4a (93 mg), dimethylamine (2 M in THF - 40 μ L) and sodium triacetoxyborohydride (57 mg) in dry 1,2-dichloroethane (10 mL) was stirred at 23°C for 6 hours under a nitrogen atmosphere. The solution was washed with a 5% sodium hydrogen carbonate solution (10 mL) and brine (10 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/MeOH 95:5 to 80:20) to give two fractions:

30 1. diastereoisomer 1 (39 mg - T.l.c.: AcOEt/MeOH 8:2 R_f=0.2),
2. diastereoisomer 2 (26 mg - T.l.c.: AcOEt/MeOH 8:2 R_f=0.15).

Example 4a

35 A solution of diastereoisomer 1 (39 mg) in dry Et₂O (5 mL) was treated with hydrochloric acid (1M in Et₂O – 2 mL) and the resulting solution was stirred at 23°C for 5 minutes. The solution was concentrated *in vacuo* to give a white solid that was triturated in Et₂O (2 mL), then filtered to give the title compound as a white solid (16 mg).

IR (nujol): 3443 (NH₂⁺), 1640 (C=O) cm⁻¹.

40 NMR (d₆-DMSO): δ (ppm) 9.64 (bs, 1H); 7.99 (s, 1H); 7.76 (s, 2H); 7.35 (dd, 1H); 7.00 (dd, 1H); 6.92 (bt, 1H); 5.19 (bt, 1H); 5.07 (q, 1H); 3.58 (m, 1H); 3.17 (t, 1H); 2.77 (bs, 3H); 2.73 (bs, 3H); 2.55 (s, 3H); 2.21 (s + m, 3H + 1H); 2.07 (bm, 2H); 1.63 (dq, 1H); 1.55 (d, 3H).
MS (ES/+): m/z=534 [MH-HCl]⁺.

Example 4b

A solution of diastereoisomer 2 (26 mg) in dry Et₂O (5 mL) was treated with hydrochloric acid (1M in Et₂O – 2 mL) and the resulting solution was stirred at 23°C for 5 minutes. The

solution was concentrated *in vacuo* to give a white solid that was triturated in Et₂O (2 mL), then filtered to give the title compound as a white solid (24 mg).

IR (nujol): 3399 (NH₂⁺), 1665 (C=O) cm⁻¹.

NMR (d₆-DMSO): δ (ppm) 9.75 (bs, 1H); 7.99 (s, 1H); 7.67 (s, 2H); 7.22 (dd, 1H); 6.93 (dd,

5 1H); 6.81 (dt, 1H); 5.31 (q, 1H); 4.17 (dd, 1H); 3.44 (m, 2H); 2.76 (t, 1H); 2.73 (s, 3H); 2.72 (s, 3H+3H); 2.35 (s, 3H); 2.08 (d, 1H); 2.01 (d, 1H); 1.85 (dq, 1H); 1.64 (q, 1H); 1.46 (d, 3H)

Example 5

4-(R)-Dimethylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid

10 **(3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride (5a)**

and

4-(S)-Dimethylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid

(3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride (5b)

15 A solution of intermediate **10** (1.0 g) and dimethylamine (2 M in THF) (50 mL) in MeOH (40 mL) was stirred at 23°C for 5 hours, then a solution of sodium borohydride (85 mg) in dry MeOH (10 mL) was added. The resulting mixture was stirred at 23°C for 30 minutes, then a 5% solution of sodium hydrogen carbonate (20 mL) was added. The mixture was concentrated *in vacuo* to eliminate the alcohol, then the aqueous phase was extracted with 20 AcOEt (3 x 50 mL). The combined organic extracts were dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/MeOH 7:3) to give three fractions:

1. diastereoisomer 1 (61 mg as a white solid T.l.c.: AcOEt/MeOH 8:2, R_f=0.23)
2. mixture of the two diastereoisomers (190 mg)
- 25 3. diastereoisomer 2 (436 mg as a white solid - T.l.c.: AcOEt/MeOH 8:2, R_f=0.2).

Example 5a

A solution of diastereoisomer 1 (61 mg) in dry Et₂O (5 mL) was treated with hydrochloric acid (1M in Et₂O – 0.12 mL). The resulting mixture was stirred at 0°C for 15 minutes, then filtered to give the title compound as a white solid (55 mg).

30 M.p.: 180-3°C

NMR (d₆-DMSO): δ (ppm) 9.78 (bs, 1H); 7.97 (s, 1H); 7.79 (s, 2H); 7.35 (dd, 1H); 7.0 (dd, 1H); 6.92 (dt, 1H); 5.17 (bt, 1H); 4.56 (d, 1H); 4.41 (d, 1H); 3.56 (bm, 2H); 3.1 (t, 1H); 2.75 (m + s, 9H); 2.23 (s, 4H); 2.09 (bm, 2H); 1.66 (m, 1H).

MS (ES/+): m/z=520 [M-Cl]⁺.

Example 5b

A solution of diastereoisomer 2 (436 mg) in dry Et₂O (25 mL) was treated with hydrochloric acid (1M in Et₂O – 0.85 mL). The resulting mixture was stirred at 0°C for 15 minutes, then filtered to give the title compound (380 mg) as a white solid.

M.p.: 147-150°C

40 IR (nujol): 3406 (NH₂⁺), 1656 (C=O) cm⁻¹.

NMR (d₆-DMSO): δ (ppm) 9.87 (bs, 1H); 7.95 (s, 1H); 7.59 (s, 2H); 7.27 (dd, 1H); 6.94 (dd, 1H); 6.82 (m, 1H); 4.63 (d, 1H); 4.37 (d, 1H); 4.2 (dd, 1H); 3.54 (m, 1H); 3.3 (m, 1H); 2.92 (s, 3H); 2.70 (m, 6H); 2.70 (m, 1H); 2.36 (s, 3H); 2.1-2.00 (m, 2H); 1.85 (m, 1H); 1.6 (m, 1H).

45 MS (ES/+): m/z=520 [M-Cl]⁺.

$[\alpha]_D = -82.77$ (1.07% in DMSO).

Example 6

5 4-(R)-(2-Fluoroethyl)-amino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (6a) and

4-(S)-(2-Fluoroethyl)-amino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (6b)

10 A suspension of intermediate **4a** (100 mg), 2-fluoroethylamine hydrochloride (98 mg), TEA (100 μ L) and sodium triacetoxyborohydride (65 mg) in dry 1,2-dichloroethane (8 mL) was stirred at 23°C for 2 hours under a nitrogen atmosphere. A further amount of 2-fluoroethylamine hydrochloride (98 mg) and TEA (100 μ L) were added and the mixture stirred for 2 hours at 23°C. A further amount of sodium triacetoxyborohydride (65.0 mg) was

15 added and the mixture stirred at 23°C for 1.5 hours under a nitrogen atmosphere.

The solution was washed with a saturated sodium hydrogen carbonate solution (8 mL) and brine (8 mL). The organic layer was dried and concentrated *in vacuo* to a residue that was purified by flash chromatography (AcOEt/MeOH 95:5) to give two fractions:

1. diastereoisomer 1 (26.0 mg - T.l.c.: AcOEt/MeOH 8:2 $R_f=0.44$)

20 2. diastereoisomer 2 (17.0 mg - T.l.c.: AcOEt/MeOH 8:2 $R_f=0.3$).

Example 6a

25 A solution of diastereoisomer 1 (26.0 mg) in dry Et₂O (1 mL) was treated with hydrochloric acid (1M in Et₂O – 20 μ L), and the resulting solution was stirred at 0°C for 15 minutes. The solution was concentrated *in vacuo* and the residue was triturated with n-pentane (1 mL) to give the title compound as a white solid (21 mg).

NMR (d₆-DMSO): δ (ppm) 8.96 (bs, 2H); 7.99 (s, 1H); 7.75 (s, 2H); 7.34 (dd, 1H); 7.00 (dd, 1H); 6.91 (m, 1H); 5.16-5.06 (m, 2H); 4.84-4.6 (m, 2H); 3.64-3.10 (m, 5H); 2.3-1.65 (m, 4H); 2.60 (s, 3H); 2.24 (s, 3H); 1.55 (d, 3H).

MS (ES+): m/z=552 [MH-HCl]⁺.

30 **Example 6b**

A solution of diastereoisomer 2 (17.0 mg) in dry Et₂O (1 mL) was treated with hydrochloric acid (1M in Et₂O – 20 μ L), and the resulting solution was stirred at 0°C for 15 minutes. The solution was concentrated *in vacuo* and the residue was triturated with n-pentane (1 mL) to give the title compound as a white solid (15 mg).

35 NMR (d₆-DMSO): δ (ppm) 8.93 (s, 2H); 7.99 (s, 1H); 7.67 (s, 2H); 7.15 (dd, 1H); 6.94 (dd, 1H); 6.83 (m, 1H); 5.28 (q, 1H); 4.8-4.6 (m, 2H); 4.18 (dd, 1H); 3.4 (m, 3H); 2.8-2.7 (m, 2H); 2.2-2.0 (m, 2H); 1.8-1.5 (m, 2H); 2.73 (s, 3H); 2.34 (s, 3H); 1.45 (d, 3H).

MS (ES+): m/z=552 [MH-HCl]⁺.

40 **Example 7**

4-(R)-(2-Fluoro-ethylamino)-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride (7a)

and

4-(S)-(2-Fluoro-ethylamino)-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride (7b)

A mixture of intermediate **10** (65 mg), 2-fluoroethylamine hydrochloride (132 mg), TEA (184 μ L) and sodium triacetoxyborohydride (42 mg) in dry acetonitrile (5 mL) was stirred at r.t. under a nitrogen atmosphere. After 6 hours further 2-fluoroethylamine hydrochloride (264 mg), TEA (368 μ L) and sodium triacetoxyborohydride (15 mg) were added. After stirring at r.t. for 20 hours, the crude solution was quenched with a 5% sodium hydrogen carbonate solution (4 mL) and taken up with AcOEt (5 mL). The aqueous phase was extracted with AcOEt (3 x 5 mL) and the combined organic phases were washed with brine (5 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/MeOH 95:5) to give two fractions:

1. diastereoisomer 1 (35 mg – T.l.c. AcOEt/MeOH 9:1 R_f =0.4)
2. diastereoisomer 2 (32 mg - T.l.c. AcOEt/MeOH 9:1 R_f =0.27).

Example 7a:

A solution of diastereoisomer 1 (30 mg) in dry Et₂O (5 mL) was treated with hydrochloric acid (1M in Et₂O – 0.5 mL) at 0°C and the resulting solution was stirred under a nitrogen atmosphere for 30 minutes. The solution was concentrated *in vacuo* and the residue was triturated with Et₂O to give the title compound as a whitish solid (26 mg).

M.p.: 145-6°C
IR (nujol): 3404 (NH₂⁺), 1629 (C=O) cm^{-1} .
NMR (d₆-DMSO): δ (ppm) 9.04 (bs, 2H); 7.99 (s, 1H); 7.77 (s, 2H); 7.35 (dd, 1H); 6.99 (dd, 1H); 6.91 (dt, 1H); 5.09 (bt, 1H); 4.75 (bd, 2H); 4.58 (d, 1H); 4.43 (d, 1H); 3.64 (bm, 1H); 3.45-3.3 (m, 3H); 3.11 (dd, 1H); 2.81 (s, 3H); 2.27 (s, 3H); 2.17 (bm, 1H); 2.1 (bm, 2H); 1.69 (m, 1H).
MS (ES/+): m/z = 538 [MH-HCl]⁺.

Example 7b

A solution of diastereoisomer 2 (32 mg) in dry Et₂O (2 mL) was treated with hydrochloric acid (1M in Et₂O – 70 μ L) at 0°C and the resulting solution was stirred under a nitrogen atmosphere for 15 minutes. The solution was concentrated *in vacuo* and the residue was triturated from Et₂O /n-pentane to give the title compound as a white solid (27 mg).

IR (nujol): 3410 (NH⁺), 1660 (C=O) cm^{-1} .
NMR (d₆-DMSO): δ (ppm) 9.0-8.8 (bm, 2H); 7.95 (bs, 1H); 7.59 (bs, 2H); 7.20 (dd, 1H); 6.94 (dd, 1H); 6.84 (m 1H); 4.70 (bd, 2H); 4.63 (d, 1H); 4.33 (d, 1H); 4.20 (dd, 1H); 3.51 (m, 1H); 3.37 (bm, 3H); 2.93 (s, 3H); 2.75 (m, 1H); 2.35 (s, 3H); 2.16 (m, 1H); 2.11 (m, 1H); 1.73 (m, 1H); 1.54 (m, 1H).
MS (ES/+): m/z = 538 [MH-HCl]⁺.

Example 8
4-(S)-(N-2-Fluoroethyl-N-methylamino)-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid, (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride

Formaldehyde (37% in water – 43 μ L), 10% palladium over charcoal (10 mg) and 1 drop of acetic acid were added to a solution of example 7b (28 mg) in MeOH (1.5 mL). The mixture was stirred at r.t. under a hydrogen atmosphere for 1 hour, then it was filtered though celite and concentrated *in vacuo*. The residue was purified by flash chromatography (AcOEt/MeOH 9:1) to give the desired 4-(S)-(N-2-fluoroethyl-N-methylamino)-2-(R)-(4-fluoro-2-methyl-

phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide (13 mg) as yellow gum. This material was dissolved in dry Et₂O (2 mL), treated with hydrochloric acid (1M in Et₂O – 0.5 mL) and the resulting solution was stirred under a nitrogen atmosphere for 15 minutes. The solution was concentrated *in vacuo* and the residue was triturated from Et₂O /n-pentane to give the title compound as a white solid (11.6 mg).

5 M.p.: 80-81°C (dec)
T.l.c.: AcOEt/MeOH 8:2, R_f=0.37 (free base).
IR (nujol): 3387 (NH⁺), 1653 (C=O) cm⁻¹:
10 NMR (d₆-DMSO): δ (ppm) 10.04 (bm, 1H); 7.96 (s, 1H); 7.6 (s, 2H); 7.28 (dd, 1H); 6.94 (dd, 1H); 6.83 (dt 1H); 4.84 (bd, 2H); 4.64 (d, 1H); 4.37 (d, 1H); 4.22 (bdd, 1H); 3.6 (bm, 2H); 3.54 (bd, 1H); 3.43 (m, 1H); 2.93 (s, 3H); 2.78 (m, 4H); 2.37 (s, 3H); 2.15-2.0 (m, 2H); 1.94 (dt, 1H); 1.65 (dq, 1H).
MS (ES/+): m/z = 552 [MH-HCl]⁺.

15 **Example 9**

20 **2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(R)-(2-methoxyethylamino)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (9a) and**
2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(S)-(2-methoxyethylamino)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (9b)

25 A solution of intermediate 4a (100 mg), 2-methoxyethylamine (17 μL) and sodium triacetoxyborohydride (65 mg) in dry 1,2-dichloroethane (5 mL) was stirred at 23°C for 2 hours under a nitrogen atmosphere. The solution was washed with a 5% sodium hydrogen carbonate solution (10 mL) and brine (10 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/MeOH 8:2) to give two fractions:

1. diastereoisomer 1 (C-2 and C-4 anti configuration - 40 mg)
2. diastereoisomer 2 (C-2 and C-4 syn configuration - 20 mg)

30 **Example 9a**

35 A solution of diastereoisomer 1 (40 mg) in dry Et₂O (3 mL) was treated with hydrochloric acid (1M in Et₂O – 0.5 mL) and the resulting solution was stirred at 0 C° for 5 minutes. The solution was concentrated *in vacuo* and the residue was triturated with n-pentane (2 mL) to give the title compound as a white solid (40 mg).

40 IR (nujol): 3396 (NH₂⁺), 1640 (C=O) cm⁻¹.
NMR (d₆-DMSO): δ (ppm) 8.67-8.62 (bs, 2H); 7.99 (s, 1H); 7.76 (s, 2H); 7.34 (dd, 1H); 6.99 (dd, 1H); 6.91 (m, 1H); 5.12 (m, 1H); 5.09 (m, 1H); 3.6-3.4 (m, 4H); 3.16 (m, 3H); 2.25-1.60 (m, 4H); 3.3 (m, 3H); 2.59 (s, 3H); 2.23 (s, 3H); 1.55 (d, 3H);
MS (ES/+): m/z=564 [M-Cl]⁺.

45 **Example 9b**

A solution of diastereoisomer 2 (20 mg) in dry Et₂O (3 mL) was treated with hydrochloric acid (1M in Et₂O – 0.5 mL). The resulting solution was stirred at 23 C° for 30 minutes, then it was concentrated *in vacuo*. The residue was triturated with n-pentane (2 mL) to give the title compound as a white solid (20 mg).

45 IR (nujol): 3421 (NH₂⁺), 1656-1650 (C=O) cm⁻¹.

¹H NMR (δ , δ -DMSO): δ (ppm) 8.64 (bs, 2H); 7.99 (s, 1H); 7.67 (s, 2H); 7.14 (dd, 1H); 6.94 (dd, 1H); 6.83 (m, 1H); 5.28 (q, 1H); 4.17 (dd, 1H); 3.55 (t, 2H); 3.42 (m, 1H); 3.13 (m, 2H); 2.8-2.7 (m, 2H); 2.2-1.5 (m, 4H); 3.3 (m, 3H); 2.73 (s, 3H); 2.34 (s, 3H); 1.45 (d, 3H); MS (ES+): m/z=564 [M-Cl]⁺.

5

Example 10

2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(R)-methylamino-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (10a)
and

10 2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(S)-methylamino-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (10b)

Intermediate 4a (120 mg), methylamine (1M solution in THF - 2.5 mL) and sodium triacetoxyborohydride (65 mg) in dry 1,2-dichloroethane (5 mL) was stirred at 23°C for 2 hours under a nitrogen atmosphere. The solution was washed with a 5% sodium hydrogen carbonate solution (10 mL) and brine (10 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/MeOH 75:25) to give two fractions:

1. diastereoisomer 1 (40 mg - T.l.c. AcOEt/MeOH 7:3 R_f =0.3)
 2. diastereoisomer 2 (20 mg) - T.l.c. AcOEt/MeOH 7:3 R_f =0.21)

Example 10a

A solution of diastereoisomer 1 (40 mg) in dry Et₂O (3 mL) was treated with hydrochloric acid (1M in Et₂O – 0.5 mL) and the resulting solution was stirred at 0 C° for 5 minutes. The solution was concentrated *in vacuo* and the residue was triturated with n-pentane (2 mL) to give the title compound as a white solid (40 mg).

IR (nujol): 3308 (NH), 1637 (C=O) cm^{-1}

NFT (1 DMSO) δ (ppm) 2.60, 3.21, 3.48

NMR (δ -DMSO): δ (ppm) 8.60 (bs, 2H); 7.99 (s, 1H); 7.73 (s, 2H); 7.32 (dd, 1H); 6.99 (dd, 1H); 6.90 (m, 1H); 5.13 (q, 1H); 5.016 (t, 1H); 3.42 (m, 2H); 3.14 (m, 1H); 2.61 (s, 3H); 2.57 (s, 3H); 2.24 (s, 3H); 2.12 (m, 2H); 1.95 (m, 1H); 1.62 (m, 1H); 1.54 (d, 3H).

30 MS (ES/+): m/z=520 [MH-HCl]

Example 10b

A solution of diastereoisomer B (20 mg) in dry Et₂O (3 mL) was treated with hydrochloric acid (1M in Et₂O – 0.5 mL). The solution was concentrated *in vacuo* and the residue was triturated with n-pentane (2 mL) to give the title compound as a white solid (20 mg).

35 IR (nujol): 3398 (NH₂⁺), 1658-1650 (C=O) cm⁻¹.

NMR (d₆-DMSO): δ (ppm) 8.60 (bs, 2H); 7.99 (s, 1H); 7.67 (s, 2H); 7.15 (dd, 1H); 6.94 (dd, 1H); 6.83 (m, 1H); 5.30 (q, 1H); 4.18 (dd, 1H); 3.42 (m, 1H); 3.26 (m, 1H); 2.76 (t, 1H); 2.73 (s, 3H); 2.55 (s, 3H); 2.35 (s, 3H); 2.10-2.00 (m, 1H); 1.68 (m, 1H); 1.53 (m, 1H); 1.45 (d, 3H);

40 MS (ES/+): $m/z=520$ $[\text{MH}-\text{HCl}]^+$.

Example 11

2-(4-Fluoro-2-methyl-phenyl)-4-methylamino-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide (11a – diastereoisomer A)

45 and

2-(4-Fluoro-2-methyl-phenyl)-4-methylamino-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide (11b – diastereoisomer B)

5 A solution of intermediate 3 (150 mg), methylamine (2M in THF - 300 μ L) and sodium triacetoxylborohydride (100 mg) in dry THF (6 mL) was stirred at r. t. under a nitrogen atmosphere. After 5 hours further methylamine (2M in THF - 300 μ L) and sodium triacetoxylborohydride (35 mg) were added. After 3 hours the crude solution was quenched with a 5% sodium hydrogen carbonate solution (5 mL) and taken up with AcOEt (5 mL). The aqueous phase was extracted with AcOEt (3 x 15 mL) and the combined organic phases were 10 washed with brine (5 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/MeOH 85:15) to give 2-(4-fluoro-2-methyl-phenyl)-4-methylamino-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide in two fractions:
1. example 11a (100 mg);
15 2. example 11b (13 mg).

Example 11a:

NMR (d₆-DMSO): δ (ppm) 7.94 (bs, 1H); 7.65 (bs, 2H); 7.24 (dd, 1H); 6.89 (dd, 1H); 6.79 (dt, 1H); 4.64 (dd, 1H); 4.57 (d, 1H); 4.37 (d, 1H); 3.19 (m, 1H); 3.07 (m, 1H); 2.86 (s, 3H); 2.75 (m, 1H); 2.28 (s, 3H); 2.26 (s, 3H); 1.84 (m, 3H); 1.7 – 1.5 (m, 1H).

20 MS (ES/+): m/z = 506 [MH]⁺.

Example 11b:

NMR (d₆-DMSO): δ (ppm) 7.93 (bs, 1H); 7.58 (bs, 2H); 7.19 (dd, 1H); 6.89 (dd, 1H); 6.77 (dt, 1H); 4.62 (d, 1H); 4.33 (d, 1H); 4.13 (dd, 1H); 3.42 (m, 1H); 2.9 (s, 3H); 2.69 (m, 1H); 2.55 (bm, 1H); 2.33 (s, 3H); 2.29 (s, 3H); 1.96 (m, 1H); 1.89 (m, 1H); 1.39 (m, 1H); 1.16 (m, 1H).

25 MS (ES/+): m/z = 506 [MH]⁺.

Example 12

2-(4-Fluoro-2-methyl-phenyl)-4-methylamino-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride (diastereoisomer A)

30 A solution of example 11a (100 mg) in dry Et₂O (3 mL) was treated with hydrochloric acid (1M in Et₂O – 220 μ L) at 0°C. The resulting solution was stirred under a nitrogen atmosphere for 15 minutes, then it was concentrated *in vacuo*. The residue was triturated with Et₂O/n-pentane to give the title compound (81 mg) as a white solid.

NMR (d₆-DMSO): δ (ppm) 8.66 (bm, 2H); 7.94 (bs, 1H); 7.65 (bs, 2H); 7.24 (dd, 1H); 6.89 (dd, 1H); 6.79 (dt, 1H); 4.64 (dd, 1H); 4.57 (d, 1H); 4.37 (d, 1H); 3.19 (m, 1H); 3.07 (m, 1H); 2.86 (s, 3H); 2.75 (m, 1H); 2.28 (s, 3H); 2.26 (s, 3H); 1.84 (m, 3H); 1.7 – 1.5 (m, 1H).

35 MS (ES/+): m/z = 506 [MH]⁺, 370.

40

Example 13

2-(4-Fluoro-2-methyl-phenyl)-4-methylamino-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride (diastereoisomer B)

A solution of example 11b (13 mg) in dry Et₂O (2 mL) was treated with hydrochloric acid (1M in Et₂O – 30 µL) at 0°C and the resulting solution was stirred under a nitrogen atmosphere for 15 minutes. The solution was concentrated *in vacuo* and the residue was triturated with Et₂O /n-pentane to give the title compound (10 mg) as a white solid.

5 NMR (d₆-DMSO): δ (ppm) 8.65 (bm, 2H); 7.94 (bs, 1H); 7.58 (bs, 2H); 7.19 (dd, 1H); 6.93 (dd, 1H); 6.82 (dt 1H); 4.62 (d, 1H); 4.33 (d, 1H); 4.18 (dd, 1H); 3.49 (m, 1H); 3.25 (bm, 1H); 2.92 (s, 3H); 2.74 (m, 1H); 2.55 (s, 3H); 2.35 (s, 3H); 2.12 – 2.06 (m, 2H); 1.68 (m, 1H); 1.48 (q, 1H).

10 MS (ES+): m/z = 506 [MH]⁺, 370.

Example 14

4-Amino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride (14a – diastereoisomer A)
and

4-Amino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride (14b – diastereoisomer B)

Methanesulphonyl chloride (20 µL) was added to a solution of 2-(4-fluoro-2-methyl-phenyl)-4-hydroxy-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide

20 (intermediate 11a and 11b - mixture of syn and anti diastereoisomers - 85 mg) and TEA (50 µL) in dry THF (5 mL) previously cooled to 0°C under a nitrogen atmosphere. After 1.5 hours, the solution was quenched with brine (4 mL) and extracted with AcOEt (3 x 5 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (CH/AcOEt 7:3) to give methanesulfonic acid, 1-[(3,5-bis-trifluoromethyl-benzyl)-methyl-carbamoyl]-2-(4-fluoro-2-methyl-phenyl)-piperidin-4-yl ester in two fractions:

1. diastereoisomer 1 (11 mg);
2. diastereoisomer 2 (76 mg).

Example 14a (diastereoisomer A)

30 A solution of diastereoisomer 2 (11 mg) and sodium azide (2 mg) in dry DMF (2 mL) was stirred at 80°C for 4 hours under a nitrogen atmosphere. The crude solution was diluted with AcOEt (5 mL) and washed with cold brine (3 x 5 mL). The organic layer was dried and concentrated *in vacuo* to give the crude 4-azido-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide as a semisolid white residue

35 (20 mg) which was treated with triphenylphosphine (10 mg) in dry THF (3 mL) was stirred at r. t. for 48 hours under a nitrogen atmosphere. Then water (3 µL) was added and the mixture was stirred for further 48 hours. The crude solution was taken up with AcOEt (5 mL) and washed with brine (5 mL). The organic layer was dried and concentrated *in vacuo* to give the crude 4-amino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide. This residue was dissolved in dry Et₂O (2 mL), treated with hydrochloric acid (1M in Et₂O – 100 µL) at 0°C and the resulting solution was stirred under a nitrogen atmosphere for 15 minutes. The solution was concentrated *in vacuo* and the residue was triturated with Et₂O/n-pentane to give the title compound (9 mg) as a pale yellow solid.

NMR (d_6 -DMSO): δ (ppm) 9.92 (bs, 1H); 7.9-7.7 (b, 3H); 7.58 (s, 2H); 7.29 (m, 1H); 6.94 (m, 1H); 6.82 (m, 1H); 4.39 (m, 1H); 4.34 (d, 1H); 4.16 (d, 1H); 3.50 (m, 1H); 3.31 (m, 1H); 2.93 (m, 1H); 2.92 (s, 3H); 2.33 (s, 3H); 2.05-1.65 (m, 4H).
MS (ES/+): m/z = 492 [M-Cl]⁺.

5 **Example 14b (diastereoisomer B)**

A solution of diastereoisomer 1 (75 mg) and sodium azide (13 mg) in dry DMF (5 mL) was stirred at 80°C for 4 hours under a nitrogen atmosphere. The solution was diluted with AcOEt (5 mL) and washed with cold brine (3 x 5 mL). The organic layer was dried and concentrated *in vacuo* to give the crude 4-azido-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide as a semisolid white residue (80 mg). This residue (60 mg) treated with - triphenylphosphine (30 mg) in dry THF (6 mL) was stirred at r. t. for 48 hours under a nitrogen atmosphere. Then, water (3 μ L) was added and the mixture was stirred for further 48 hours. The crude solution was taken up with AcOEt (5 mL) and washed with brine (5 mL). The organic layer was dried and concentrated *in vacuo* to give the crude 4-amino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide.

10 This residue was dissolved in dry Et₂O (2 mL), treated with hydrochloric acid (1M in Et₂O – 300 μ L) at 0°C and the resulting solution was stirred under a nitrogen atmosphere for 15 minutes. The solution was concentrated *in vacuo* and the residue was triturated with Et₂O/n-pentane to give the title compound (10 mg) as a white solid.

15 NMR (d_6 -DMSO): δ (ppm) 7.98 (s, 1H); 7.9-7.7 (b, 3H); 7.74 (s, 2H); 7.31 (m, 1H); 6.98 (m, 1H); 6.90 (m, 1H); 4.93 (t, 1H); 4.57 (d, 1H); 4.42 (d, 1H); 3.56 (m, 1H); 3.30 (m, 1H); 3.13 (m, 1H); 2.83 (s, 3H); 2.26 (s, 3H); 2.02-1.62 (m, 4H).

20 MS (ES/+): m/z = 492 [M-Cl]⁺, 475 [M-HCl-NH₃]⁺.

25

Example 15

4-(R)-Cyclobutylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (15a) and

30 4-(S)-Cyclobutylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (15b)

35 A solution of intermediate 4a (120 mg), cyclobutylamine (20.4 μ L) and sodium triacetoxyborohydride (75.5 mg) in dry 1,2-dichloroethane (10 mL) was stirred at 23°C for 4 hours under a nitrogen atmosphere. The solution was washed with a 5% sodium hydrogen carbonate solution (10 mL) and brine (10 mL). The organic layer was dried and concentrated *in vacuo* to a residue that was purified by flash chromatography (AcOEt/MeOH 9:1) to give:

1. diastereoisomer 1 (55.9 mg - T.l.c.: AcOEt/MeOH 8:2 R_f=0.44),
2. a mixture of the two diastereoisomer (33.3 mg)
3. diastereoisomer 2 (22.9 mg - T.l.c.: AcOEt/MeOH 8:2 R_f=0.3).

40 **Example 15a**

A solution of diastereoisomer 1 (53.5 mg) in dry Et₂O (10 mL) was treated with hydrochloric acid (1M in Et₂O – 2 mL) and the resulting solution was stirred at 23°C for 30 minutes. The solution was concentrated *in vacuo* to give the title compound as a white solid (54 mg).

M.p.: 68-70°C (dec).

45 IR (nujol): 3400, 3000-2400 (NH₂⁺), 1637 (C=O) cm⁻¹.

NMR (d_6 -DMSO): δ (ppm) 8.79 (bs, 2H); 7.99 (s, 1H); 7.74 (s, 2H); 7.28 (dd, 1H); 6.97 (dd, 1H); 6.89 (dd, 1H); 5.13 (q, 1H); 4.98 (bt, 1H); 3.83 (m, 1H); 3.45-3.35 (m, 2H); 3.11 (m, 1H); 2.62 (s, 3H); 2.25 (s, 3H); 2.18 (2m, 4H); 1.92-1.76 (2m, 2H); 1.61 (m, 2H); 1.53 (d, 3H); 1.24 (m, 1H); 0.84 (m, 1H).

5 MS (ES/+): m/z=560 [MH-HCl] $^+$.

Example 15b

A solution of diastereoisomer 2 (21.2 mg) in dry Et₂O (5 mL) was treated with hydrochloric acid (1M in Et₂O – 2 mL). The resulting mixture was stirred at 23°C for 15 minutes, then filtered to give the title compound as a whitish solid (22 mg).

10 M.p.: 211-213°C (dec).

IR (nujol): 3400-2500 (NH₂ $^+$), 1664 (C=O) cm⁻¹.

NMR (d_6 -DMSO): δ (ppm) 9.07 (bs, 2H); 7.98 (bs, 1H); 7.65 (bs, 2H); 7.13 (m, 1H); 6.93 (m, 1H); 6.81 (m, 1H); 5.27 (m, 1H); 4.17 (m, 1H); 3.80 (bm, 1H); 3.4-3.3 (m, 2H); 2.77 (m, 1H); 2.72 (m, 3H); 2.33 (s, 3H); 2.17 (m, 4H); 2.07-1.99 (m, 2H); 1.8-1.4 (m, 2H); 1.44 (d, 3H);

15 1.24 (m, 1H); 0.84 (m, 1H).

MS (ES/+): m/z=560

Example 16

4-(R)-Cyclopropylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid

20 **[1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (16a)**

and

4-(S)-Cyclopropylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid

[1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (16b)

A solution of intermediate 4a (120 mg), cyclopropylamine (16.6 μ L) and sodium triacetoxyborohydride (78.2 mg) in dry 1,2-dichloroethane (5 mL) was stirred at 23°C for 2 hours under a nitrogen atmosphere. The solution was washed with a 5% sodium hydrogen carbonate solution (10 mL) and brine (10 mL). The organic layer was dried and concentrated *in vacuo* to a residue that was purified by flash chromatography (AcOEt/MeOH 85:15) to give three fractions:

30 1. diastereoisomer 1 (59.5 mg - T.l.c.: AcOEt/MeOH 7:3 R_f=0.40),
2. a mixture of the two diastereoisomer (20.0 mg)
3. diastereoisomer 2 (32.0 mg - T.l.c.: AcOEt/MeOH 7:3 R_f=0.37).

Example 16a

A solution of diastereoisomer 1 (59.5 mg) in dry Et₂O (5 mL) was treated with hydrochloric acid (1M in Et₂O – 1 mL) and the resulting solution was stirred at 23°C for 30 minutes. The solution was concentrated *in vacuo* to give the title compound as a white solid (59.5 mg).

IR (nujol): 3404, (NH₂ $^+$), 1639 (C=O) cm⁻¹.

NMR (d_6 -DMSO): δ (ppm) 8.86 (bs, 2H); 8.77 (bs, 1H); 8.00 (s, 1H); 7.76 (s, 2H); 7.34 (dd, 1H); 6.99 (dd, 1H); 6.92 (dt, 1H); 5.15 (q, 1H); 5.04 (bt, 1H); 3.66 (bm, 1H); 3.42 (bm, 1H);

40 3.14 (dt, 1H); 2.74 (bm, 1H); 2.63 (s, 3H); 2.25 (s, 3H); 2.19 (bm, 2H); 2.02 (bm, 1H); 1.68 (m, 1H); 1.55 (d, 3H); 0.84 (bm, 2H); 0.79 (bm, 2H).

MS (ES/+): m/z=546 [MH-HCl] $^+$.

Example 16b

A solution of diastereoisomer 2 (32.0 mg) in dry Et₂O (5 mL) was treated with hydrochloric acid (1M in Et₂O – 1 mL). The resulting mixture was stirred at 23°C for 15 minutes, then

filtered and treated with further diethyl ether to give the title compound as a whitish solid (20 mg).

IR (nujol): 3383 (NH₂⁺), 1650 (C=O) cm⁻¹.

NMR (d₆-DMSO): δ (ppm) 9.00 (sa, 2H); 7.99 (s, 1H); 7.67 (s, 2H); 7.15 (dd, 1H); 6.94 (dd, 1H); 6.83 (m, 1H); 5.29 (q, 1H); 4.21 (dd, 1H); 2.73 (s, 3H); 2.45 (m, 2H); 2.35 (s, 3H); 2.9-2.2 (m, 2H); 1.8-0.7 (m, 8H); 1.45 (d, 3H).

MS (ES+/): m/z=546 [MH-HCl]⁺.

Example 17

2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(R,S)-[methyl-(1-methyl-piperidin-4-yl)-amino]-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride

A solution of intermediate 4a (120 mg), 1-methyl-4-(methylamino)-piperidine (34.6 μ L) and

sodium triacetoxyborohydride (75.5 mg) in dry 1,2-dichloroethane (2.5 mL) was stirred at 23°C overnight under a nitrogen atmosphere. The solution was washed with a 5% sodium hydrogen carbonate solution (10 mL) and brine (10 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/MeOH from 10:0 to 1:1) to give the 2-(4-fluoro-2-methyl-phenyl)-4-[methyl-(1-

methyl-piperidin-4-yl)-amino]-piperidine-1-carboxylic acid [1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide (43 mg as a mixture of diastereoisomer A and diastereoisomer B) which was dissolved in dry Et₂O (5 mL) and treated with hydrochloric acid (1M in Et₂O – 1mL). The resulting mixture was stirred at 23°C for 30 minutes, then it was concentrated *in vacuo*. The residue was triturated with Et₂O to give the title compound (25 mg) as a white

solid and as a mixture of anti/syn 60:40.

NMR (d₆-DMSO): δ (ppm) 10.40 and 9.50 (2bs, 2H); 7.90 (d, 1H); 7.73 and 7.67 (2s, 2H); 7.30 and 7.22 (2bt, 1H); 6.94-6.75 (2m, 2H); 5.31 and 5.11 (2q, 1H); 5.00 and 4.24 (2bd, 1H); 2.36 and 2.27 (2s, 3H); 1.53 and 1.46 (2d, 3H); 2.74-2.61 (6s, 9H); 3.40-1.75 (14m, 16H).

MS (ES+/): m/z=617 [MH-HCl]⁺.

30

Example 18

4-Benzylamino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide (18a – diastereoisomer A)

and

4-Benzylamino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide (18 b – diastereoisomer B)

A solution of intermediate 3 (30 mg), benzylamine (7.5 μ L), acetic acid (6 μ L) and sodium triacetoxyborohydride (22 mg) in dry 1,2-dichloroethane (2 mL) was stirred at r.t. under a nitrogen atmosphere. After 0.5 hours further benzylamine (7.5 μ L) and sodium

40 triacetoxyborohydride (22 mg) were added. After 1.5 hours the crude solution was quenched with a 1N potassium hydroxide solution (2 mL) and taken up with AcOEt (5 mL). The aqueous phase was extracted with AcOEt (3 x 5 mL) and the combined organic phases were washed with brine (5 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/MeOH 9:1) to give two fractions:

45 1. diastereoisomer A (24 mg - T.l.c.: AcOEt/MeOH 9:1 R_f=0.45),

2. diastereoisomer B (10 mg - T.l.c.: AcOEt/MeOH 9:1 R_f=0.3).

Example 18a (diastereoisomer A)

NMR (d₆-DMSO): δ (ppm) 7.95 (bs, 1H); 7.60 (bs, 2H); 7.20 (m, 6H); 6.90 (m, 1H); 6.79 (m, 1H); 4.64 (d, 1H); 4.30 (d, 1H); 4.10 (m, 1H); 3.65 (bs, 2H); 3.15 (m, 1H); 2.90 (s, 3H); 2.65 (m, 1H); 2.35 (m, 1H); 2.25 (s, 3H); 1.90 (m, 2H); 1.6 – 1.5 (m, 2H).

MS (ES/+): m/z = 582 [MH]⁺, 446.

Example 18b (diastereoisomer B)

NMR (d₆-DMSO): δ (ppm) 7.93 (bs, 1H); 7.58 (bs, 2H); 7.25 (m, 6H); 6.88 (dd, 1H); 6.77 (dt, 1H); 4.62 (d, 1H); 4.32 (d, 1H); 4.09 (dd, 1H); 3.71 (s, 2H); 3.40 (m, 1H); 2.90 (s, 3H); 2.65 (m, 1H); 2.59 (m, 1H); 2.31 (s, 3H); 1.95 (m, 2H); 1.43 (m, 1H); 1.20 (m, 1H).

MS (ES/+): m/z = 582 [MH]⁺, 446.

Example 19

4-[(1,3-Dioxolan-2-yl)-methyl]-amino-2-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid, (3,5-bis-trifluoromethyl-benzyl)-methylamide

A solution of intermediate 3 (10 mg), 2-(aminomethyl)-1,3-dioxolane (2.09 mg), sodium triacetoxyborohydride (6.45 mg) and acetic acid (1.7 μl) in dry 1,2-dichloroethane (400 μl) was stirred at 23°C for 18 hours. The solution was diluted with DCM (1 mL) and washed with a 0.5N solution of sodium hydroxide (1 mL). The two phases were separated using a

Whatman filter tube with polypropylene filter and the organic solution was then passed through a SCX cartridge (Varian, 100mg). The cartridge was washed with MeOH (3 mL) and the product was then released by adding a 0.25M solution of ammonia in MeOH (1 mL) and washing with MeOH (1 mL). The solution was concentrated *in vacuo* to give the title compound (7 mg) as a mixture of diastereoisomers A and B in ratio 70:30.

Diastereoisomer A:

NMR (CDCl₃): δ (ppm) 7.75 (bs, 1H); 7.53 (s, 2H); 7.25 (dd, 1H); 6.85-6.78 (m, 2H); 4.96 (dd, 1H); 4.57 (d, 1H); 4.43 (d, 1H); 5.01 (t, 1H); 3.99 (m, 2H); 3.90 (m, 2H); 2.88 (s, 3H); 2.34 (s, 3H); 2.84 (d, 2H); 3.48-3.38 and 3.18-3.08 and 2.14-1.50 (m, 7H).

MS (ES/+): m/z=577.

Diastereoisomer B:

NMR (CDCl₃): δ (ppm) 7.75 (bs, 1H); 7.67 (bs, 1H); 7.42 (s, 2H); 7.17 (dd, 1H); 6.85-6.78 (m, 2H); 4.28 (dd, 1H); 4.65 (d, 1H); 4.37 (d, 1H); 4.99 (t, 1H); 3.99 (m, 2H); 3.90 (m, 2H); 2.96 (s, 3H); 2.43 (s, 3H); 2.86 (d, 2H); 3.48-3.38 and 3.18-3.08 and 2.14-1.50 (m, 7H).

MS (ES/+): m/z=577.

35

Example 20

4-(R)-N-2-Fluoroethyl-N-methylamino)-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride

Formaldehyde (37% in water – 208 μL), 10% palladium over charcoal (34mg) and 2 drops of acetic acid were added to a solution of Example 7a (98 mg) in MeOH (5 mL). The mixture was stirred at r.t. under a hydrogen atmosphere for 1 hour, then it was filtered though celite and concentrated *in vacuo*. The residue was purified by flash chromatography (AcOEt/MeOH 9:1) to give the 4-(R)-(N-2-fluoroethyl-N-methylamino)-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide (85 mg - T.l.c.: AcOEt/MeOH 8:2, R_f=0.37). This material was dissolved in dry Et₂O (5 mL), treated with

hydrochloric acid (1M in Et₂O – 0.5 mL) and the resulting solution was stirred under a nitrogen atmosphere for 15 minutes. The solution was concentrated *in vacuo* and the residue was triturated from Et₂O /n-pentane to give the title compound as a white solid (85 mg).
IR (nujol): 3348 (NH⁺); 1628 (C=O) cm⁻¹.

5 NMR (d₆-DMSO): δ (ppm) 8.9 (bs, 1H); 7.99 (s, 1H); 7.78 (s, 2H); 7.35 (dd, 1H); 7.0 (dd, 1H); 6.92 (dt 1H); 5.08 (bt, 1H); 4.73 (d, 2H); 4.58 (d, 1H); 4.43 (d, 1H); 3.65 (bm, 1H); 3.42-3.3 (m, 3H); 3.11 (dt, 1H); 2.81 (s, 3H); 2.5 (m, 3H); 2.27 (s, 3H); 2.17 (m, 1H); 2.11 (m, 1H); 2.06 (m, 1H); 1.69 (m, 1H).
MS (ES/+): m/z = 552 [MH-HCl]⁺.

10

Example 21

4-(R)-(Carbamoylmethyl-amino)-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride (21a) and

15 4-(S)-(Carbamoylmethyl-amino)-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride (21b)

A solution of intermediate **10** (120 mg), glycinate hydrochloride (81 mg) and TEA (102 μL) in dry 1,2-dichloroethane (2 mL) and acetonitrile (2 mL) was stirred at r.t. for 1 hour under a nitrogen atmosphere. Then sodium triacetoxyborohydride (78 mg) was added and the mixture was stirred at 23°C for 18 hours. The solution was washed with a 5% sodium hydrogen carbonate solution (10 mL) and extracted with DCM (2 x 10 mL). The combined organic extracts were washed with brine (10 mL), dried and concentrated *in vacuo* to a residue, which was purified by flash chromatography (AcOEt/MeOH 8:2) to give two fractions:

20 1. diastereoisomer 1 (47 mg – T.l.c.: AcOEt/MeOH 8:2, R_f=0.22);
2. diastereoisomer 2 (35 mg – T.l.c.: AcOEt/MeOH 8:2 R_f=0.13).

Example 21a

A solution of diastereoisomer 1 (47 mg) in dry Et₂O (5 mL) was treated with hydrochloric acid (1M in Et₂O – 0.1 mL). The resulting mixture was stirred at 0°C for 15 minutes, then filtered to give the title compound as a yellow solid (41.5 mg).

M.p.: 130-1°C.

IR (nujol): 3325 (NH₂⁺), 1697 (C=O) cm⁻¹.

30 NMR (d₆-DMSO): δ (ppm) 8.97 (bs, 1H); 8.92 (bs, 1H); 7.98 (s, 1H); 7.85 (s, 1H); 7.78 (s, 2H); 7.62 (s, 1H); 7.34 (td, 1H); 7.0 (dd, 1H); 6.91 (td, 1H); 5.1 (t, 1H); 4.57 (d, 1H); 4.41 (d, 1H); 3.74 (bs, 2H); 3.59 (bs, 1H); 3.46 (bd, 1H); 3.09 (t, 1H); 2.78 (s, 3H); 2.26 (s, 3H); 2.19 (m, 1H); 2.03 (m, 2H); 1.66 (m, 1H).
MS (ES/+): m/z=549 [M+H]⁺.

Example 21b

40 A solution of diastereoisomer 2 (35 mg) in dry Et₂O (5 mL) was treated with hydrochloric acid (1M in Et₂O – 0.1 mL). The resulting mixture was stirred at 0°C for 15 minutes, then filtered to give the title compound as a yellow solid (27 mg).

M.p.: 100-1°C.

IR (nujol): 3300-3100 (NH₂⁺), 1695 (C=O) cm⁻¹.

45 NMR (d₆-DMSO): δ (ppm) 8.97 (bd, 2H); 7.94 (s, 1H); 7.81 (s, 1H); 7.59 (s, 3H); 7.18 (t, 1H); 6.94 (d, 1H); 6.83 (t, 1H); 4.64 (d, 1H); 4.33 (d, 1H); 4.17 (dd, 1H); 3.71 (bm, 2H); 3.51

(d, 1H); 3.41 (m, 1H); 2.92 (s, 3H); 2.72 (t, 1H); 2.34 (s, 3H); 2.11 (d, 1H); 2.05 (d, 1H); 1.77 (m, 1H); 1.59 (m, 1H).

MS (ES/+): m/z=549 [M+H]⁺.

5 **Example 22**

2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(R)-morpholino-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide (22a)

2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(S)-morpholino-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide (22b)

10 A solution of intermediate 10 (500 mg) and morpholine (230 μ L) in dry acetonitrile (5 mL) was stirred at r.t. for 1 hour under a nitrogen atmosphere. Then sodium triacetoxyborohydride (390 mg) was added and the mixture was stirred at 23°C for 18 hours. The solution was washed with a saturated sodium hydrogen carbonate solution and extracted with AcOEt. The organic extract was washed with brine, dried and concentrated *in vacuo* to a residue, which 15 was purified by flash chromatography (AcOEt/MeOH 97:3) to give two fractions:

1. example 22a (187 mg);
2. example 22b (209 mg).

Example 22a:

NMR (CDCl₃): δ (ppm) 7.77 (bs, 1H); 7.55 (bs, 2H); 7.27 (m, 1H); 6.83 (m, 2H); 5.06 (dd, 1H); 4.51 (m, 2H); 3.75 (m, 4H); 3.52 (m, 1H); 3.15 (m, 1H); 2.88 (s, 3H); 2.6 (m, 1H); 2.55 (m, 4H); 2.34 (s, 3H); 2.04-1.88 (2m, 4H).

Example 22b:

NMR (CDCl₃): δ (ppm) 7.76 (bs, 1H); 7.44 (bs, 2H); 7.18 (dd, 1H); 6.83 (m, 2H); 4.67-4.4 (2d, 2H); 4.3 (dd, 1H); 3.71 (m, 4H); 3.48 (m, 1H); 2.98 (s, 3H); 2.86 (m, 1H); 2.58 (m, 4H); 2.5 (m, 1H); 2.45 (s, 3H); 2.04-1.98 (2m, 4H); 1.67 (dq, 1H); 1.48 (q, 1H).

Example 23

2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(R)-morpholino-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide

30 A solution of example 22a (175 mg) in dry Et₂O (3 mL) previously cooled to 0°C was treated with hydrochloric acid (1M in Et₂O – 343 μ L). The resulting mixture was stirred at 0°C for 30 minutes, then pentane (5 mL) was added and the solid was filtered off to give the title compound as a white solid (102 mg).

NMR (d₆-DMSO): δ (ppm) 10.31 (bd, 1H); 7.99 (s, 1H); 7.82 (s, 2H); 7.3 (dd, 1H); 7.02 (dd, 1H); 6.94 (dd, 1H); 5.25 (s, 1H); 4.59 (d, 1H); 4.42 (d, 1H); 3.99 (dd, 2H); 3.76 (m, 2H); 3.73 (d, 1H); 3.59 (dd, 1H); 3.53 (d, 1H); 3.44 (d, 1H); 3.08 (dd, 3H); 2.75 (s, 3H); 2.24 (s, 3H); 2.17 (m, 3H); 1.68 (dd, 1H).

Example 24

40 **2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(S)-morpholino-piperidine-1-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide**

A solution of example 22b (202 mg) in dry Et₂O (7 mL) and THF (0.5 mL) previously cooled to 0°C was treated with hydrochloric acid (1M in Et₂O – 396 μ L). The resulting mixture was stirred at 0°C for 30 minutes, then concentrated *in vacuo* to give the title

45 compound as a white solid (199 mg).

NMR (d_6 -DMSO): δ (ppm) 10.97 (bd, 1H); 7.95 (s, 1H); 7.6 (s, 2H); 7.25 (dd, 1H); 6.94 (dd, 1H); 6.93 (dd, 1H); 4.63 (d, 1H); 4.36 (d, 1H); 4.19 (d, 1H); 3.94 (dd, 2H); 3.8 (m, 2H); 3.55 (d, 1H); 3.45 (dd, 1H); 3.42 (d, 2H); 3.07 (dd, 2H); 2.93 (s, 3H); 2.73 (dd, 1H); 2.37 (s, 3H); 2.21 (dd, 2H); 1.91 (dd, 1H); 1.7 (dd, 1H).

5

Example 25

2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(R)-morpholino-piperidine-1-carboxylic acid 1-[*(R*)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide (25a)

2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(S)-morpholino-piperidine-1-carboxylic acid 1-[*(R*)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide (25b)

A solution of intermediate 4a (238 mg) and morpholine (106 μ L) in dry acetonitrile (5 mL) was stirred at r.t. for 1 hour under a nitrogen atmosphere. Then sodium triacetoxyborohydride (179 mg) was added and the mixture was stirred at 23°C for 18 hours. The solution was washed with a saturated sodium hydrogen carbonate solution and extracted with AcOEt. The organic extract was washed with brine, dried and concentrated *in vacuo* to a residue, which was purified by HPLC (Column Chiralcel OD 25 cm x 20 mm, n-hexane/EtOH 97:3, flow 7.5 mL/min, λ =225 nm) to give three fractions:

1. example 25b (119 mg);
2. mixture of example 25a and 25b (30 mg);
3. example 25a (76 mg).

Example 25a:

NMR (d_6 -DMSO): δ (ppm) 7.97 (s, 1H); 7.71 (s, 2H); 7.26 (dd, 1H); 6.91 (dd, 1H); 6.82 (m, 1H); 5.16 (q, 1H); 4.83 (m, 1H); 3.59 (m, 4H); 3.3 (m, 1H); 3.15 (m, 1H); 2.61 (s, 3H); 2.41 (m, 4H); 2.4 (m, 1H); 2.24 (s, 3H); 1.9-1.65 (m, 4H); 1.49 (d, 3H).

HPLC: column Chiralcel OD 25 cm x 4.6 mm; mobile phase: n-hexane/EtOH 97:3, flow 1 mL/min, λ =225 nm; retention time 7.54 minutes.

Example 25b:

NMR (d_6 -DMSO): δ (ppm) 7.98 (s, 1H); 7.67 (s, 2H); 7.16 (dd, 1H); 6.9 (dd, 1H); 6.74 (m, 1H); 5.32 (q, 1H); 4.12 (dd, 1H); 3.51 (m, 4H); 3.4 (m, 1H); 2.7 (m, 4H); 2.44 (m, 4H); 2.4 (m, 1H); 2.33 (s, 3H); 1.9 (m, 2H); 1.6 (m, 1H); 1.45 (d, 3H); 1.37 (m, 1H).

HPLC: column Chiralcel OD 25 cm x 4.6 mm; mobile phase: n-hexane/EtOH 97:3, flow 1 mL/min, λ =225 nm; retention time 6.61 minutes.

Example 26

2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(R)-morpholino-piperidine-1-carboxylic acid 1-[*(R*)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride

A solution of example 25a (62 mg) in dry Et₂O (1.5 mL) previously cooled to 0°C was treated with hydrochloric acid (1M in Et₂O ~ 119 μ L). The resulting mixture was stirred at 0°C for 30 minutes, then pentane (4 mL) was added and the solid was filtered off to give the title compound as a white solid (56 mg).

NMR (d_6 -DMSO): δ (ppm) 10.27 (bs, 1H); 8.0 (bs, 1H); 7.78 (bs, 2H); 7.38 (dd, 1H); 7.01 (dd, 1H); 6.93 (dt, 1H); 5.25 (t, 1H); 5.07 (q, 1H); 3.98-3.74 (2t, 4H); 3.63, 3.5, 3.42 (3m, 4H); 3.13 (m, 3H); 2.56 (s, 3H); 2.34 (m, 1H); 2.22 (s, 3H); 2.15 (m, 1H); 1.68 (m, 1H); 1.57 (d, 3H).

45

Example 27

2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(S)-morpholino-piperidine-1-carboxylic acid 1-[R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride

5 A solution of example 25b (101 mg) in dry Et₂O (2 mL) previously cooled to 0°C was treated with hydrochloric acid (1M in Et₂O – 190 µL). The resulting mixture was stirred at 0°C for 1 hour, then pentane (5 mL) was added and the solid was filtered off to give the title compound as a white solid (93 mg).

10 NMR (d₆-DMSO): δ (ppm) 10.62 (bs, 1H); 7.99 (bs, 1H); 7.68 (bs, 1H); 7.21 (dd, 1H); 6.95 (dd, 1H); 6.83 (dt, 1H); 5.31 (q, 1H); 4.18 (dd, 1H); 3.95 (t, 2H); 3.76 (t, 2H); 3.45 (m, 4H); 3.08 (m, 2H); 2.77 (t, 1H); 2.74 (s, 3H); 2.36 (s, 3H); 2.18 (m, 2H); 1.87 (m, 1H); 1.74 (q, 1H); 1.46 (d, 3H).

Example 28

2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(R)-morpholino-piperidine-1-carboxylic acid 1-[S)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide (28a)

2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(S)-morpholino-piperidine-1-carboxylic acid 1-[S)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide (28b)

20 A solution of intermediate 5b (290 mg) and morpholine (130 µL) in dry acetonitrile (5 mL) was stirred at r.t. for 1 hour under a nitrogen atmosphere. Then sodium triacetoxyborohydride (217 mg) was added and the mixture was stirred at 23°C for 18 hours. The solution was washed with a saturated sodium hydrogen carbonate solution and extracted with AcOEt. The organic extract was washed with brine, dried and concentrated *in vacuo* to a residue, which was purified by flash chromatography (AcOEt/MeOH 97:3) to give:

1. example 28a (87 mg);
- 25 2. example 28b (100 mg).

Example 28a:

NMR (CDCl₃): δ (ppm) 7.75 (bs, 1H); 7.6 (bs, 2H); 7.24 (dd, 1H); 6.83 (m, 2H); 5.54 (q, 1H); 5.03 (dd, 1H); 3.76 (m, 4H); 3.44 (m, 1H); 3.09 (m, 1H); 2.72 (s, 3H); 2.59 (m, 1H); 2.56 (m, 4H); 2.35 (s, 3H); 2.05 (m, 2H); 1.85 (m, 2H); 1.54 (d, 3H).

30 **Example 28b:**

NMR (CDCl₃): δ (ppm) 7.73 (bs, 1H); 7.44 (bs, 2H); 7.14 (dd, 1H); 6.84 (dd, 1H); 6.79 (dt, 1H); 5.62 (q, 1H); 4.3 (dd, 1H); 3.71 (m, 4H); 3.44 (m, 1H); 2.83 (m, 1H); 2.82 (s, 3H); 2.57 (m, 4H); 2.45 (m + s, 4H); 2.01 (m, 2H); 1.64 (m, 1H); 1.52 (d, 3H); 1.45 (q, 1H).

35 **Example 29**

2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(R)-morpholino-piperidine-1-carboxylic acid 1-[S)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride

40 A solution of example 28a (80 mg) in dry Et₂O (1.5 mL) previously cooled to 0°C was treated with hydrochloric acid (1M in Et₂O – 150 µL). The resulting mixture was stirred at 0°C for 1 hour, then it was filtered to give the title compound as a pale yellow solid (71 mg).

NMR (d₆-DMSO): δ (ppm) 10.17 (bs, 1H); 7.99 (s, 1H); 7.84 (s, 2H); 7.41 (dd, 1H); 7.04 (dd, 1H); 6.94 (dt, 1H); 5.29 (q, 1H); 5.25 (m, 1H); 4.01 (m, 2H); 3.76 (m, 2H); 3.73 (m, 1H); 3.5 (m, 2H); 3.48 (m, 1H); 3.13 (m, 2H); 2.97 (t, 3H); 2.63 (s, 1H); 2.34 (m, 2H); 2.23 (s, 3H); 2.16 (m, 1H); 1.66 (m, 1H); 1.54 (d, 3H).

Example 30

2-(R)-(4-Fluoro-2-methyl-phenyl)-4-(S)-morpholino-piperidine-1-carboxylic acid 1-[(S)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride

5 A solution of example 28b (90 mg) in dry Et₂O (1.5 mL) previously cooled to 0°C was treated with hydrochloric acid (1M in Et₂O – 172 µL). The resulting mixture was stirred at 0°C for 1 hour, then pentane (5 mL) was added and the mixture was filtered to give the title compound as a white solid (89 mg).

10 NMR (d₆-DMSO): δ (ppm) 10.55 (bs, 1H); 7.94 (s, 1H); 7.54 (s, 2H); 7.21 (dd, 1H); 6.93 (dd, 1H); 6.8 (dt, 1H); 5.33 (q, 1H); 4.18 (dd, 1H); 3.95-3.75 (2m, 4H); 3.54 (m, 1H); 3.47 (m, 1H); 3.43-3.07 (2m, 4H); 2.84 (s, 3H); 2.68 (t, 1H); 2.36 (s, 3H); 2.2 (m, 2H); 1.88 (dq, 1H); 1.64 (q, 1H); 1.5 (d, 3H).

Example 31

4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid (3,5-dichloro-benzyl)-methylamide (31a – diastereoisomer A)

and

4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid (3,5-dichloro-benzyl)-methylamide (31b - diastereoisomer B)

20 Cyclopropylamine (0.012 mL) and sodium triacetoxyborohydride (38.1 mg) were added to a solution of intermediate 5 (50 mg) in anhydrous acetonitrile (3 mL) under a Nitrogen atmosphere. The solution was stirred at r.t. for 2 hours, then further cyclopropylamine (0.006 mL) and sodium triacetoxyborohydride (25.4 mg) were added. The mixture was stirred at 23°C for 2 days. The solution was diluted with AcOEt (15 mL) and washed with a 5% sodium hydrogen carbonate solution (15 mL) and brine (10 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/MeOH 85:15) to give two fractions:

1. example 31a (8.5 mg) as colourless oil
2. example 31b (10.1 mg) as colourless oil.

Example 31a

30 T.l.c.:AcOEt/MeOH 85:15, R_f=0.23.

NMR (d₆-DMSO): δ (ppm) 7.36 (bs, 1H); 7.12 (dd, 1H); 6.95 (bs, 2H); 6.89 (bd, 1H); 6.82 (bt, 1H); 4.48 (d, 1H); 4.32 (bm, 1H); 4.31 (bm, 1H); 3.48 (bm, 1H); 3.1 (bm, 1H); 2.83 (m, 3H); 2.78 (bm, 1H); 2.24 (s, 3H); 2.12 (m, 1H); 1.94 (m, 2H); 1.77 (m, 1H); 1.53 (m, 1H); 0.4 (m, 2H); 0.26 (m, 2H).

35 MS (ES+) m/z=464 [M+H]⁺.

Example 31b:

T.l.c.:AcOEt/MeOH 85:15, R_f=0.18.

NMR (d₆-DMSO): δ (ppm) 7.33 (bs, 1H); 7.11 (bm, 1H); 6.91 (bd, 2H); 6.85 (bs, 1H); 6.82 (bm, 1H); 4.4 (bm, 1H); 4.2 (bm, 1H); 4.15 (bd, 1H); 3.03 (bm, 1H); 2.96 (bs, 3H); 2.75 (bt, 1H); 2.5 (bm, 1H); 2.28 (bs, 3H); 2.11 (bm, 2H); 1.91 (bm, 1H); 1.53 (bq, 1H); 1.47 (bq, 1H); 0.39 (m, 2H); 0.23 (m, 2H).

MS (ES+) m/z=464 [M+H]⁺.

Example 32

4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid (3,5-dichloro-benzyl)-methylamide hydrochloride (diastereoisomer A)

5 A solution of example 31a (8 mg) in dry Et₂O (1 mL) was treated with hydrochloric acid (1M in Et₂O – 0.019 mL) at 0°C under a Nitrogen atmosphere. The resulting solution was stirred at 0°C for 30 minutes, then it was concentrated *in vacuo* and the residue was triturated with pentane (2 x 3 mL) to give the title compound as a white solid (6.6 mg).
NMR (d₆-DMSO – 70°C): δ (ppm) 8.93 (bs, 2H); 7.42 (s, 1H); 7.2-6.8 (bm, 5H); 4.7-3.4 (m, 5H); 3.0-2.6 (m, 5H); 2.3-2.0 (m, 6H); 1.76 (m, 1H); 1.0-0.8 (m, 4H).
MS (ES+) m/z=464 [M+H-HCl]⁺.

10

Example 33

4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid (3,5-dichloro-benzyl)-methylamide hydrochloride (diastereoisomer B)

15 A solution of example 31b (9 mg) in dry Et₂O (1 mL) was treated with hydrochloric acid (1M in Et₂O – 0.021 mL) at 0°C under a Nitrogen atmosphere. The resulting solution was stirred at 0°C for 30 minutes, then it was concentrated *in vacuo* and the residue was triturated with pentane (2 x 3 mL) to give the title compound as a white solid (9.3 mg).
NMR (d₆-DMSO – 70°C): δ (ppm) 9.0 (bs, 2H); 7.36 (s, 1H); 7.15 (bt, 1H); 6.95 (dd, 1H); 6.85 (m, 1H); 6.83 (s, 2H); 4.3 (bd, 1H); 4.8-4.0 (bm, 2H); 3.45 (bm, 1H); 3.0 (m, 1H); 2.8-2.5 (m, 2H); 3.04 (s, 3H); 2.31 (s, 3H); 2.3 (bm, 1H); 2.13 (bd, 1H); 1.92 (q, 1H); 1.82 (dq, 1H); 0.92-0.8 (m, 4H).
MS (ES+) m/z=464 [M+H-HCl]⁺.

Example 34

25 **4-(4-Acetyl-piperazin-1-yl)-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid (3,5-dichloro-benzyl)-methylamide (34a – diastereoisomer A)**

and

4-(4-Acetyl-piperazin-1-yl)-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid (3,5-dichloro-benzyl)-methylamide (34b – diastereoisomer B)

30 N-Acetyl-piperazine (35.8 mg) and sodium triacetoxyborohydride (58.1 mg) were added to a solution of intermediate 16 (58 mg) in anhydrous acetonitrile (3 mL) under a Nitrogen atmosphere. The solution was stirred at r.t. for 24 hours, then it was diluted with AcOEt (15 mL) and washed with a 5% sodium hydrogen carbonate solution (15 mL) and brine (10 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/MeOH 85:15) to give two fractions:
35 1. example 34a (2 mg) as colourless oil
2. example 34b (9 mg) as colourless oil.

Example 34a

T.l.c.:AcOEt/MeOH 8:2, R_f=0.33.

40 **Example 34b:**

T.l.c.:AcOEt/MeOH 8:2, R_f=0.23.

NMR (d₆-DMSO): δ (ppm) 7.33 (s, 1H); 7.09 (m, 1H); 6.92-6.79 (m, 4H); 4.5-4.2 (bm, 2H); 4.16 (d, 1H); 3.43 (m, 4H); 3.04 (m, 2H); 2.9 (bs, 3H); 2.5 (m, 5H); 2.29 (bs, 3H); 2.11-1.6 (m, 4H); 1.26 (s, 3H).

45 MS (ES+) m/z=535 [M+H]⁺.

Example 35

**4-(4-Acetyl-piperazin-1-yl)-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid
(3,5-dichloro-benzyl)-methylamide hydrochloride (diastereoisomer B)**

5 A solution of example 34b (5.3 mg) in dry Et₂O (1 mL) was treated with hydrochloric acid (1M in Et₂O – 0.011 mL) at 0°C under a Nitrogen atmosphere. The resulting solution was stirred at 0°C for 30 minutes, then it was concentrated *in vacuo* and the residue was triturated with pentane (2 x 3 mL) to give the title compound as a white solid (4.5 mg).
MS (ES+) m/z=535 [M+H-HCl]⁺.

10

Example 36

**4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid [1-(R)-
3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide (36a - diastereoisomer A)**
and

15 **4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid [1-(R)-
3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide (36b - diastereoisomer B)**

Cyclopropylamine (0.015 mL) was added to a solution of intermediate 17a (56 mg) in anhydrous acetonitrile (1 mL) under a Nitrogen atmosphere. The solution was stirred at r.t. 20 for 10 minutes, then sodium triacetoxyborohydride (34 mg) was added. The mixture was stirred at 23°C for 18 hours, then it was diluted with DCM (15 mL) and washed with a 5% sodium hydrogen carbonate solution (15 mL) and brine (10 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/MeOH 9:1) to give two fractions:

25 1. example 36a (12 mg) as yellow oil
2. example 36b (23 mg) as yellow oil.

Example 36a:

T.l.c.: AcOEt/MeOH 9:1, R_f=0.32.

HPLC: column: Supelcosil ABZ Plus 15cm x 46mm x 5μ; mobile phase: acetonitrile/10mM 30 ammonium acetate solution from 40:60 to 90:10 in 5 minutes, then 90:10 for 10 minutes; flux = 0.8 mL/min; λ=360nm; retention time 10.2 minutes.

Example 36b:

T.l.c.: AcOEt/MeOH 9:1, R_f=0.22.

HPLC: column: Supelcosil ABZ Plus 15cm x 46mm x 5μ; mobile phase: acetonitrile/10mM 35 ammonium acetate solution from 40:60 to 90:10 in 5 minutes, then 90:10 for 10 minutes; flux = 0.8 mL/min; λ=360nm; retention time 9.4 minutes.

Example 37

**4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid [1-(R)-
3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride (diastereoisomer A)**

A solution of example 36a (12 mg) in dry Et₂O (0.5 mL) was treated with hydrochloric acid (1M in Et₂O – 0.024 mL) at 0°C under a Nitrogen atmosphere. The resulting solution was stirred at 0°C for 30 minutes, then it was concentrated *in vacuo* and the residue was triturated with pentane (2 x 1 mL) to give the title compound as a yellow solid (7.7 mg).

NMR (d_6 -DMSO): δ (ppm) 8.9 (bm, 1H); 8.0-7.96 (2s, 1H); 7.78-7.41 (2s, 2H); 7.4-6.65 (m, 3H); 5.73-5.32 (2q, 1H); 4.5-4.46 (2m, 1H); 4.2-4.16 (2bm, 1H); 3.5-2.4 (bm + m, 3H); 2.53-2.29 (2s, 3H); 2.29-2.03 (2s, 3H); 2.17 (m, 2H); 2.0 (m, 1H); 1.7 (m, 1H); 1.57-1.33 (2d, 3H); 0.87 (m, 2H); 0.78 (m, 2H).

5 MS (ES+/) m/z=547[M+H-HCl]⁺.

Example 38

4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid [1-(R)-3,5-bis-trifluoromethyl-phenyl]-ethyl]-methylamide hydrochloride (diastereoisomer B)

10 A solution of example 36b (22 mg) in dry Et₂O (0.5 mL) was treated with hydrochloric acid (1M in Et₂O – 0.044 mL) at 0°C under a Nitrogen atmosphere. The resulting solution was stirred at 0°C for 30 minutes; then it was concentrated *in vacuo* and the residue was triturated with pentane (2 x 1 mL) to give the title compound as a yellow solid (18 mg)..

15 NMR (d_6 -DMSO): δ (ppm) 9.0 (bm, 2H); 7.9 (bs, 1H); 7.63 (bs, 2H); 7.13 (m, 1H); 6.94 (m, 1H); 6.86 (bm, 1H); 5.56 (bq, 1H); 4.25 (bd, 1H); 3.7-2.4 (bm + bm + bm, 4H); 2.85 (bs, 3H); 2.28 (bs, 3H); 2.27 (bm, 1H); 2.14 (bm, 1H); 1.96 (m, 1H); 1.84 (m, 1H); 1.28 (bd, 3H); 0.91 (m, 2H); 0.82 (m, 2H).

MS (ES+/) m/z=547[M+H-HCl]⁺.

20

Example 39

4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid [1-(R)-3,5-bis-trifluoromethyl-phenyl]-ethyl]-methylamide (39a – diastereoisomer A)

and

25 4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid [1-(R)-3,5-bis-trifluoromethyl-phenyl]-ethyl]-methylamide (39b - diastereoisomer B)

30 Cyclopropylamine (0.010 mL) was added to a solution of intermediate 36b (36 mg) in anhydrous acetonitrile (1 mL) under a Nitrogen atmosphere. The solution was stirred at r.t. for 10 minutes, then sodium triacetoxyborohydride (22 mg) was added. The mixture was stirred at 23°C for 18 hours, then it was diluted with DCM (15 mL) and washed with a 5% sodium hydrogen carbonate solution (15 mL) and brine (10 mL). The organic layer was dried and concentrated *in vacuo* to a residue which was purified by flash chromatography (AcOEt/MeOH 9:1) to give:

35 1. example 39a (3.7 mg) as yellow oil
2. example 39b (2.7 mg) as yellow oil.

Example 39a:

T.l.c.: AcOEt/MeOH 9:1, R_f=0.43.

40 HPLC: column: Supelcosil ABZ Plus 15cm x 46mm x 5 μ ; mobile phase: acetonitrile/10mM ammonium acetate solution from 40:60 to 90:10 in 5 minutes, then 90:10 for 10 minutes; flux = 0.8 mL/min; λ =360nm; retention time 10.2 minutes.

Example 39b:

T.l.c.: AcOEt/MeOH 9:1, R_f=0.31.

HPLC: column: Supelcosil ABZ Plus 15cm x 46mm x 5 μ ; mobile phase: acetonitrile/10mM ammonium acetate solution from 40:60 to 90:10 in 5 minutes, then 90:10 for 10 minutes; flux = 0.8 mL/min; λ =360nm; retention time 8.99 minutes.

5 **Example 40**

4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid [1-(R)-3,5-bis-trifluoromethyl-phenyl]-ethyl]-methylamide hydrochloride (diastereoisomer A)

10 A solution of example 39a (3.7 mg) in dry Et₂O (0.5 mL) was treated with hydrochloric acid (1M in Et₂O – 0.0074 mL) at 0°C under a Nitrogen atmosphere. The resulting solution was stirred at 0°C for 30 minutes, then it was concentrated *in vacuo* and the residue was triturated with pentane (2 x 1 mL) to give the title compound as a yellow solid (2.1 mg).

15 NMR (d₆-DMSO): δ (ppm) 8.8 (bm, 1H); 8.71 (bm, 1H); 8.04 (bs, 1H); 7.73 (bs, 2H); 6.95 (m, 2H); 6.65 (dt, 1H); 5.84 (q, 1H); 4.45 (m, 1H); 3.98 (bm, 1H); 3.59 (m, 1H); 2.91 (m, 1H); 2.78 (m, 1H); 2.39 (s, 3H); 2.18 (s, 3H); 2.2 (bm, 1H); 2.09 (m, 1H); 2.0 (m, 1H); 1.63 (m, 1H); 1.47 (d, 3H); 0.83 (m, 4H).

MS (ES/+) m/z=547[M+H-HCl]⁺.

Example 41

20 **4-Cyclopropylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid [1-(R)-3,5-bis-trifluoromethyl-phenyl]-ethyl]-methylamide hydrochloride (diastereoisomer B)**

25 A solution of example 39b (2.7 mg) in dry Et₂O (0.5 mL) was treated with hydrochloric acid (1M in Et₂O – 0.0054 mL) at 0°C under a Nitrogen atmosphere. The resulting solution was stirred at 0°C for 30 minutes, then it was concentrated *in vacuo* and the residue was triturated with pentane (2 x 1 mL) to give the title compound as a yellow solid (2.0 mg).

30 NMR (d₆-DMSO): δ (ppm) 8.81 (bs, 2H); 7.89 (bs, 1H); 7.52 (bs, 2H); 7.09 (m, 1H); 6.89 (bd, 1H); 6.71 (bm, 1H); 5.62 (bq, 1H); 4.29 (bd, 1H); 3.45 (bm 1H); 3.0 (bd, 1H); 2.9-2.4 (bm, 2H); 2.85 (s, 3H); 2.29 (s, 3H); 2.29 (bm, 1H); 2.13 (m, 1H); 1.88 (bq, 1H); 1.79 (m, 1H); 1.38 (bd, 3H); 0.85 (m, 4H).

35 MS (ES/+) m/z=547[M+H-HCl]⁺.

Example 42

4-Cyclopropylmethylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid (3,5-ditrifluoromethyl-benzyl)-methylamide (diastereoisomer B)

35 Cyclopropylmethylamine (70 mg) and sodium cyanoborohydride polymer bound (175 mg) were added to a solution of intermediate 18 (120 mg) in DCM (1.35 mL) and glacial acetic acid (0.15 mL) and the resulting mixture was shaken at r.t. for 16 hours. Then the resin was filtered off and washed with DCM (1 mL). The filtrate was washed with a saturated sodium hydrogen carbonate solution (1 mL) and then filtered with a Whatman filter tube. The organic layer was diluted with DCM (5 mL) and aldehyde polymer bound (890 mg) was added and the suspension was shaken at r.t. for 10 hours. Then the resin was filtered off and washed with DCM (1 mL). The filtrate was concentrated *in vacuo* and the residue was purified by HPLC (column: X-Terra C-18 30 x 1.9 cm; mobile phase: 10mM ammonium acetate solution/acetonitrile from 50:50 to 10:90 in 16 min.; flow rate=7 mL/min.; λ =225 nm) Thus, 45 the title compound was obtained (44 mg).

NMR (d₆-DMSO): δ (ppm) 7.90 (s, 1H); 7.54 (bs, 2H); 7.05 (bt, 1H); 6.88 (bd, 1H); 6.71 (bt, 1H); 4.71 (bs, 1H); 4.21 (bs, 2H); 4.1 (bs, 1H); 3.08 (s, 3H); 2.63 (bs, 2H); 2.5-1.2 (m, 2H); 2.40 (m, 2H); 2.24 (s, 3H); 2.06 (bs, 1H); 1.83 (d, 1H); 1.39 (bd, 1H); 0.84 (m, 1H); 0.37 (m, 2H); 0.08 (m, 2H).

5 MS (ES/+) m/z=478 [M+H]⁺.

HPLC: column: X-Terra C-18 25 x 0.46 cm; mobile phase: 10mN ammonium acetate solution/acetonitrile from 50:50 to 10:90 in 12 min.; flow rate=0.8 mL/min.; λ=225 nm; retention time: 8.0 minutes.

10 **Example 43**

4-Cyclopropylmethylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid (3,5-ditrifluoromethyl-benzyl)-methylamide (43a - diastereoisomer 1)

and

4-Cyclopropylmethylamino-1-(4-fluoro-2-methyl-phenyl)-piperidine-2-carboxylic acid (3,5-ditrifluoromethyl-benzyl)-methylamide (43b - diastereoisomer 2)

Example 42 (40 mg) was purified by HPLC (column: Chiralpack AD 25 x 2.0 cm; mobile phase: n-hexane/EtOH 85:15; flow rate=7 mL/min.; λ=225 nm) to give:

1. example 43a (16 mg – retention time 12.2 minutes)
2. example 43b (16 mg – retention time 15 minutes).

20 **Example 43a:**

NMR (d₆-DMSO): δ (ppm) 7.90 (s, 1H); 7.54 (bs, 2H); 7.05 (bt, 1H); 6.88 (bd, 1H); 6.71 (bt, 1H); 4.71 (bs, 1H); 4.21 (bs, 2H); 4.1 (bs, 1H); 3.08 (s, 3H); 2.63 (bs, 2H); 2.5-1.2 (m, 2H); 2.40 (m, 2H); 2.24 (s, 3H); 2.06 (bs, 1H); 1.83 (d, 1H); 1.39 (bd, 1H); 0.84 (m, 1H); 0.37 (m, 2H); 0.08 (m, 2H).

25 MS (ES/+) m/z=478 [M+H]⁺.

HPLC: column: Chiralpack AD 25 x 0.46 cm; mobile phase: n-hexane/EtOH 90:10; flow rate=1 mL/min.; λ=225 nm; retention time: 5.4 minutes.

Example 43b:

NMR (d₆-DMSO): δ (ppm) 7.90 (s, 1H); 7.54 (bs, 2H); 7.05 (bt, 1H); 6.88 (bd, 1H); 6.71 (bt, 1H); 4.71 (bs, 1H); 4.21 (bs, 2H); 4.1 (bs, 1H); 3.08 (s, 3H); 2.63 (bs, 2H); 2.5-1.2 (m, 2H); 2.40 (m, 2H); 2.24 (s, 3H); 2.06 (bs, 1H); 1.83 (d, 1H); 1.39 (bd, 1H); 0.84 (m, 1H); 0.37 (m, 2H); 0.08 (m, 2H).

MS (ES/+) m/z=478 [M+H]⁺.

HPLC: column: Chiralpack AD 25 x 0.46 cm; mobile phase: n-hexane/EtOH 90:10; flow rate=1 mL/min.; λ=225 nm; retention time: 7.0 minutes.

Example 44

1-(4-Fluoro-2-methyl-phenyl)-4-morpholino-piperidine-2-carboxylic acid (3,5-bis-trifluoromethyl-benzyl)-methylamide (diastereoisomer B)

Morpholine (85 mg) and sodium cyanoborohydride polymer bound (175 mg, 4.2 mmol/g) were added to a solution of intermediate **18** (120 mg) in DCM (1.35 mL) and glacial acetic acid (0.15 mL) and the resulting mixture was shaken at r.t. for 16 hours. Then the resin was filtered off and washed with DCM (1 mL). The filtrate was washed with a saturated sodium 5 hydrogen carbonate solution (1 mL) and then filtered with a Whatman filter tube. The organic layer was diluted with DCM (8 mL) and isocyanate polymer bound (1.22 mg 2.0 mmol/g) was added and the suspension was shaken at r.t. for 10 hours. Then the resin was filtered away and washed with DCM (1 mL). The filtrate was concentrated *in vacuo* and the residue 10 (85 mg) was purified by HPLC (column: X-Terra C-18 30 x 1.9 cm; mobile phase: 10mM ammonium acetate solution/acetonitrile from 50:50 to 10:90 in 14 min; flow rate=7 mL/min.; $\lambda=225$ nm) to give the title compound (42 mg).

15 **NMR** (d_6 -DMSO): δ (ppm) 7.92 (s, 1H); 7.55 (s, 2H); 7.07 (dd, 1H); 6.91 (d, 1H); 6.74 (td, 1H); 4.74 (bm, 1H); 4.24 (bm, 2H); 4.1 (bs, 1H); 3.6 (m, 4H); 3.3 (m, 2H); 3.11 (s, 3H); 2.92 (bs, 1H); 2.5 (m, 4H); 2.27 (s, 3H); 2.00 (m, 1H); 1.80 (m, 1H); 1.56 (m, 2H).

15 **MS (ES+)** $m/z=494$ $[M+H]^+$.

HPLC: column: X-Terra C-18 25 x 0.46 cm; mobile phase: 10mM ammonium acetate solution/acetonitrile from 50/50 to 10/90 in 12 min; flow rate=0.8 mL/min; $\lambda=225$ nm; retention time: 11.9 minutes.

20 **Example 45**

1-(4-Fluoro-2-methyl-phenyl)-4-morpholino-piperidine-2-carboxylic acid, (3,5-bis-trifluoromethyl-benzyl)-methylamide (45a - diastereoisomer 1)

and

1-(4-Fluoro-2-methyl-phenyl)-4-morpholino-piperidine-2-carboxylic acid, (3,5-bis-trifluoromethyl-benzyl)-methylamide (45b - diastereoisomer 2)

Example **44** (38 mg) was purified by HPLC (column: Chiralpack AD 25 x 2.0 cm; mobile phase: n-hexane/EtOH 80:20; flow rate=7 mL/min.; $\lambda=225$ nm) to give:

1. example **45a** (13 mg – retention time 13.5 minutes)
2. example **45b** (13 mg – retention time 16.1 minutes).

Example 45a

NMR (d_6 -DMSO): δ (ppm) 7.92 (s, 1H); 7.55 (s, 2H); 7.07 (dd, 1H); 6.91 (d, 1H); 6.74 (td, 1H); 4.74 (bm, 1H); 4.24 (bm, 2H); 4.1 (bs, 1H); 3.6 (m, 4H); 3.3 (m, 2H); 3.11 (s, 3H); 2.92 (bs, 1H); 2.5 (m, 4H); 2.27 (s, 3H); 2.00 (m, 1H); 1.80 (m, 1H); 1.56 (m, 2H).

35 **MS (ES+)** $m/z=494$ $[M+H]^+$.

HPLC: column: Chiralpack AD 25 x 0.46 cm; mobile phase: n-hexane/EtOH 80/20; flow rate=1 mL/min.; $\lambda=225$ nm; retention time: 4.9 minutes.

Example 45b

NMR (d_6 -DMSO): δ (ppm) 7.92 (s, 1H); 7.55 (s, 2H); 7.07 (dd, 1H); 6.91 (d, 1H); 6.74 (td, 1H); 4.74 (bm, 1H); 4.24 (bm, 2H); 4.1 (bs, 1H); 3.6 (m, 4H); 3.3 (m, 2H); 3.11 (s, 3H); 2.92 (bs, 1H); 2.5 (m, 4H); 2.27 (s, 3H); 2.00 (m, 1H); 1.80 (m, 1H); 1.56 (m, 2H).

40 **MS (ES+)** $m/z=494$ $[M+H]^+$.

HPLC: column: Chiralpack AD 25 x 0.46 cm; mobile phase: n-hexane/EtOH 80/20; flow rate: 1 mL/min.; $\lambda=225$ nm; retention time: 6.0 minutes.

Example 46

4-(4-Acetyl

N-Acetyl18 (120 mg) in DCM (1.35 mL) and glacial acetic acid (0.15 mL) and the resulting mixture was shaken at r.t. for 16 hours. Then the resin was filtered off and washed with DCM (1 mL). The filtrate was washed with a saturated sodium hydrogen carbonate solution (1 mL) and then filtered with a Whatman filter tube. The organic layer was diluted with DCM (8 mL) and isocyanate polymer bound (1.22 mg) was added and the suspension was shaken at r.t. for 10 hours. Then the resin was filtered off and washed with DCM (1 mL). The filtrate was concentrated *in vacuo* and the residue (92 mg) was purified by HPLC (column: X-Terra C-18 30 x 1.9 cm; mobile phase: 10mM ammonium acetate solution/acetonitrile from 50/50 to 10/90 in 12 min.; flow rate=7 mL/min; $\lambda=225$ nm) to give the title compound (48 mg).

15 NMR (d_6 -DMSO): δ (ppm) 7.92 (s, 1H); 7.55 (s, 2H); 7.07 (dd, 1H); 6.91 (d, 1H); 6.74 (td, 1H); 4.74 (bm, 1H); 4.24 (bm, 2H); 4.1 (bs, 1H); 3.6 (m, 4H); 3.5-3.2 (m, 4H); 3.3 (m, 2H); 3.11 (s, 3H); 2.92 (bs, 1H); 2.6-2.36 (m, 4H); 2.5 (m, 4H); 2.27 (s, 3H); 2.00 (m, 1H); 1.80 (m, 1H); 1.56 (m, 2H).

MS (ES+) $m/z=535$ $[M+H]^+$.

20 HPLC: column: X-Terra C-18 25 x 0.46 cm; mobile phase: 10mM ammonium acetate solution/acetonitrile from 50/50 to 10/90 in 12 min; flow rate=0.8 mL/min; $\lambda=225$ nm; retention time: 9.7 minutes.

Example 47

4-(4-Acetyl

and

4-(4-Acetyl

30 Example **46** (45 mg) was purified by chiral HPLC (column: Chiralcel OD 25 x 2.0 cm; mobile phase: n-hexane/EtOH 80/20; flow rate: 7 mL/min; $\lambda=225$ nm) to give:

1. example **47a** (18 mg- retention time 19.7 minutes)
2. example **47b** (17 mg – retention time 31.1 minutes)

35 **Example 47a**

NMR (d_6 -DMSO): δ (ppm) 7.92 (s, 1H); 7.55 (s, 2H); 7.07 (dd, 1H); 6.91 (d, 1H); 6.74 (td, 1H); 4.74 (bm, 1H); 4.24 (bm, 2H); 4.1 (bs, 1H); 3.6 (m, 4H); 3.5-3.2 (m, 4H); 3.3 (m, 2H); 3.11 (s, 3H); 2.92 (bs, 1H); 2.6-2.36 (m, 4H); 2.5 (m, 4H); 2.27 (s, 3H); 2.00 (m, 1H); 1.80 (m, 1H); 1.56 (m, 2H).

40 MS (ES+) $m/z=535$ $[M+H]^+$.

HPLC: column Chiralcel OD 25 x 0.46 cm; mobile phase: n-hexane/EtOH 80/20; flow rate: 1 mL/min; $\lambda=225$ nm; retention time 7.2 minutes.

Example 47b

NMR (d_6 -DMSO): δ (ppm) 7.92 (s, 1H); 7.55 (s, 2H); 7.07 (dd, 1H); 6.91 (d, 1H); 6.74 (td, 1H); 4.74 (bm, 1H); 4.24 (bm, 2H); 4.1 (bs, 1H); 3.6 (m, 4H); 3.5-3.2 (m, 4H); 3.3 (m, 2H);

3.11 (s, 3H); 2.92 (bs, 1H); 2.6-2.36 (m, 4H); 2.5 (m, 4H); 2.27 (s, 3H); 2.00 (m, 1H); 1.80 (m, 1H); 1.56 (m, 2H).
 MS (ES+) m/z=535 [M+H]⁺.
 HPLC: column Chiralcel OD 25 x 0.46 cm; mobile phase: n-hexane/EtOH 80/20; flow rate: 1 mL/min; λ =225 nm; retention time 11.7 minutes.

5

Pharmacy examples

A. Tablets

Active ingredient	10.0 mg
PVP	9 mg
Microcrystalline Cellulose	266 mg
Sodium Starch Glycolate	12 mg
Magnesium Stearate	3 mg

10

Active ingredient	50 mg
PVP	9 mg
Microcrystalline Cellulose	226 mg
Sodium Starch Glycolate	12 mg
Magnesium Stearate	3 mg

The active ingredient is blended with the other excipients. The blend can be compressed to form tablets using appropriate punches. The tablets can be coated using conventional techniques and coatings.

15

B. Capsules

Active ingredient	25.0 mg
	(1-100 mg)
Microcrystalline Cellulose	qs

20 The active ingredient is blended with microcrystalline cellulose and then filled into suitable capsules.

C) Injection

25 Active ingredient 2-20 mg/mL
 Buffer solution pH 3.5 (3.0 - 4.0) suitable for injection qs to 10 mL
 (e.g. citrate buffer in sterile water for injection or NaCl 0.9%)

The formulation may be packaged in glass or plastic vials or ampules. The formulation may be administered by bolus injection or infusion, e.g. after dilution with D5W or 0.9% NaCl.

- 5 The affinity of the compound of the invention for NK₁ receptor was determined using the NK₁ receptor binding affinity method measuring in vitro by the compounds' ability to displace [³H] - substance P (SP) from recombinant human NK₁ receptors expressed in Chinese Hamster Ovary (CHO) cell membranes. The affinity values are expressed as negative logarithm of the inhibition constant (Ki) of displacer ligands (pKi).
- 10 The pKi values obtained as the average of at least two determinations with representative compounds of the invention are within the range of 8.24 to 10.21.

15

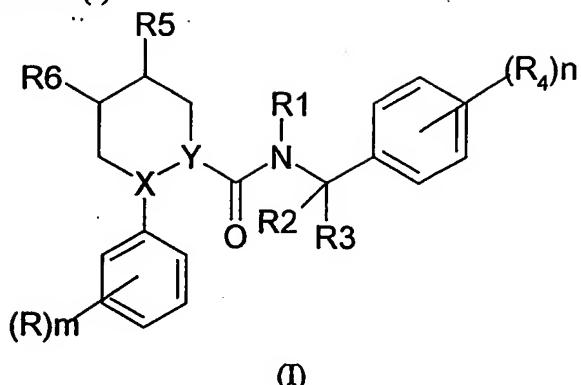
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Claims

1. A compound of formula (I)

5



wherein:

R represents halogen or C₁₋₄ alkyl;

R₁ represents hydrogen or C₁₋₄ alkyl;

10 R₂ represents hydrogen, C₁₋₄ alkyl or R₂ together with R₃ represents C₃₋₇ cycloalkyl; R₃ represents hydrogen, C₁₋₄ alkyl, C₃₋₇ cycloalkyl or C₃₋₆ alkenyl; or R₁ and R₃ together with nitrogen and carbon atom to which they are attached respectively represent a 5 to 6 membered heterocyclic group;

15 R₄ represents trifluoromethyl, C₁₋₄ alkyl, C₁₋₄ alkoxy, trifluoromethoxy or halogen; R₅ is hydrogen and R₆ is NR₇R₈ or R₅ is NR₈R₉ and R₆ is hydrogen; R₇ represents hydrogen or C₁₋₄ alkyl or R₇ and R₈ together with nitrogen to which they are attached are a saturated 5 to 7 membered heterocyclic group containing oxygen;

20 R₈ represents hydrogen, phenyl, C₃₋₇ cycloalkyl, (CH₂)_pC(O)NR₁₀R₁₁, a saturated 5 to 7 membered heterocyclic group containing 1 to 3 heteroatoms selected from oxygen, sulphur and nitrogen and optionally substituted by C₁₋₄ alkyl, S(O)₂C₁₋₄ alkyl or C(O)C₁₋₄ alkyl, a 5 membered heteroaryl group containing 1 to 3 heteroatoms selected from oxygen, sulphur and nitrogen and optionally substituted by C₁₋₄ alkyl S(O)₂C₁₋₄ alkyl or C(O)C₁₋₄ alkyl or R₈ represents a 6 membered heteroaryl group containing 1 to 3 nitrogen atoms and optionally substituted by C₁₋₄ alkyl, S(O)₂C₁₋₄ alkyl or C(O)C₁₋₄ alkyl; or R₈ is a C₁₋₆ alkyl group

25 30 35 40 45 50 55 60 65 70 75 80 85 90 95 100 105 110 115 120 125 130 135 140 145 150 155 160 165 170 175 180 185 190 195 200 205 210 215 220 225 230 235 240 245 250 255 260 265 270 275 280 285 290 295 300 305 310 315 320 325 330 335 340 345 350 355 360 365 370 375 380 385 390 395 400 405 410 415 420 425 430 435 440 445 450 455 460 465 470 475 480 485 490 495 500 505 510 515 520 525 530 535 540 545 550 555 560 565 570 575 580 585 590 595 600 605 610 615 620 625 630 635 640 645 650 655 660 665 670 675 680 685 690 695 700 705 710 715 720 725 730 735 740 745 750 755 760 765 770 775 780 785 790 795 800 805 810 815 820 825 830 835 840 845 850 855 860 865 870 875 880 885 890 895 900 905 910 915 920 925 930 935 940 945 950 955 960 965 970 975 980 985 990 995 1000 1005 1010 1015 1020 1025 1030 1035 1040 1045 1050 1055 1060 1065 1070 1075 1080 1085 1090 1095 1100 1105 1110 1115 1120 1125 1130 1135 1140 1145 1150 1155 1160 1165 1170 1175 1180 1185 1190 1195 1200 1205 1210 1215 1220 1225 1230 1235 1240 1245 1250 1255 1260 1265 1270 1275 1280 1285 1290 1295 1300 1305 1310 1315 1320 1325 1330 1335 1340 1345 1350 1355 1360 1365 1370 1375 1380 1385 1390 1395 1400 1405 1410 1415 1420 1425 1430 1435 1440 1445 1450 1455 1460 1465 1470 1475 1480 1485 1490 1495 1500 1505 1510 1515 1520 1525 1530 1535 1540 1545 1550 1555 1560 1565 1570 1575 1580 1585 1590 1595 1600 1605 1610 1615 1620 1625 1630 1635 1640 1645 1650 1655 1660 1665 1670 1675 1680 1685 1690 1695 1700 1705 1710 1715 1720 1725 1730 1735 1740 1745 1750 1755 1760 1765 1770 1775 1780 1785 1790 1795 1800 1805 1810 1815 1820 1825 1830 1835 1840 1845 1850 1855 1860 1865 1870 1875 1880 1885 1890 1895 1900 1905 1910 1915 1920 1925 1930 1935 1940 1945 1950 1955 1960 1965 1970 1975 1980 1985 1990 1995 2000 2005 2010 2015 2020 2025 2030 2035 2040 2045 2050 2055 2060 2065 2070 2075 2080 2085 2090 2095 2100 2105 2110 2115 2120 2125 2130 2135 2140 2145 2150 2155 2160 2165 2170 2175 2180 2185 2190 2195 2200 2205 2210 2215 2220 2225 2230 2235 2240 2245 2250 2255 2260 2265 2270 2275 2280 2285 2290 2295 2300 2305 2310 2315 2320 2325 2330 2335 2340 2345 2350 2355 2360 2365 2370 2375 2380 2385 2390 2395 2400 2405 2410 2415 2420 2425 2430 2435 2440 2445 2450 2455 2460 2465 2470 2475 2480 2485 2490 2495 2500 2505 2510 2515 2520 2525 2530 2535 2540 2545 2550 2555 2560 2565 2570 2575 2580 2585 2590 2595 2600 2605 2610 2615 2620 2625 2630 2635 2640 2645 2650 2655 2660 2665 2670 2675 2680 2685 2690 2695 2700 2705 2710 2715 2720 2725 2730 2735 2740 2745 2750 2755 2760 2765 2770 2775 2780 2785 2790 2795 2800 2805 2810 2815 2820 2825 2830 2835 2840 2845 2850 2855 2860 2865 2870 2875 2880 2885 2890 2895 2900 2905 2910 2915 2920 2925 2930 2935 2940 2945 2950 2955 2960 2965 2970 2975 2980 2985 2990 2995 3000 3005 3010 3015 3020 3025 3030 3035 3040 3045 3050 3055 3060 3065 3070 3075 3080 3085 3090 3095 3100 3105 3110 3115 3120 3125 3130 3135 3140 3145 3150 3155 3160 3165 3170 3175 3180 3185 3190 3195 3200 3205 3210 3215 3220 3225 3230 3235 3240 3245 3250 3255 3260 3265 3270 3275 3280 3285 3290 3295 3300 3305 3310 3315 3320 3325 3330 3335 3340 3345 3350 3355 3360 3365 3370 3375 3380 3385 3390 3395 3400 3405 3410 3415 3420 3425 3430 3435 3440 3445 3450 3455 3460 3465 3470 3475 3480 3485 3490 3495 3500 3505 3510 3515 3520 3525 3530 3535 3540 3545 3550 3555 3560 3565 3570 3575 3580 3585 3590 3595 3600 3605 3610 3615 3620 3625 3630 3635 3640 3645 3650 3655 3660 3665 3670 3675 3680 3685 3690 3695 3700 3705 3710 3715 3720 3725 3730 3735 3740 3745 3750 3755 3760 3765 3770 3775 3780 3785 3790 3795 3800 3805 3810 3815 3820 3825 3830 3835 3840 3845 3850 3855 3860 3865 3870 3875 3880 3885 3890 3895 3900 3905 3910 3915 3920 3925 3930 3935 3940 3945 3950 3955 3960 3965 3970 3975 3980 3985 3990 3995 4000 4005 4010 4015 4020 4025 4030 4035 4040 4045 4050 4055 4060 4065 4070 4075 4080 4085 4090 4095 4100 4105 4110 4115 4120 4125 4130 4135 4140 4145 4150 4155 4160 4165 4170 4175 4180 4185 4190 4195 4200 4205 4210 4215 4220 4225 4230 4235 4240 4245 4250 4255 4260 4265 4270 4275 4280 4285 4290 4295 4300 4305 4310 4315 4320 4325 4330 4335 4340 4345 4350 4355 4360 4365 4370 4375 4380 4385 4390 4395 4400 4405 4410 4415 4420 4425 4430 4435 4440 4445 4450 4455 4460 4465 4470 4475 4480 4485 4490 4495 4500 4505 4510 4515 4520 4525 4530 4535 4540 4545 4550 4555 4560 4565 4570 4575 4580 4585 4590 4595 4600 4605 4610 4615 4620 4625 4630 4635 4640 4645 4650 4655 4660 4665 4670 4675 4680 4685 4690 4695 4700 4705 4710 4715 4720 4725 4730 4735 4740 4745 4750 4755 4760 4765 4770 4775 4780 4785 4790 4795 4800 4805 4810 4815 4820 4825 4830 4835 4840 4845 4850 4855 4860 4865 4870 4875 4880 4885 4890 4895 4900 4905 4910 4915 4920 4925 4930 4935 4940 4945 4950 4955 4960 4965 4970 4975 4980 4985 4990 4995 5000 5005 5010 5015 5020 5025 5030 5035 5040 5045 5050 5055 5060 5065 5070 5075 5080 5085 5090 5095 5100 5105 5110 5115 5120 5125 5130 5135 5140 5145 5150 5155 5160 5165 5170 5175 5180 5185 5190 5195 5200 5205 5210 5215 5220 5225 5230 5235 5240 5245 5250 5255 5260 5265 5270 5275 5280 5285 5290 5295 5300 5305 5310 5315 5320 5325 5330 5335 5340 5345 5350 5355 5360 5365 5370 5375 5380 5385 5390 5395 5400 5405 5410 5415 5420 5425 5430 5435 5440 5445 5450 5455 5460 5465 5470 5475 5480 5485 5490 5495 5500 5505 5510 5515 5520 5525 5530 5535 5540 5545 5550 5555 5560 5565 5570 5575 5580 5585 5590 5595 5600 5605 5610 5615 5620 5625 5630 5635 5640 5645 5650 5655 5660 5665 5670 5675 5680 5685 5690 5695 5700 5705 5710 5715 5720 5725 5730 5735 5740 5745 5750 5755 5760 5765 5770 5775 5780 5785 5790 5795 5800 5805 5810 5815 5820 5825 5830 5835 5840 5845 5850 5855 5860 5865 5870 5875 5880 5885 5890 5895 5900 5905 5910 5915 5920 5925 5930 5935 5940 5945 5950 5955 5960 5965 5970 5975 5980 5985 5990 5995 6000 6005 6010 6015 6020 6025 6030 6035 6040 6045 6050 6055 6060 6065 6070 6075 6080 6085 6090 6095 6100 6105 6110 6115 6120 6125 6130 6135 6140 6145 6150 6155 6160 6165 6170 6175 6180 6185 6190 6195 6200 6205 6210 6215 6220 6225 6230 6235 6240 6245 6250 6255 6260 6265 6270 6275 6280 6285 6290 6295 6300 6305 6310 6315 6320 6325 6330 6335 6340 6345 6350 6355 6360 6365 6370 6375 6380 6385 6390 6395 6400 6405 6410 6415 6420 6425 6430 6435 6440 6445 6450 6455 6460 6465 6470 6475 6480 6485 6490 6495 6500 6505 6510 6515 6520 6525 6530 6535 6540 6545 6550 6555 6560 6565 6570 6575 6580 6585 6590 6595 6600 6605 6610 6615 6620 6625 6630 6635 6640 6645 6650 6655 6660 6665 6670 6675 6680 6685 6690 6695 6700 6705 6710 6715 6720 6725 6730 6735 6740 6745 6750 6755 6760 6765 6770 6775 6780 6785 6790 6795 6800 6805 6810 6815 6820 6825 6830 6835 6840 6845 6850 6855 6860 6865 6870 6875 6880 6885 6890 6895 6900 6905 6910 6915 6920 6925 6930 6935 6940 6945 6950 6955 6960 6965 6970 6975 6980 6985 6990 6995 7000 7005 7010 7015 7020 7025 7030 7035 7040 7045 7050 7055 7060 7065 7070 7075 7080 7085 7090 7095 7100 7105 7110 7115 7120 7125 7130 7135 7140 7145 7150 7155 7160 7165 7170 7175 7180 7185 7190 7195 7200 7205 7210 7215 7220 7225 7230 7235 7240 7245 7250 7255 7260 7265 7270 7275 7280 7285 7290 7295 7300 7305 7310 7315 7320 7325 7330 7335 7340 7345 7350 7355 7360 7365 7370 7375 7380 7385 7390 7395 7400 7405 7410 7415 7420 7425 7430 7435 7440 7445 7450 7455 7460 7465 7470 7475 7480 7485 7490 7495 7500 7505 7510 7515 7520 7525 7530 7535 7540 7545 7550 7555 7560 7565 7570 7575 7580 7585 7590 7595 7600 7605 7610 7615 7620 7625 7630 7635 7640 7645 7650 7655 7660 7665 7670 7675 7680 7685 7690 7695 7700 7705 7710 7715 7720 7725 7730 7735 7740 7745 7750 7755 7760 7765 7770 7775 7780 7785 7790 7795 7800 7805 7810 7815 7820 7825 7830 7835 7840 7845 7850 7855 7860 7865 7870 7875 7880 7885 7890 7895 7900 7905 7910 7915 7920 7925 7930 7935 7940 7945 7950 7955 7960 7965 7970 7975 7980 7985 7990 7995 8000 8005 8010 8015 8020 8025 8030 8035 8040 8045 8050 8055 8060 8065 8070 8075 8080 8085 8090 8095 8100 8105 8110 8115 8120 8125 8130 8135 8140 8145 8150 8155 8160 8165 8170 8175 8180 8185 8190 8195 8200 8205 8210 8215 8220 8225 8230 8235 8240 8245 8250 8255 8260 8265 8270 8275 8280 8285 8290 8295 8300 8305 8310 8315 8320 8325 8330 8335 8340 8345 8350 8355 8360 8365 8370 8375 8380 8385 8390 8395 8400 8405 8410 8415 8420 8425 8430 8435 8440 8445 8450 8455 8460 8465 8470 8475 8480 8485 8490 8495 8500 8505 8510 8515 8520 8525 8530 8535 8540 8545 8550 8555 8560 8565 8570 8575 8580 8585 8590 8595 8600 8605 8610 8615 8620 8625 8630 8635 8640 8645 8650 8655 8660 8665 8670 8675 8680 8685 8690 8695 8700 8705 8710 8715 8720 8725 8730 8735 8740 8745 8750 8755 8760 8765 8770 8775 8780 8785 8790 8795 8800 8805 8810 8815 8820 8825 8830 8835 8840 8845 8850 8855 8860 8865 8870 8875 8880 8885 8890 8895 8900 8905 8910 8915 8920 8925 8930 8935 8940 8945 8950 8955 8960 8965 8970 8975 8980 8985 8990 8995 9000 9005 9010 9015 9020 9025 9030 9035 9040 9045 9050 9055 9060 9065 9070 9075 9080 9085 9090 9095 9100 9105 9110 9115 9120 9125 9130 9135 9140 9145 9150 9155 9160 9165 9170 9175 9180 9185 9190 9195 9200 9205 9210 9215 9220 9225 9230 9235 9240 9245 9250 9255 9260 9265 9270 9275 9280 9285 9290 9295 9300 9305 9310 9315 9320 9325 9330 9335 9340 9345 9350 9355 9360 9365 9370 9375 9380 9385 9390 9395 9400 9405 9410 9415 9420 9425 9430 9435 9440 9445 9450 9455 9460 9465 9470 9475 9480 9485 9490 9495 9500 9505 9510 9515 9520 9525 9530 9535 9540 9545 9550 9555 9560 9565 9570 9575 9580 9585 9590 9595 9600 9605 9610 9615 9620 9625 9630 9635 9640 9645 9650 9655 9660 9665 9670 9675 9680 9685 9690 9695 9700 9705 9710 9715 9720 9725 9730 9735 9740 9745 9750 9755 9760 9765 9770 9775 9780 9785 9790 9795 9800 9805 9810 9815 9820 9825 9830 9835 9840 9845 9850 9855 9860 9865 9870 9875 9880 9885 9890 9895 9900 9905 9910 9915 9920 9925 9930 9935 9940 9945 9950 9955 9960 9965 9970 9975 9980 9985 9990 9995 9999

2. A compound as claimed in claim 1 wherein R_6 is NR_7R_8 and R_5 is hydrogen, Y is nitrogen and X is CH or wherein R_6 is hydrogen and R_5 is NR_8R_9 , Y is CH and X is nitrogen.

5

3. A compound as claimed in claim 1 or claim 2 wherein R is a halogen (e.g. fluorine) and/or a C_{1-4} alkyl (e.g. methyl) group and m is zero or an integer from 1 to 2.

10 4. A compound as claimed in any claims from 1 to 3 wherein R_1 is a methyl group.

5. A compound as claimed in any claims from 1 to 4 wherein R_2 is a hydrogen atom or a methyl group.

15 6. A compound as claimed in any claims from 1 to 5 wherein R_3 is a hydrogen atom or a methyl group.

7. A compound as claimed in any claims from 1 to 6 wherein R_4 is a trifluoromethyl group and/or halogen (i.e chlorine) and n is 2.

20 8. A compound as claimed in any claims from 1 to 7 wherein R_5 is hydrogen, $NH(C_{3-7}$ cycloalkyl), $NH(C_{1-4}$ alkyl C_{3-7} cycloalkyl), 1-piperazinyl (optionally substituted by one or two groups selected from C_{1-4} alkyl, =O, $S(O)_2C_{1-4}$ alkyl, $C(O)C_{3-7}$ cycloalkyl or $C(O)C_{1-4}$ alkyl); piperidyl (optionally substituted by one or two groups selected from C_{1-4} alkyl, =O,) or morpholino.

25 9. A compound as claimed in any claims from 1 to 8 wherein R_6 is hydrogen, $N(C_{1-6}$ alkyl) $_2$, $NH(C_{1-6}$ alkyl), $NH(CH_2)pC(O)NR_{10}R_{11}$ wherein p is 1 or 2 and R_9 and R_{10} are independently hydrogen or methyl, $NH(C_{1-6}$ alkyltrifluoromethyl), $NH(C_{1-6}$ alkyl C_{1-4} alkoxy), $NH(C_{1-6}$ alkylfluorine), $N(C_{1-6}$ alkyl)(C_{1-6} alkylfluorine), $NH(C_{1-6}$ alkylphenyl), $NH(C_{3-7}$ cycloalkyl), NH (piperidyl), NH (C_{1-6} alkyl aminocarbonyl), $NH(C_{1-6}$ alkyl-1.3 dioxolan-yl) or morpholino.

30 10. A compound as claimed in any claims from 1 to 9 wherein R_6 is NR_7R_8 and R_5 is hydrogen, Y is nitrogen and X is CH or wherein R_6 is hydrogen and R_5 is NR_8R_9 , Y is CH and X is nitrogen;

35 R_7 is hydrogen or methyl;

R_8 is methyl, ethyl, dimethylpropyl, cyclopropyl, cyclobutyl, $CH_2C(O)NH_2$, piperidinyl, 1-methyl-piperidinyl, methyl substituted by a group selected from phenyl, cyclopropyl, 4-acetyl-piperazino, fluorine, methoxy, trifluoromethyl and 1.3 dioxolan-yl;

40 R_9 is hydrogen or methyl;

R_9 and R_8 together with nitrogen to which they are attached is 1-piperazinyl, acetyl-1-piperazinyl, morpholino;

R_7 and R_8 together with nitrogen to which they are attached is morpholino;

45 R is independently fluorine or methyl;

R₄ is trifluoromethyl and/or chlorine;

m is 1 or 2;

n is 2.

5 11. A compound as claimed in any claims from 1 to 10 selected from :
4-(S)-Dimethylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid [1-(R)-
(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride;
4-(S)-Dimethylamino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid (3,5-
bis-trifluoromethyl-benzyl)-methylamide hydrochloride;

10 4-(S)-(2-Fluoroethyl)-amino-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid
[1-(R)-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-methylamide hydrochloride;
4-(S)-(2-Fluoro-ethylamino)-2-(R)-(4-fluoro-2-methyl-phenyl)-piperidine-1-carboxylic acid
(3,5-bis-trifluoromethyl-benzyl)-methylamide hydrochloride.

15 12. A compound as claimed in any claims from 1 to 11 for use in therapy.

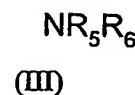
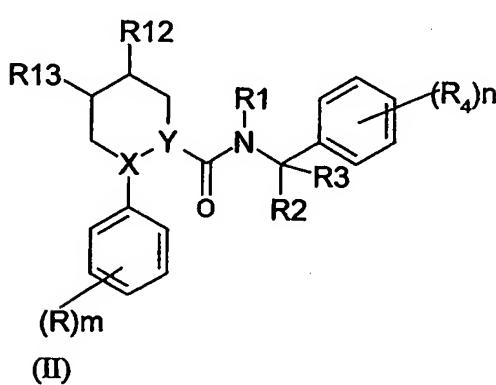
13. The use of a compound as claimed in any claims from 1 to 11 in the preparation of a
medicament for use in the treatment of conditions mediated by tachykinins, including
substance P and other neurokinins.

20 14. The use of a compound as claimed in any claims from 1 to 11 in the treatment of
conditions mediated by tachykinins, including substance P and other neurokinins.

25 15. A pharmaceutical composition comprising a compound as claimed in any claims from
1 to 11 in a mixture with one or more pharmaceutically acceptable carriers or excipients.

30 16. A method for the treatment of a mammal, including man, in particular in the treatment of
conditions mediated by tachykinins, including substance P and other neurokinins, comprising
administration of an effective amount of a compound as claimed in any claims from 1 to
11.

15. A process for the preparation of a compound as claimed in any claims from 1 to 11
by reductive N-alkylation of a compound of formula (II), wherein R₁₂ is =O and R₁₃ is
hydrogen or R₁₂ is hydrogen and R₁₃ is =O



with an amine derivative (III) or salts thereof in the presence of a suitable metal reducing agent, followed where necessary or desired by one or more of the following steps:

- i) removal of any protecting group;
- ii) isolation of the compound as a salt or a solvate thereof;
- 5 separation of a compound of formula (I) or derivative thereof into the enantiomers thereof.

A. CLASSIFICATION OF SUBJECT MATTER					
IPC 7	C07D211/58	C07D401/04	C07D405/12	A61K31/451	A61K31/4525
	A61K31/5377	A61K31/497	A61P25/22	A61P25/24	

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07D A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

CHEM ABS Data, EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P, X	WO 02 32867 A (GLAXO GROUP LTD ; TRANQUILLINI MARIA ELVIRA (IT); MARAGNI PAOLO (IT) 25 April 2002 (2002-04-25) cited in the application page 8, line 7 -page 12, line 26; claims ---	1-15
X	WO 97 16440 A (JANSSEN PHARMACEUTICA NV ; JANSSENS FRANS EDUARD (BE); SOMMEN FRANC) 9 May 1997 (1997-05-09) cited in the application page 17, line 10 -page 19, line 8; claims 1,4,12,14 ---	1-15
X	WO 97 24324 A (JANSSEN PHARMACEUTICA NV ; JANSSENS FRANS EDUARD (BE); SOMMEN FRANC) 10 July 1997 (1997-07-10) page 13, line 28 -page 15, line 26; claims 1,7,8 ---	1-15
		-/-

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the International filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the International filing date but later than the priority date claimed

- *T* later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *a* document member of the same patent family

Date of the actual completion of the International search

7 May 2003

Date of mailing of the International search report

16/05/2003

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Hanisch, I

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 532 456 A (CIBA GEIGY AG) 17 March 1993 (1993-03-17) page 4, line 55 -page 5, line 24; claims 1,118-120; examples 10,16	1-15
A	WO 99 37304 A (BURNS CHRISTOPHER J.;CHOI SLEDESKI YONG MI (US); LAU WAN F (US); P) 29 July 1999 (1999-07-29) cited in the application page 230, line 10 - line 15; claims 1,27,28,48,65	1,12,15

INTERNATIONAL SEARCH REPORT

I national application No.
PCT/GB 03/00499

Box I Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
see FURTHER INFORMATION sheet PCT/ISA/210
2. Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

The additional search fees were accompanied by the applicant's protest.

No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box I.1

Although claims 14 and 16 are directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.

Continuation of Box I.1

Rule 39.1(iv) PCT - Method for treatment of the human or animal body by therapy

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